



We will begin momentarily at 2pm ET



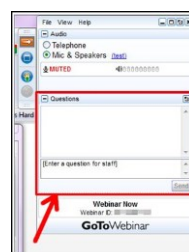
*Slides available now! Recordings available as an exclusive ACS member benefit.*

[www.acs.org/acswebinars](http://www.acs.org/acswebinars)

Contact ACS Webinars® at [acswebinars@acs.org](mailto:acswebinars@acs.org)

1

## Have Questions?



Type them into questions box!

### “Why am I muted?”

Don't worry. Everyone is muted except the presenter and host.  
Thank you and enjoy the show.

Contact ACS Webinars® at [acswebinars@acs.org](mailto:acswebinars@acs.org)

2



Have you discovered the missing element?



<http://bit.ly/benefitsACS>

Find the many benefits of ACS membership!

3



## Benefits of ACS Membership



**Chemical & Engineering News (C&EN)**  
The preeminent weekly news source.



**NEW! Free Access to ACS Presentations on Demand®**  
ACS Member only access to over 1,000 presentation recordings from recent ACS meetings and select events.



**NEW! ACS Career Navigator**  
Your source for leadership development, professional education, career services, and much more.

<http://bit.ly/benefitsACS>

4

Let's get Social...post, tweet, and link to ACS Webinars during today's broadcast!



facebook.com/acswbinars



@acswbinars



Search for "acswbinars" and connect!

5

How has ACS Webinars® benefited you?



"Fabulous, Fabulous webinar; a terrific presentation and perfect example of basic and translational science working together -- the discoveries that evolve from funding basic science and the benefits of basic science staying tuned into its potential for translational applications."

Quote in reference to: <http://bit.ly/STFTechnology>

*Fan of the Week*

Shirley Stiver, MD, PhD  
ACS member for 39 years strong!



Be a featured fan on an upcoming webinar! Write to us @ [acswbinars@acs.org](mailto:acswbinars@acs.org) <sup>6</sup>



7



**Learn from the best and brightest minds in chemistry!** Hundreds of webinars presented by subject matter experts in the chemical enterprise.

**Recordings** are available to current ACS members one week after the Live broadcast date. [www.acs.org/acswebinars](http://www.acs.org/acswebinars)

**Broadcasts** of ACS Webinars® continue to be available to the general public LIVE every Thursday at 2pm ET!

---

[www.acs.org/acswebinars](http://www.acs.org/acswebinars)

8



**ChemIDP.org**

**ChemIDP™, an individual development planning tool for you.**

- Know your career options
- Develop strategies to strengthen your skills
- Map a plan to achieve your career goals

[ChemIDP.org](http://ChemIDP.org)

## Upcoming ACS Webinars

[www.acs.org/acswebinars](http://www.acs.org/acswebinars)



Thursday, October 27, 2016

### ***Rational Design of Small Molecules Targeting RNA***

*Session 10 of the 2016 Drug Design and Delivery Symposium*

**Matthew Disney**, The Scripps Research Institute

**Amanda Garner**, University of Michigan



Thursday, November 3, 2016

### ***Chemistry of Life: Instantly Treating Wounds with Hemostatic Gel***

*Session 11 of the 2016 Material Science Series*

**Joe Landolina**, Cresilon

**Mark Jones**, Dow Chemical

Contact ACS Webinars® at [acswebinars@acs.org](mailto:acswebinars@acs.org)

10












## ACS GCI Industrial Roundtables

*Catalyzing the integration of sustainable and green chemistry and engineering throughout the global chemistry enterprise.*

- 
**Pharmaceutical Roundtable**  
 Bringing global industry leaders together to catalyze the beneficial implementation of green chemistry and engineering.
- 
**Formulators' Roundtable**  
 Driving the use of green chemistry and engineering to make innovative products that are safer for consumers to use.
- 
**Chemical Manufacturers Roundtable**  
 Defining and applying green chemistry and engineering for the chemical manufacturing industry.
- 
**Hydraulic Fracturing Roundtable**  
 Integrating the principles of green chemistry and engineering into the chemical supply chain for hydraulic fracturing.
- 
**Biochemical Technology Leadership Roundtable**  
 Catalyzing and enabling the bio-based and renewable chemicals economy.

*Including companies  
in the cosmetics  
industry.*

**We convene 40  
companies from  
across the world  
to focus on the  
science of  
sustainable and  
green chemistry  
and its  
implementation.**

American Chemical Society

ACS Green Chemistry Institute®



### *"Cosmetic Chemistry: Novel Approaches using Natural and Renewable Ingredients"*



**Nidia Trejo**  
Research Intern, Ithaca Area Waste  
Water Treatment Facility



**Richard Blackburn**  
Associate Professor, the University of  
Leeds and Founder of Keracol Limited

**Slides available now! Recordings are an exclusive ACS member benefit.**

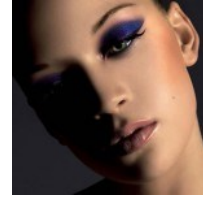
[www.acs.org/acswebinars](http://www.acs.org/acswebinars)

This ACS Webinar is being co-produced by the ACS Green Chemistry Institute

14

## Cosmetics industry and natural ingredients

- Cosmetics products include **deodorants, hair dyes, hair styling products, make-up, sunscreens, nail colorants, skin & hair care products,** and **skin & hair cleansing products,** amongst others
- Global beauty care products industry forecast to reach around **\$265 billion in 2017** (Mintel)
- Interest in natural ingredients is significantly increasing among cosmetic consumers in general
- **Naturally-derived** personal care market is expected to reach **\$16 billion by 2020** (Grand View Research)
- Potentially reduces reliance on petroleum-based products

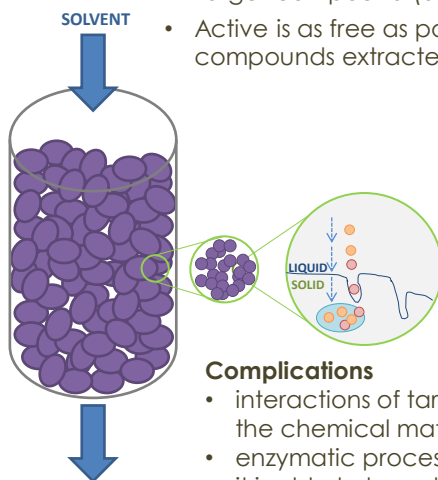


15

## Extraction of active ingredients from plant matter

### Idealised extraction from plant material

- Target compound (active) exhaustively removed from source
- Active is as free as possible from interfering or undesirable compounds extracted from the same source



- 1) **Mass transfer process:** solvent is transferred into the solid phase
- 2) **Molecular diffusion:** solvent penetrates the solid matrix
- 3) **Solvation of soluble material** and return to the surface of the solid
- 4) **Transfer of solvated active** to bulk solution via natural/coerced convection

### Complications

- interactions of target active with other compounds within the chemical matrix
- enzymatic processes that may degrade target active before it is able to be extracted



16



## Extraction & Purification

### Clean extraction

- Polar metabolites such as anthocyanins can be extracted using water, superheated water, ethanol, or solvent blends



Non-toxic solvents that allow efficient extractions in optimised conditions  
Acceptable solvents for food or personal care and cosmetic applications  
No-regulatory limitations



Non-selective solvents  
Free sugars, proteins and low-polarity metabolites are extracted too

### Solid-Phase Extraction (SPE): strategy for extract purification

- Anthocyanins interact with solid phase via H-bonding and hydrophobic interactions
- Resin allows for removal of interferences via preferential sorption of active  
Free sugars removed with acidified water
- Anthocyanins subsequently eluted with acidified ethanol



Simple, safe and low cost  
Allows high recovery of active  
Reduces consumption of solvents



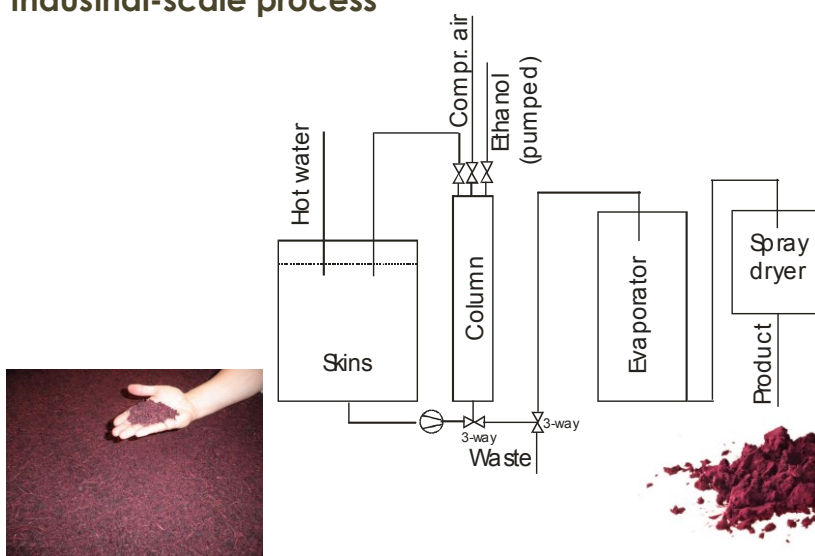
Source needs to be loaded in water  
Scale-up limitation?



17

## Extraction-Purification

### Industrial-scale process



18

## Audience Survey Question

ANSWER THE QUESTION ON BLUE SCREEN IN ONE MOMENT



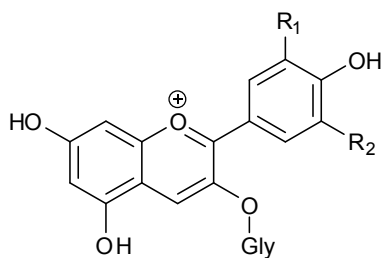
**Which is the most difficult color to obtain from nature for application in cosmetics, food and textiles?**

- Red
- Yellow
- Blue
- Purple

| 19

## Anthocyanins

- Found in fruits, vegetables, flowers



Anthocyanin	R <sub>1</sub>	R <sub>2</sub>	λ <sub>max</sub> @ pH3
pelargonidin	- H	- H	503
cyanidin	- OH	- H	517
peonidin	- OCH <sub>3</sub>	- H	517
delphinidin	- OH	- OH	526
petunidin	- OCH <sub>3</sub>	- OH	526
malvidin	- OCH <sub>3</sub>	- OCH <sub>3</sub>	529

- Glycosylation typically at 3-O position
- In fruits, typically various mono- and disaccharides
- More complex glycosylation observed in other plants

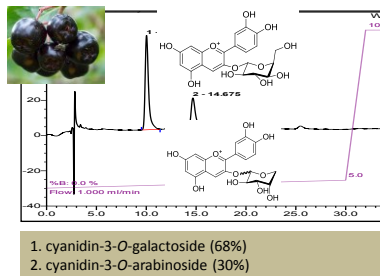


20

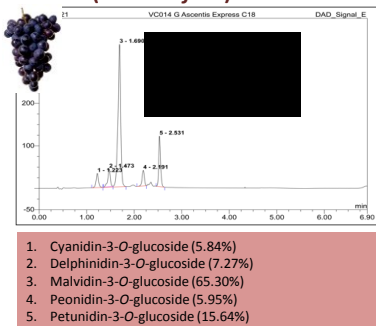
- Need to work with fruits where there is a sustainable supply of waste material

**STRAWBERRY (*Fragaria ananassa*)**  
**BLACKBERRY (*Rubus fruticosus*)**  
**BLUEBERRY (*Vaccinium corymbosum*)**  
**BLACK MULBERRY (*Morus nigra*)**

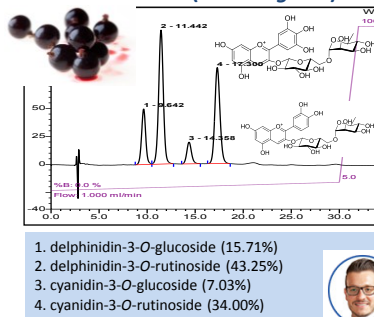
**ARONIA (*Aronia melanocarpa*)**



**GRAPE (*Vitis vinifera*)**



**BLACKCURRANT (*Ribes nigrum*)**



**Case Study 1: Natural hair dyes**

**Extract from blackcurrants (*Ribes nigrum*)**

grown in UK and sustainably sourced

waste from blackcurrant juice process (Ribena)

Extracted and purified using SPE to give high levels anthocyanins

Formulated to give optimum hair dyeing performance



- Patented semi-permanent hair colorants and coloration process<sup>1</sup>
- Range of shades, fast to 12+ washes

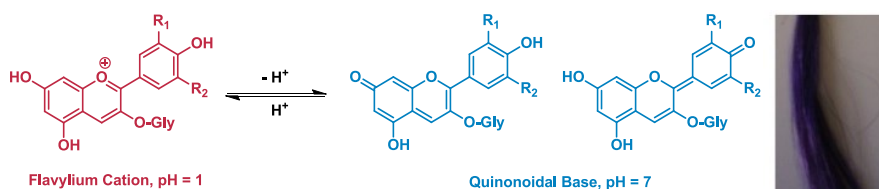
1. US8361167



## Case Study 1: Natural hair dyes

### Dyeing from acidic medium (pH 3-4)

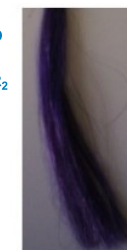
- $\lambda_{\text{max}}$  in aqueous solution at pH 3.0: cyanidin 517 nm; delphinidin 526 nm
  - purple/violet colour consistent with flavylium cation



- $\lambda_{\text{max}}$  when adsorbed onto hair from aqueous medium:

570-580 nm

- Blue colour consistent with quinonoidal base
- *in situ* neutralisation by basic sites on hair surface leading to formation of anhydrobase
- Stable over 12+ washes, minimal colour loss, no colour change



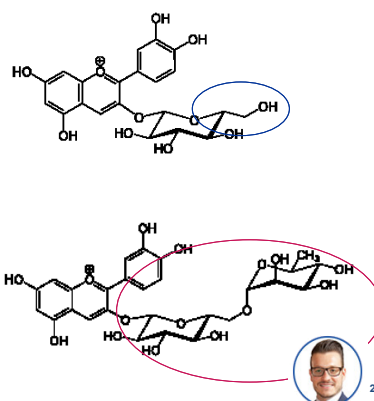
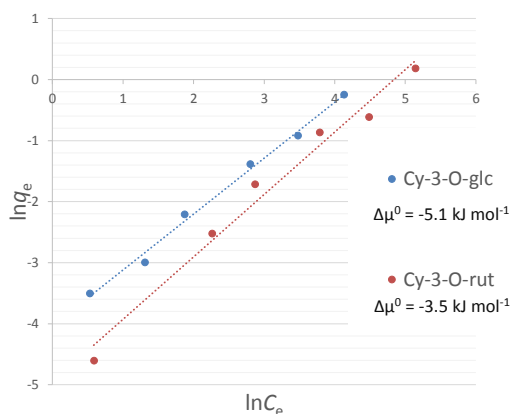
100mg 4.0wt%
10.22 570nm

23

## Case Study 1: Natural hair dyes

### Blackcurrant glycoside sorption

- HPLC study revealed apparent preferential adsorption in favour of monosaccharides (glucosides): two-fold over disaccharides (rutinosides)
- Isotherm study: cyanidin-3-O-glucoside higher adsorption energy in comparison with cyanidin-3-O-rutinoside
- Superior H-bonding through primary hydroxyl? Steric effects?

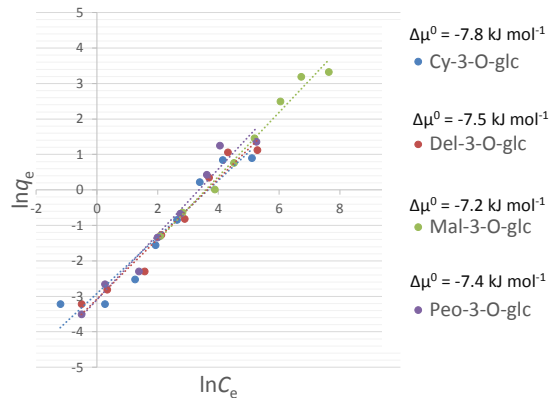


24

## Case Study 1: Natural hair dyes

### Grape glucoside sorption

- Isotherm study: Glucosides show consistent sorption properties
- Anthocyanin parent structure does not have significant effect on sorption – glycosylation more important



25

**Audience Survey Question**   
ANSWER THE QUESTION ON BLUE SCREEN IN ONE MOMENT

### What is the French Paradox?

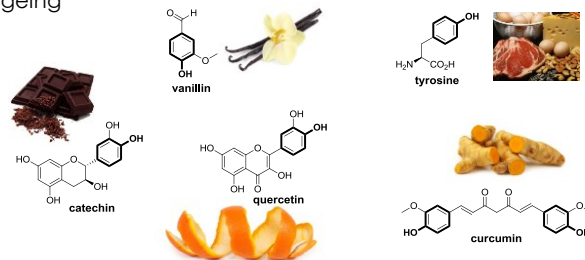
- French was the official language of England from 1066 to 1362
- Despite a diet of cheese, croissants, and crème brûlée, the French have low levels of CVD
- French toast isn't French and was actually invented by a man called Joseph French
- The croissant was actually invented in Austria

| 26

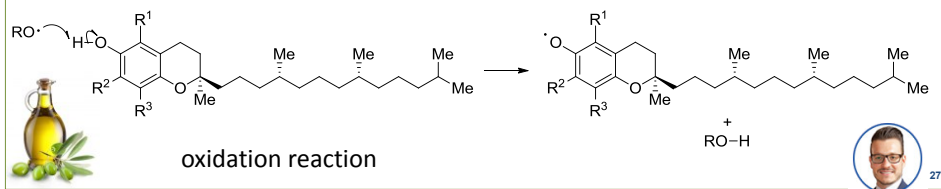
## Antioxidants for skin care

- Radicals cause skin damage and skin ageing, originating from:
  - our own metabolism
  - external factors: UV radiation, tobacco smoke, pollution, etc...
- Antioxidants provide cell protection so they can regenerate and repair themselves
- Reduces skin damage and ageing

**Naturally occurring antioxidants**  
 plant phenolics:  
 carotenoids &  
 flavonoids

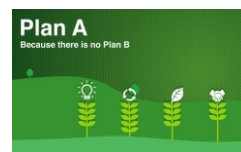


### Vitamin E (tocopherol)



## Case Study 2: Pure Super Grape

- Expanding portfolio of M&S cosmetic products
- Want a range of skincare products that fit in with **Plan A**
- Extraction of antioxidants from M&S waste



**ACTIVE INGREDIENT**  
 Resveratrol

**M&S BEAUTY**  
 Science & Nature. Beautifully.







## Case Study 2: Pure Super Grape

**Pinot Noir grape pomace** harvested in October 2012  
stored at -20°C

- 1) Optimization of the extraction procedure
  - optimum extraction time for highest extract yield and activity
  - optimum solvent-feed ratio for highest extract yield and activity

- 2) Quantification of actives

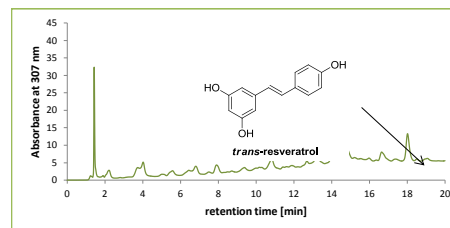
### Total phenolic content



Folin-Ciocalteu Assay

### High Pressure Liquid Chromatography

→ *trans*-resveratrol content in grape extract



- 3) Process scale-up



31

## Case Study 2: Pure Super Grape

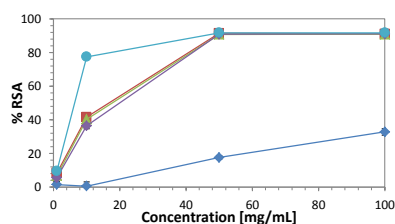
- 4) Range of products developed

Face serum, Day Cream, Night Cream, Eye Cream, Overnight oil treatment, Clay mask

- Formulations developed to maximise antioxidant activity
- Full formulation based on sustainable and naturally-derived ingredients as much as possible



### Radical Scavenging Activity of formulations



Launched in July 2014



32

the best of science and nature



## Audience Survey Question

ANSWER THE QUESTION ON BLUE SCREEN IN ONE MOMENT

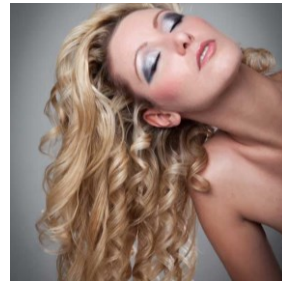
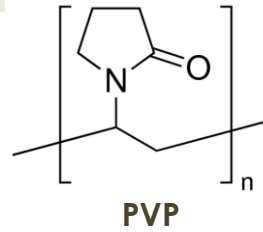


**What are some fastest growing organisms on the planet, which come in several colors, rich in trace elements, have vitamins, carotenoids and other antioxidants, and contain polymers that are gelling and emulsifying?**

- Berries
- Cruciferous Vegetables
- Whole Grains
- Seaweeds

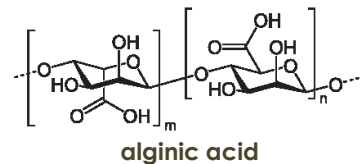
## Case Study 3: Haircare Naturally

- Hair sprays and hair gels typically utilise film-forming polymers (e.g. polyvinyl pyrrolidone) to provide hold
- Industry desire to move to natural polymers to provide this activity
- Some natural polymer systems have been developed, but mainly aqueous systems
- Need to use ethanol-water mixtures for effective delivery and rapid drying of styling product
- Natural polymers incompatible with significant levels of ethanol



## Case Study 3: Haircare Naturally

- KeraStyle natural styling polymers
- Extracted from seaweed or waste fruit skins
- Patented formulation combining alginic acid or pectin with an amine to make amine salt<sup>2</sup>
- **Soluble in up to 80% ethanol**
- Performance as good as (if not better than) current PVP/VA copolymer systems
  - Strong hold
  - Natural feel
  - High shine
  - Good sprayability
  - Excellent film forming
  - High curl retention in both dry and humid conditions



2. WO2014102545

## Case Study 3: Haircare Naturally



### Hair Gels

- Citrus fruit peel – converted waste from food and drink industry
- Pectin amine derivative – gives both hold and gels the system
- Pectin much more viscous than alginate

### Hair Sprays

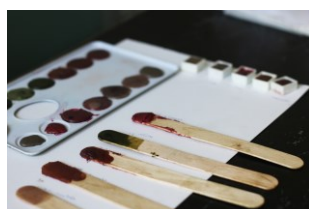
- Seaweed – produced from sustainable seaweed sources growing naturally on British coastline
- Alginic acid derivative – gives both hold and gels the system
- Less viscous, so can be delivered in a spray



37

## The future of our research...

- Semi-permanent hair colorant products to be launched commercially in 2017
- Applications of anthocyanins in make-up and other skin applications being developed
- New actives for both skin care and hair care from waste food/plant material being developed
- **Interested in working with large companies, SMEs and other academic groups to work collaboratively on novel approaches in using natural and renewable ingredients in cosmetics**



38

## Things to consider...

- Does the use of naturally-derived ingredients represent true sustainability or marketing greenwash?
- Does the use of natural extracts and the perception of their inherent safety, present toxicology concerns?
- Plant-based materials often produced either by cultivation or from wild harvesting - should this land be used to grow food?
- Cosmetics industry needs to consider alternative sources of green materials such as marine ingredients, microalgae, bacteria, and food waste
- Extraction of naturally-derived extracts must involve green chemical processes
- Can we use biotechnology to make even better naturally-derived ingredients
- Majority of cosmetic formulation is a vehicle to deliver an active ingredient (typically present at levels of under 5% by weight)
- Use of green chemistry to produce more sustainable cosmetic formulations, including green surfactants, emulsifiers, conditioning agents, emollients, etc.



## Contacts

[r.s.blackburn@leeds.ac.uk](mailto:r.s.blackburn@leeds.ac.uk)

[design.leeds.ac.uk/people/richard-blackburn/](http://design.leeds.ac.uk/people/richard-blackburn/)

 [@RichardBlackb18](https://twitter.com/RichardBlackb18)

[keracol.co.uk](http://keracol.co.uk)

 [@keracol](https://twitter.com/keracol)







**“Cosmetic Chemistry:  
Novel Approaches using Natural and Renewable Ingredients”**



**Nidia Trejo**  
Research Intern, Ithaca Area Waste  
Water Treatment Facility



**Richard Blackburn**  
Associate Professor, the University of  
Leeds and Founder of Keracol Limited

**Slides available now! Recordings are an exclusive ACS member benefit.**  
[www.acs.org/acswebinars](http://www.acs.org/acswebinars)

This ACS Webinar is being co-produced by the ACS Green Chemistry Institute

41

**Celebrate National Chemistry Week  
with our Open Archive to the Public!**



Learn from the best and brightest minds in chemistry.  
Hundreds of webinars presented by subject matter experts in the chemical  
enterprise. LIVE every Thursday at 2pm ET!  
Join Our Mailing List!



We have a topic of interest for every chemist. Go ahead, dive into these diverse categories and discover our growing archive of past webinars.

Business & Entrepreneurship Professional Development Technology & Innovation Drug Discovery Culinary Chemistry Popular Chemistry

**Upcoming Webinars**

**Cosmetic Chemistry: Novel Approaches using Natural  
and Renewable Ingredients**  
Thursday, October 20, 2016 @ 2-3pm ET

Richard Blackburn of the University of Leeds investigates  
the possibility of isolating actives from plant materials  
using green chemistry principles as well as how to find  
applications for these actives to produce both sustainable and functional  
cosmetics.

Register



**Rational Design of Small Molecules Targeting RNA**  
Thursday, October 27, 2016 @ 2-3pm ET

Matt Disney of The Scripps Research Institute describes  
efforts to obtain small molecules to help decipher the  
varied roles of RNA in disease biology.

Register



**Chemistry of Life: Instantly Treating Wounds with  
Hemostatic Gel**  
Thursday, November 3, 2016 @ 2-3pm ET

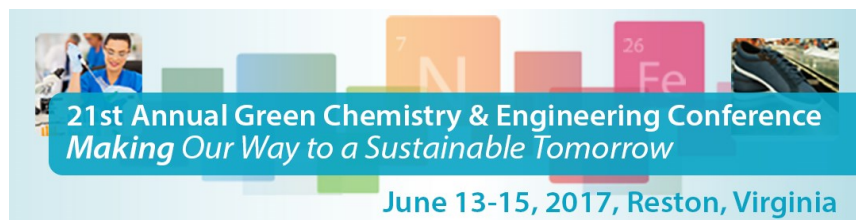
Joe Landolina of Cresilon shares the progress being made  
with revolutionary hemostatic gel that can stop bleeding  
in seconds rather than traditional closures which take  
minutes.

Register



[www.acs.org/acswebinars](http://www.acs.org/acswebinars)

42



## 21st Annual Green Chemistry & Engineering Conference *Making Our Way to a Sustainable Tomorrow*

June 13-15, 2017, Reston, Virginia

- Sustainable Chemicals
- Flexible Chemical Manufacturing
- More Efficient Processes
- Green Chemistry Curricula
- Circular Economy Considerations
- Sustainable Materials
- Academic-Industry Collaborations
- Chemicals Policy
- Cosmetics
- And More!

**Submit to the GC&E 2017 Call for Papers!**  
Open From January 4<sup>th</sup> to February 13<sup>th</sup>, 2017

[gcande.org](http://gcande.org)

## Upcoming ACS Webinars

[www.acs.org/acswebinars](http://www.acs.org/acswebinars)



Thursday, October 27, 2016

### ***Rational Design of Small Molecules Targeting RNA***

*Session 10 of the 2016 Drug Design and Delivery Symposium*

**Matthew Disney**, The Scripps Research Institute

**Amanda Garner**, University of Michigan



Thursday, November 3, 2016

### ***Chemistry of Life: Instantly Treating Wounds with Hemostatic Gel***

*Session 11 of the 2016 Material Science Series*

**Joe Landolina**, Cresilon

**Mark Jones**, Dow Chemical

Contact ACS Webinars<sup>®</sup> at [acswebinars@acs.org](mailto:acswebinars@acs.org)

44



**“Cosmetic Chemistry:  
Novel Approaches using Natural and Renewable Ingredients”**



**Nidia Trejo**  
Research Intern, Ithaca Area Waste  
Water Treatment Facility



**Richard Blackburn**  
Associate Professor, the University of  
Leeds and Founder of Keracol Limited

*Slides available now! Recordings are an exclusive ACS member benefit.*  
[www.acs.org/acswebinars](http://www.acs.org/acswebinars)

This ACS Webinar is being co-produced by the ACS Green Chemistry Institute

45

**How has ACS Webinars®  
benefited you?**



“Fabulous, Fabulous webinar; a terrific presentation and perfect example of basic and translational science working together -- the discoveries that evolve from funding basic science and the benefits of basic science staying tuned into its potential for translational applications.”

Quote in reference to: <http://bit.ly/STFTechnology>

*Fan of the Week*

Shirley Stiver, MD, PhD  
ACS member for 39 years strong!



Be a featured fan on an upcoming webinar! Write to us @ [acswebinars@acs.org](mailto:acswebinars@acs.org) <sup>46</sup>



facebook.com/acswebinars

@acswebinars

youtube.com/acswebinars

ACS Webinars  
CLICK • WATCH • LEARN • DISCUSS  
www.acs.org/acswebinars

Stay connected...

Email us!  
acswebinars@acs.org

Search for "acswebinars" and connect!

47



## Benefits of ACS Membership



**Chemical & Engineering News (C&EN)**  
The preeminent weekly news source.



**NEW! Free Access to ACS Presentations on Demand®**  
ACS Member only access to over 1,000 presentation recordings from recent ACS meetings and select events.



**NEW! ACS Career Navigator**  
Your source for leadership development, professional education, career services, and much more.

<http://bit.ly/benefitsACS>

48



ACS Webinars® does not endorse any products or services. The views expressed in this presentation are those of the presenter and do not necessarily reflect the views or policies of the American Chemical Society.



Contact ACS Webinars® at [acswebinars@acs.org](mailto:acswebinars@acs.org)

49

## Upcoming ACS Webinars

[www.acs.org/acswebinars](http://www.acs.org/acswebinars)



Thursday, October 27, 2016

### ***Rational Design of Small Molecules Targeting RNA***

*Session 10 of the 2016 Drug Design and Delivery Symposium*

**Matthew Disney**, The Scripps Research Institute

**Amanda Garner**, University of Michigan



Thursday, November 3, 2016

### ***Chemistry of Life: Instantly Treating Wounds with Hemostatic Gel***

*Session 11 of the 2016 Material Science Series*

**Joe Landolina**, Cresilon

**Mark Jones**, Dow Chemical

Contact ACS Webinars® at [acswebinars@acs.org](mailto:acswebinars@acs.org)

50