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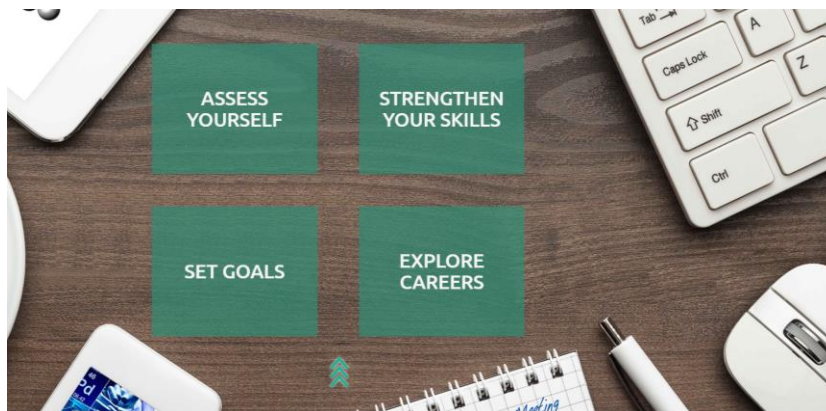
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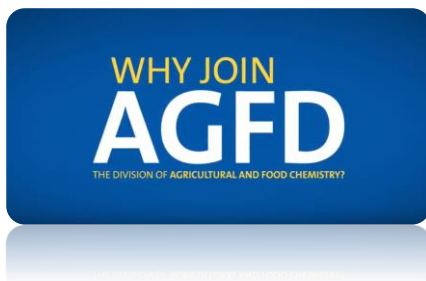
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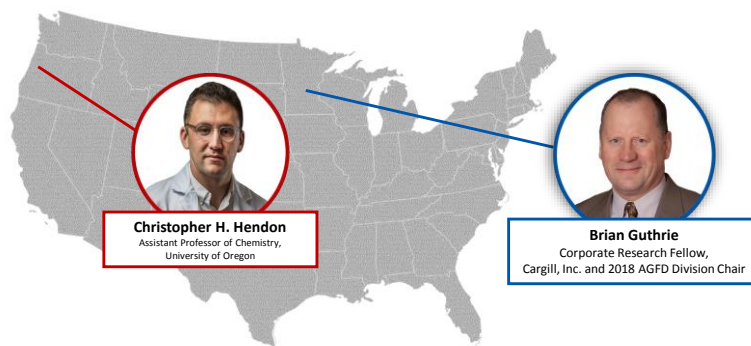
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THIS ACS WEBINAR WILL BEGIN SHORTLY...



Coffee: A Chemical and Physical Perspective



Christopher H. Hendon
Assistant Professor of Chemistry,
University of Oregon

Brian Guthrie
Corporate Research Fellow,
Cargill, Inc. and 2018 AGFD Division Chair

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COHOP
COLLABORATION

Hendon
Materials
Simulation



Coffee

A Chemical and Physical Perspective

Christopher H. Hendon
Assistant Professor of Chemistry
World Coffee Leader 2016

w: pages.uoregon.edu/chendon

e: chendon@uoregon.edu

t: @chendon

Coffee literature available at goo.gl/Z1tXzx

Bath, United Kingdom

Founded in 3



15



The Roman Baths

16





Hendon Materials Simulation



Jenna L. Mancuso

Electro-MOFs
Heterogeneous catalysis



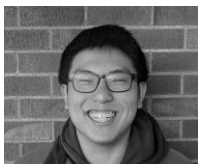
Austin Mroz

Computer-aided learning
Materials discovery



Tom W. Kasel

Photovoltaics
Defective semiconductors



Min Chieh Yang

Molecular redox
Materials assembly



Coffee-related projects



C. Chase Callahan

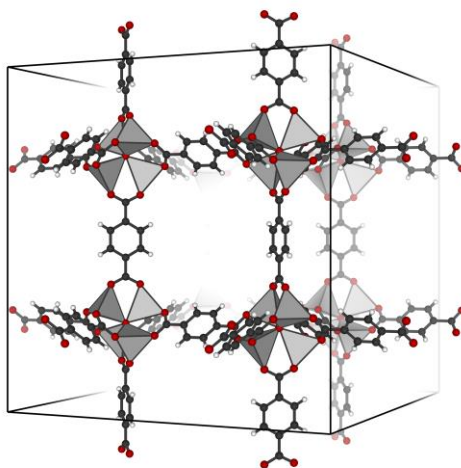
Metal carbides
Surface catalysis

19



Metal-organic frameworks

A class of porous materials for energy storage and conversion

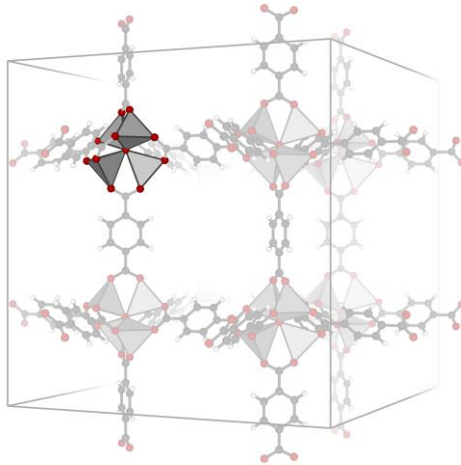


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Metal-organic frameworks

MOFs contain metal-clusters

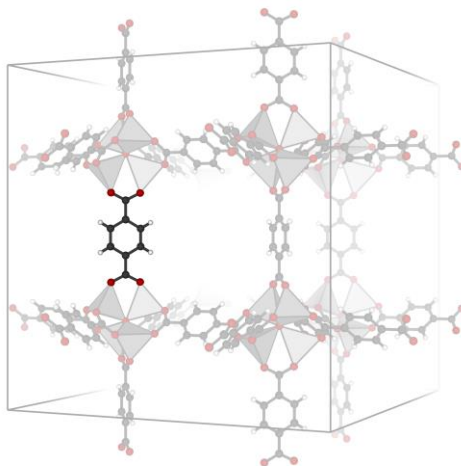


21



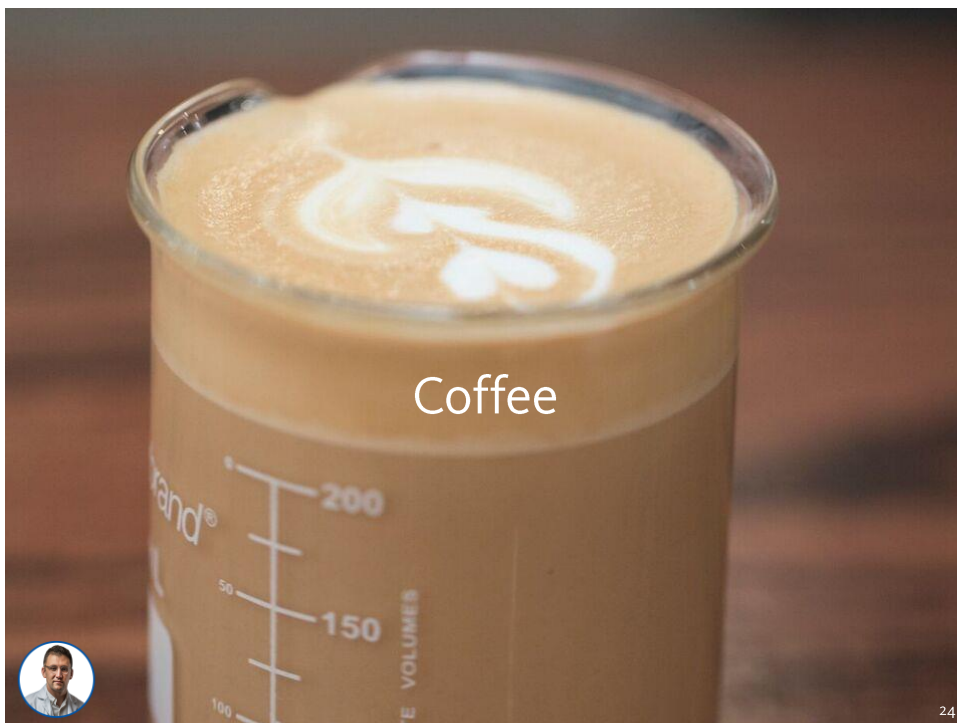
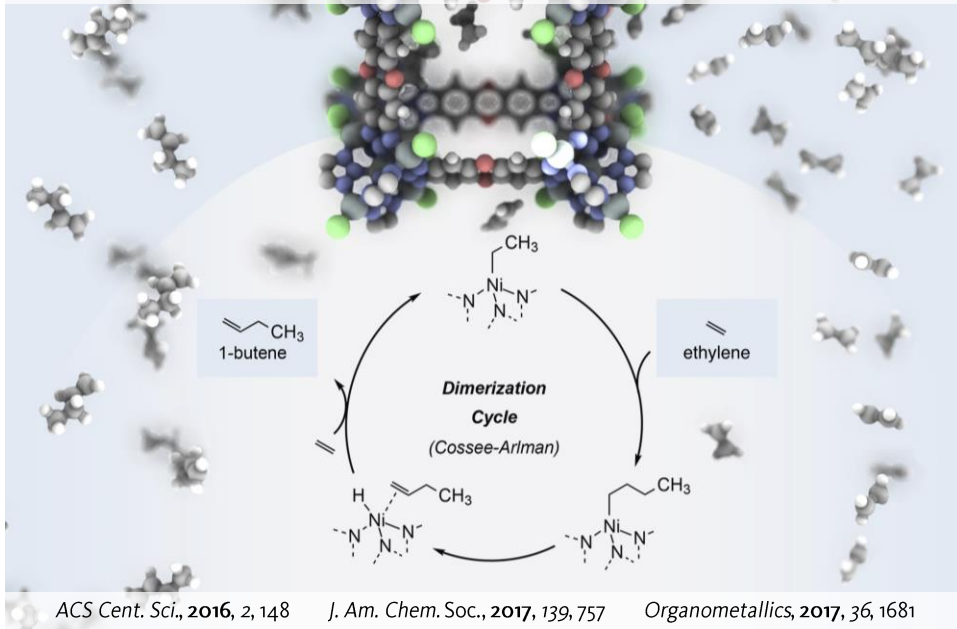
Metal-organic frameworks

Linked together by organic linkers



22

Single-site heterogeneous catalysis of olefins to their oligomers



Audience Challenge Question

ANSWER THE QUESTION ON BLUE SCREEN IN ONE MOMENT



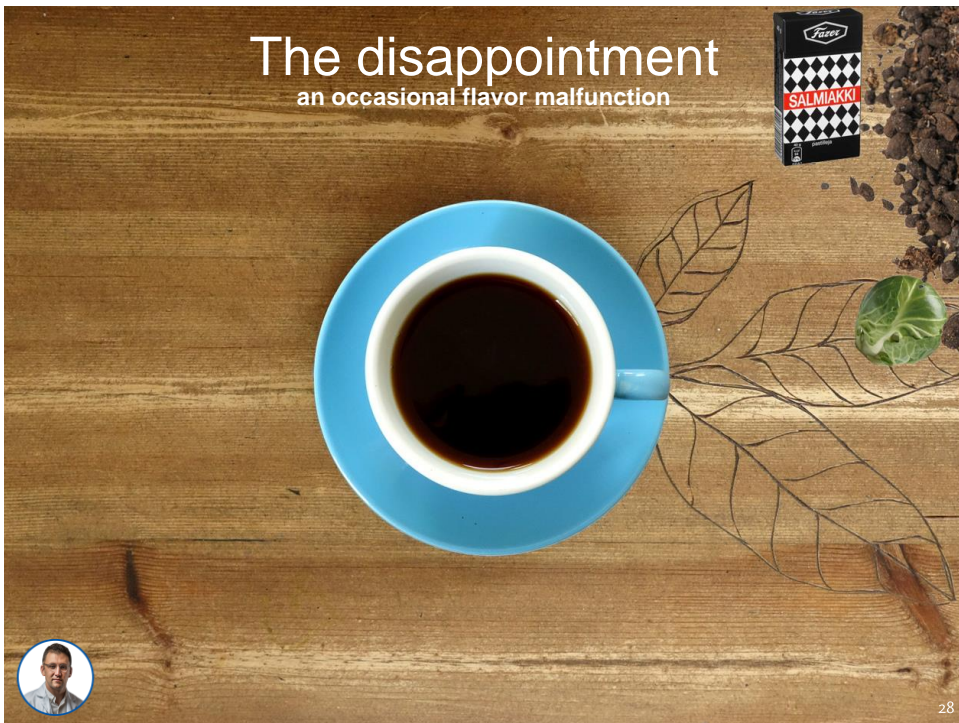
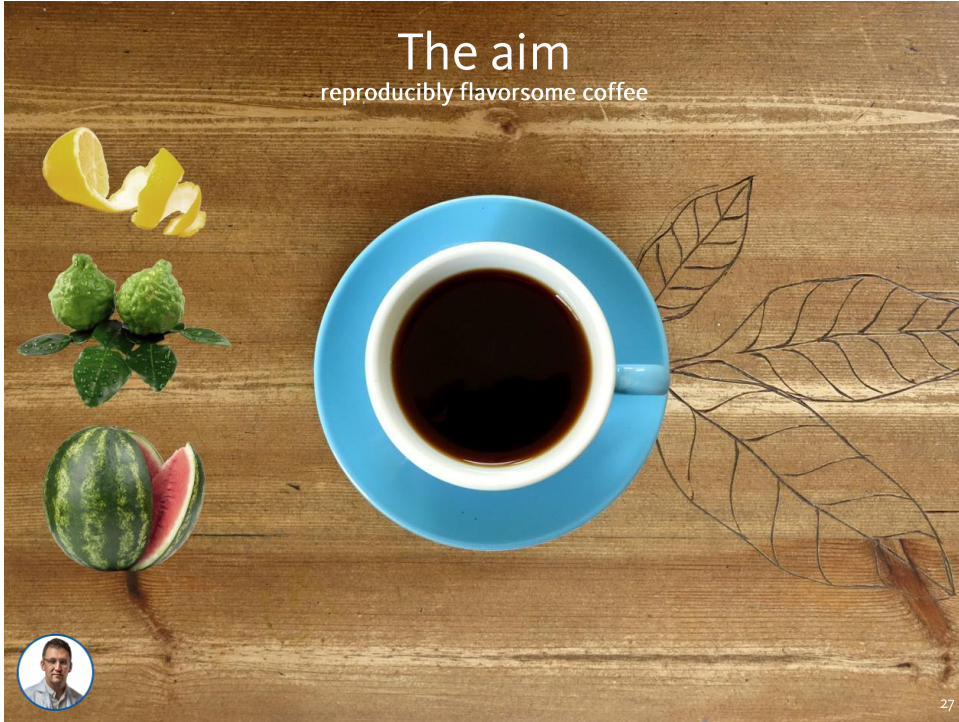
In what field do you work?

- Coffee Industry
- Chemical Industry
- Academia
- Government
- Other

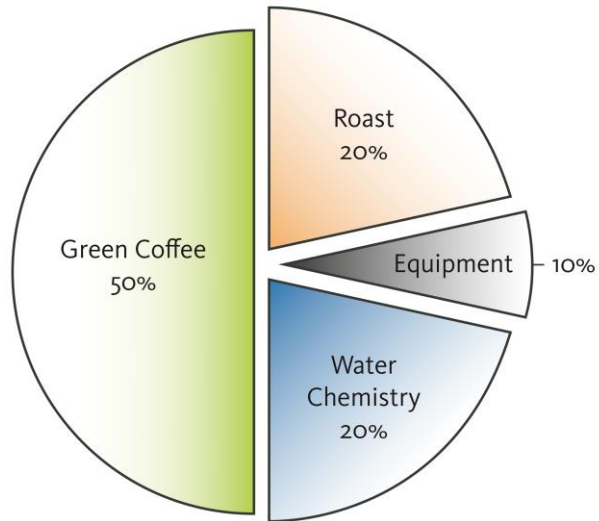
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The beginning of my coffee journey – Colonna and Smalls, Bath UK

ESPRESSO	FLAT WHITE
<p>PASSEIO - BRAZIL</p> <p>RAFI VARIETY NATURAL</p> <p>TASTING NOTES FOR ESPRESSO SHOT</p> <p>FRUIT CAKE, BRANDY, TOASTED SEEDS.</p>	<p>FINCA KASSANDRA - MEXICO</p> <p>WASHED PIVAMARA VARIETY</p> <p>RED CURRANT, BLUEBERRY, CHOCOLATE, APPLE.</p>
<p>BUF COOP, NYARUSIZA - RWANDA</p> <p>RED BOURBON WASHED</p> <p>TASTING NOTES FOR ESPRESSO SHOT</p> <p>TREACLE, BERRIES, SPICE, CANDIED ORANGE, PORT.</p>	<p>REMEDA NYAMAGABE - RWANDA</p> <p>WASHED 20P EXTRA</p> <p>LIME, FLORAL, BLACKBERRY, COCOA, HERBAL.</p>
<p>EL VERGEL - COLOMBIA</p> <p>CATURRA VARIETY WASHED</p> <p>TASTING NOTES FOR ESPRESSO SHOT</p> <p>BOILED SWEETS, TREACLE, BLACKCURRANT, CHOCOLATE, SWEET SPICE</p>	<p>SANTA GEMA - NICARAGUA</p> <p>PARAGUANA VARIETY WASHED</p> <p>RASPBERRY, SILKY, MINERAL, CHOCOLATE, WALNUT.</p>
<p>TASTING NOTES FOR FLAT WHITE</p> <p>DARK TOFFEE, COCOA, CUSTARD, BRAZIL NUT.</p>	<p>TASTING NOTES FOR FLAT WHITE</p> <p>TOFFEE, BISCUIT, SALT CARAMEL, DARK CHOCOLATE</p>

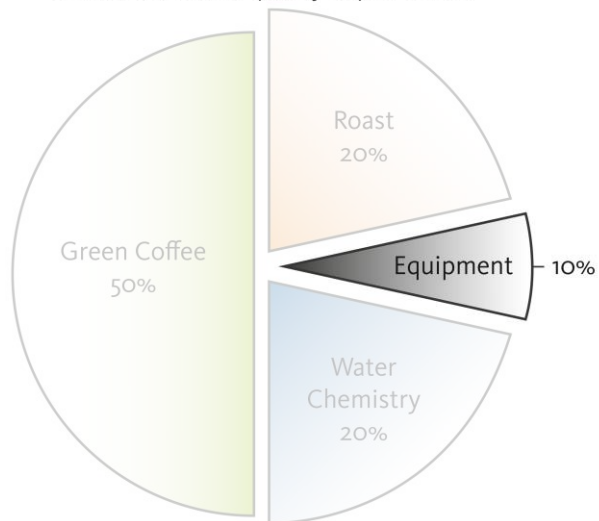


Contributors to a quality cup of coffee*



* Of course something could go wrong at every stage of brewing. This figure is rather used to emphasize that quality coffee is less dependent on the brew method.

Contributors to a quality cup of coffee*



* Of course something could go wrong at every stage of brewing. This figure is rather used to emphasize that quality coffee is less dependent on the brew method.

Coffee is graded on the cupping table

No equipment, just water, coffee coarsely ground, and a spoon + 4 min brew time



Agriculture and Economics





Coffee market analysis

1.3% of USA GDP (\$225.2B in 2015)

“Drip” (i.e. filter) coffee dominates the USA

Drip is 1.2 – 1.5 % w/w

Espresso-based beverages prolific in Europe

Espresso is 8 – 10 % w/w

Coffee is kind of a big deal to other countries, too:
Burundi — 25% GDP (~\$8B) is coffee, 90% population employed

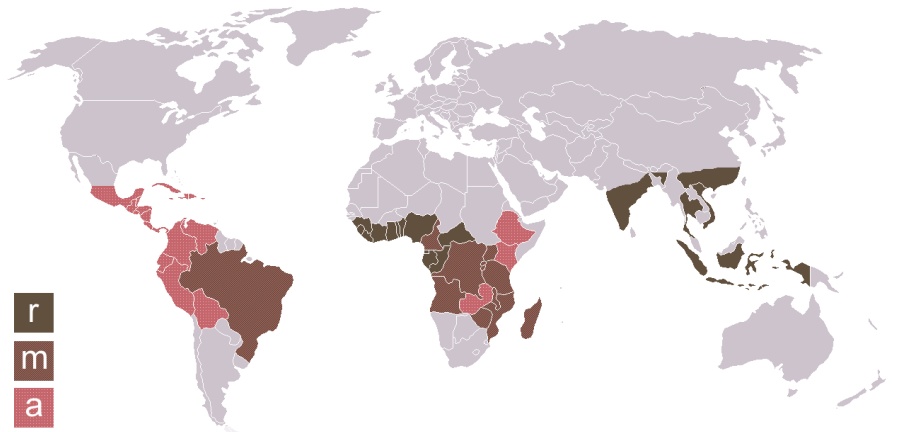


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The Bean Belt

The balance between low CO₂ concentrations and high temperature



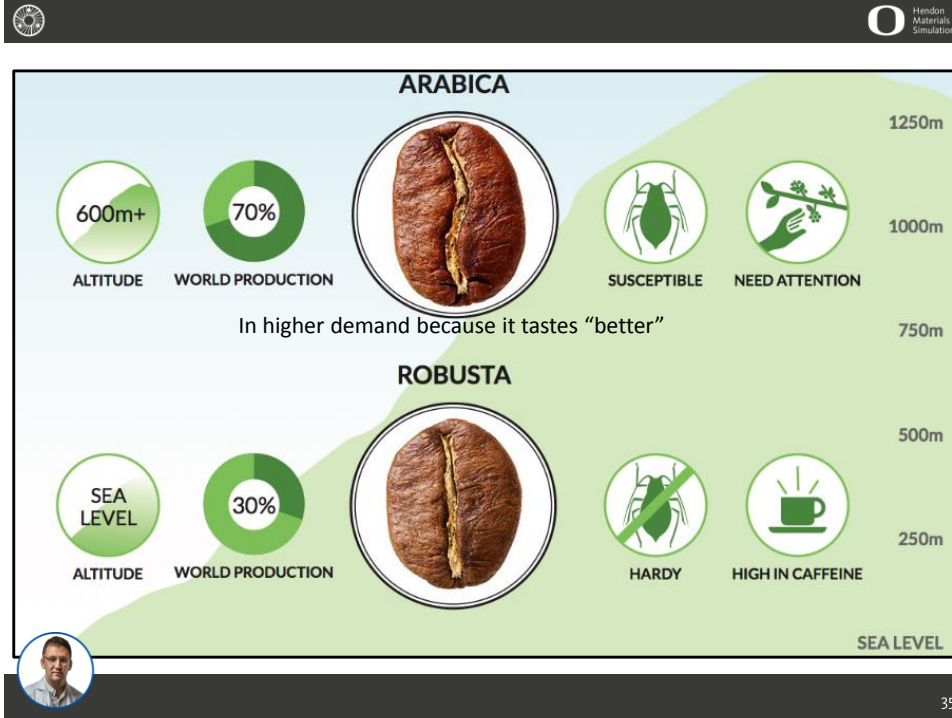
r
m
a

Microclimates are extremely important, and very poorly studied.



PLoS ONE, 2012, 7, e47981

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35

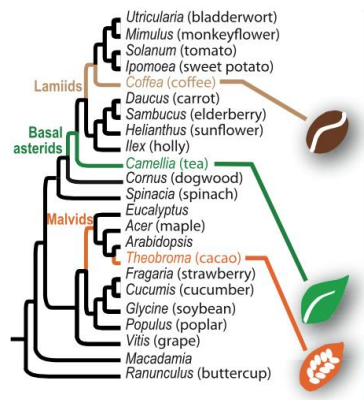


We have the genome for both Robusta and Arabica

PLANT GENOMICS

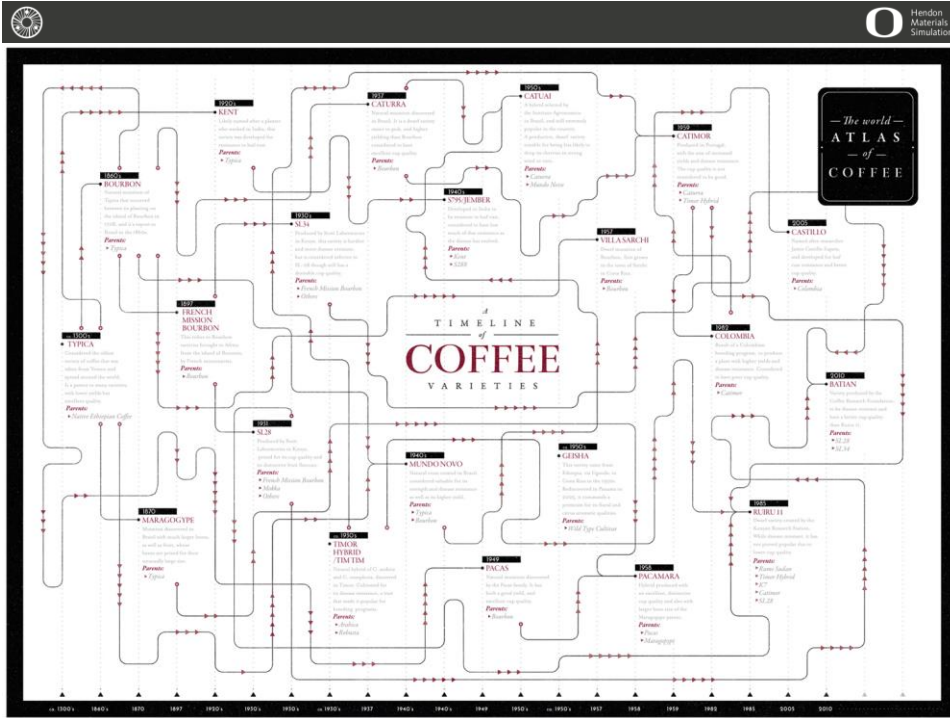
The coffee genome provides insight into the convergent evolution of caffeine biosynthesis

France Denoeud,^{1,2,3} Lorenzo Carretero-Panlet,⁴ Alexis Dereeper,⁵ Gaëtan Droc,⁶ Romain Guyot,¹ Marco Pietrella,⁸ Chunfang Zheng,⁹ Adriana Alberti,¹ François Anthony,⁵ Giuseppe Aprea,⁴ Jean-Marc Aury,¹ Pascal Bento,¹ Maria Bernard,¹ Stéphanie Bocs,⁴ Claudine Campa,⁷ Alberto Cenci,^{2,10} Marie-Christine Combes,⁷ Dominique Cruzillat,¹¹ Corinne Da Silva,¹ Loretta Daddiego,¹² Fabien De Bellis,¹ Stéphane Dussert,⁷ Olivier Garsmeur,⁹ Thomas Gayraud,⁷ Valentin Guignon,¹⁰ Katharina Jain,^{9,13,14} Véronique Jamilleux,¹⁵ Thierry Joët,¹ Karine Labadie,¹ Tianying Lam,^{9,16} Julie Leclercq,⁶ Maud Lepellec,¹¹ Thierry Leroy,⁴ Lei-Ting Li,¹⁷ Pablo Librado,¹⁸ Loredana Lopez,¹² Adriana Muñoz,^{19,20} Benjamin Noel,¹ Alberto Pallavicini,²¹ Gaetano Perrotta,¹² Valérie Poncet,¹ David Pot,⁹ Priyono,²² Michel Rigoreau,¹¹ Mathieu Rouard,¹⁰ Julio Rozas,¹⁸ Christine Tranchant-Dubreuil,⁷ Robert VanBuren,¹⁷ Qiong Zhang,¹⁷ Alan C. Andrade,²³ Xavier Argout,¹ Benoît Bertrand,²⁴ Alexandre de Kochko,⁷ Giorgio Graziosi,^{1,25} Robert J Henry,²⁶ Jayarama,²⁷ Ray Ming,¹⁷ Chifumi Nagai,²⁸ Steve Rounsley,²⁹ David Sankoff,⁹ Giovanni Giuliano,⁸ Victor A. Albert,^{1,4} Patrick Wincker,^{1,2,3,4} Philippe Lashermes²⁴



Science, 2014, 345, 1181

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Coffee begins life as a fruit
 Inevitably the fruit is removed to yield a green seed (~11% moisture content)



Fruit or mucilage

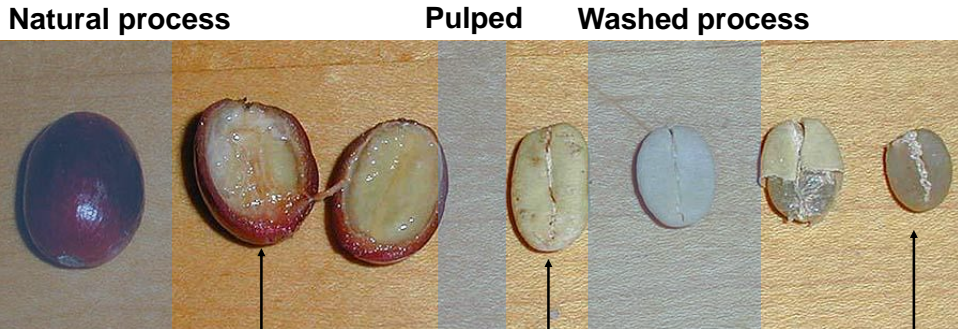
Parchment

Seed



Processing methods

The stage in which coffee is dried



Fruit or mucilage Parchment Seed

The chemistry of each processing method is widely unknown
 All coffee is then fermented for ~24 hours



Naturals historically came from places with water scarcity or environment in mind

Yemen, parts of Ethiopia, and more recently Brazil



A drying facility in Ethiopia

Defective naturals are UV active
 Why?





The '*best*' coffees in the world

Kopi Luwak (Civet) – fallacy



41



The '*best*' coffees in the world

fact

No particular country dependence

Although Brazilian, Sumatran, Vietnamese and Hawaii are typically the lowest scoring

Panama Geishas are typically the award winners

Natural and Washed

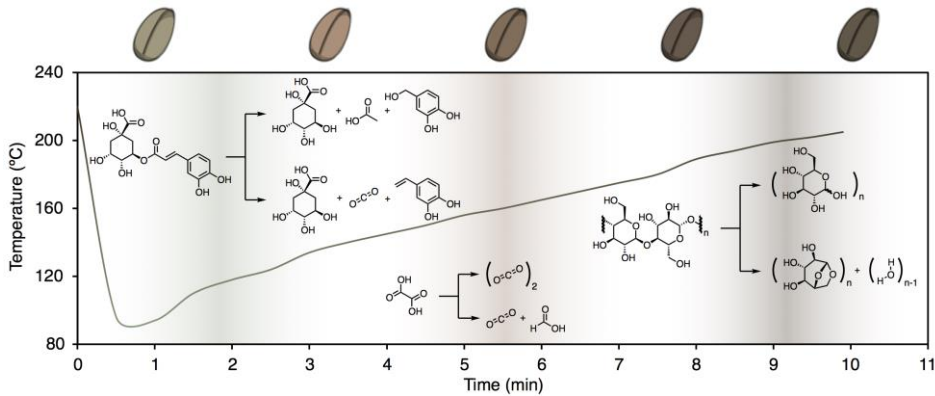


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The roast profile

Kinetics: Gradient and time determine flavor development



Sci. Rep., 2016, 6, 24483

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Dark roast coffee contains more caffeine?

Fallacy

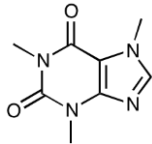


Table II. Caffeine Content of Espresso and Brewed Specialty Coffees

Coffee and Origin	Amount	Caffeine Dose (mg)
Espresso coffees		
Big Bean Espresso, 1-shot	1 shot	75.8
Big Bean Espresso, 2 short shots	2 short shots	140.4
Big Bean Espresso, 2 tall shots	2 tall shots	165.3
Starbucks Espresso, regular, small	1 shot	58.1
Hampden Café Espresso	2 shots	133.5
Einstein Bros® Espresso, double	2 shots	185.0

Brewed specialty coffees

Big Bean, regular	16 oz	164.7
Big Bean Boat Builders Blend, regular	16 oz	147.6
Big Bean Organic Peru Andes Gold, regular, country origin, Peru	16 oz	186.0
Big Bean French Roast, regular	16 oz	179.8
Big Bean Ethiopian Harrar, regular, country origin, Ethiopia	16 oz	157.1
Big Bean Italian Roast, regular, country origin, Brazil	16 oz	171.8
Big Bean Costa Rican French Roast, regular, country origin, Costa Rica	16 oz	245.1
Big Bean Kenya AA, regular, country origin, Kenya	16 oz	204.9
Big Bean Sumatra Mandheling, regular, country origin, Indonesia	16 oz	168.5
Hampden Café Guatemala Antigua	16 oz	172.7
Starbucks regular	16 oz	259.3
Royal Farms regular	16 oz	225.7
Dunkin' Donuts regular	16 oz	143.4
Einstein Bros regular	16 oz	206.3



J. Anal. Toxicol., 2003, 27, 520

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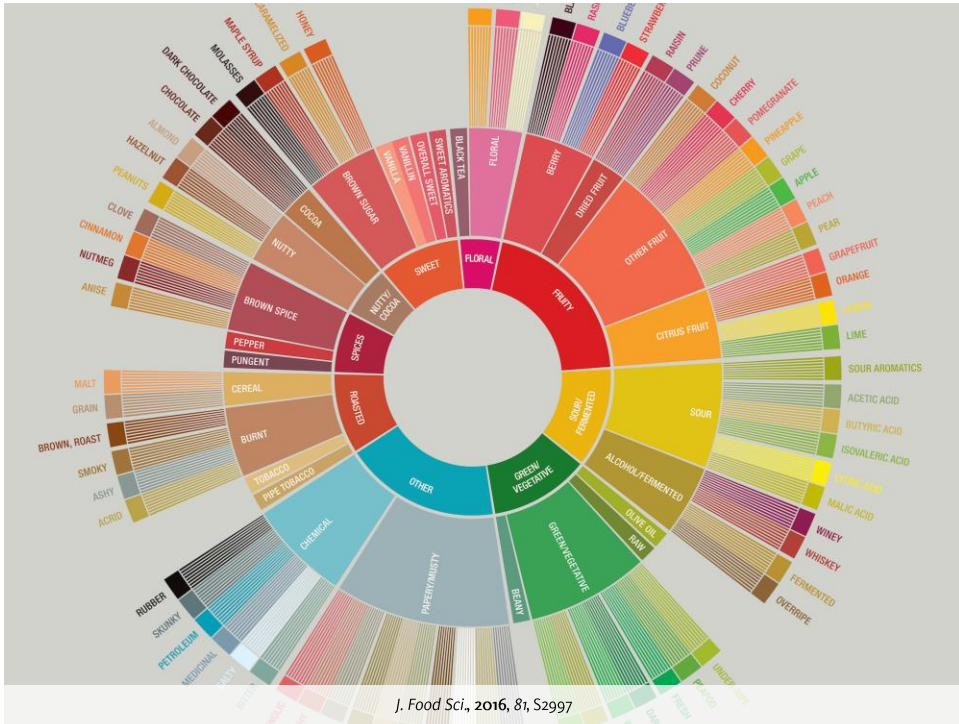


Some chemistry in roasted coffee

Table I. Coffee Volatiles Identified in the Present Investigation^a

Compound	References	Compound	References
Hydrocarbons		Lactones	
Isoprene	Rhoades, 1958, 1960	γ-Butyrolactone	Viani <i>et al.</i> , 1965
Alcohols		γ-Valerolactone	
Methanol	Reichstein and Staudinger, 1962b	α-Methyl-γ-butyrolactone	
Ethanol	Rhoades, 1958, 1960	2,3-Dimethylbut-2-en-1,4-olide	
2-Propanol		3,4-Dimethylbut-2-en-1,4-olide	
3-Methylbut-2-en-1-ol	Stoll <i>et al.</i> , 1967	2,3,4-Trimethylbut-2-en-1,4-olide	
Linalool	Stoll <i>et al.</i> , 1967	Esters	
<i>cis</i> -Linalool oxide	Stoll <i>et al.</i> , 1967	Methyl formate	Rhoades, 1958, 1960
<i>trans</i> -Linalool oxide		Methyl acetate	Sullivan <i>et al.</i> , 1959
Aldehydes		Methyl propionate	Merritt <i>et al.</i> , 1966
Ethanal	Reichstein and Staudinger, 1926b	Methyl salicylate	Stoll <i>et al.</i> , 1967
Propanal	Zlatkis and Sivetz, 1960	Methyl phenylacetate	
2-Methylpropanal	Rhoades, 1958, 1960	Ethyl formate	Zlatkis and Sivetz, 1960
<i>n</i> -Butanal	Rhoades, 1958, 1960	Ethyl acetate	Gianturco <i>et al.</i> , 1966
3-Methylbutanal	Rhoades, 1958, 1960	Isopropyl formate	
2-Methylbutanal	Reichstein and Staudinger, 1926b	Isoamyl acetate	
<i>n</i> -Pentanal	Zlatkis and Sivetz, 1960	β-Phenylethyl formate	Stoll <i>et al.</i> , 1967
2-Methylbut-2-en-1-ol	Sullivan <i>et al.</i> , 1959	Phenols and Phenol Ethers	
<i>m</i> -Tolualdehyde (tentative)		Phenol	Reichstein and Staudinger, 1926b
Ketones		<i>o</i> -Cresol	Stoll <i>et al.</i> , 1967
Propanone	Bernheimer, 1880	2,6-Dimethylphenol	Stoll <i>et al.</i> , 1967
Butanone	Rhoades, 1958, 1960	Guaiacol	Reichstein and Staudinger, 1926b
3-Hexanone	Stoll <i>et al.</i> , 1967	4-Ethylguaiacol	Gianturco <i>et al.</i> , 1966
<i>trans</i> -2-Penten-4-one		4-Vinylguaiacol	Reichstein and Staudinger, 1926b
Cyclopentanone	Gianturco <i>et al.</i> , 1966	α-Hydroxyacetophenone	Stoll <i>et al.</i> , 1967
Hexane-2,5-dione		Sulfur-containing	
Heptane-2,5-dione			

Nature, 1966, 210, 1358





Conical vs. flat burrs

Different burrs produce different particle size distributions

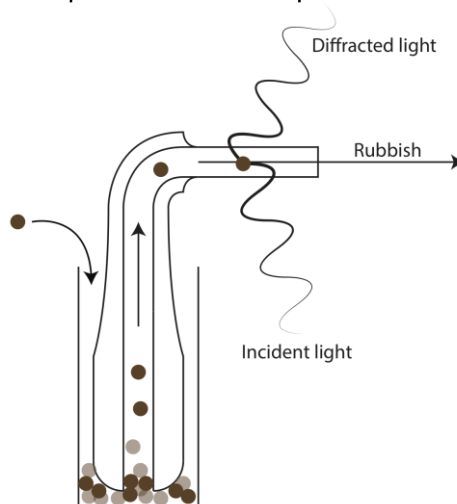


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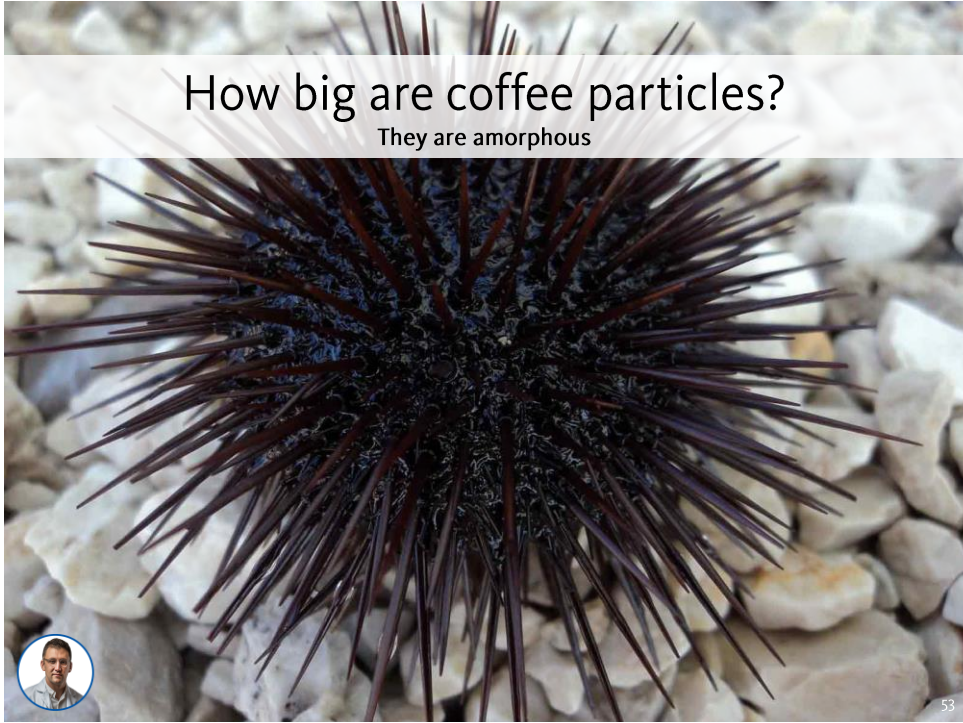


Laser diffraction particle size analysis


A process to determine particle size



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How big are coffee particles?
They are amorphous



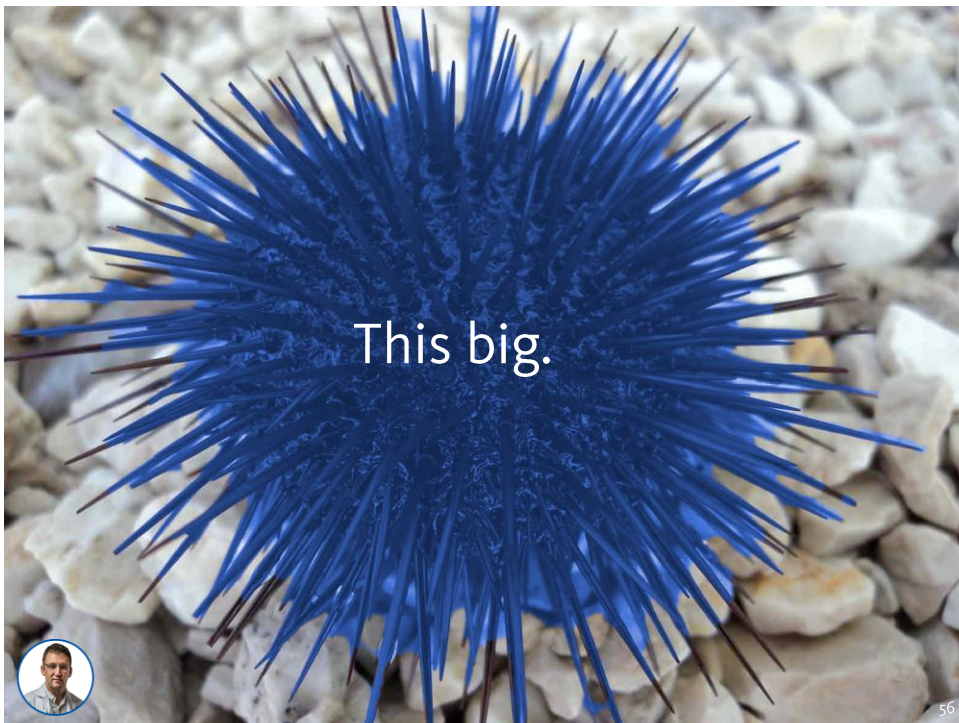
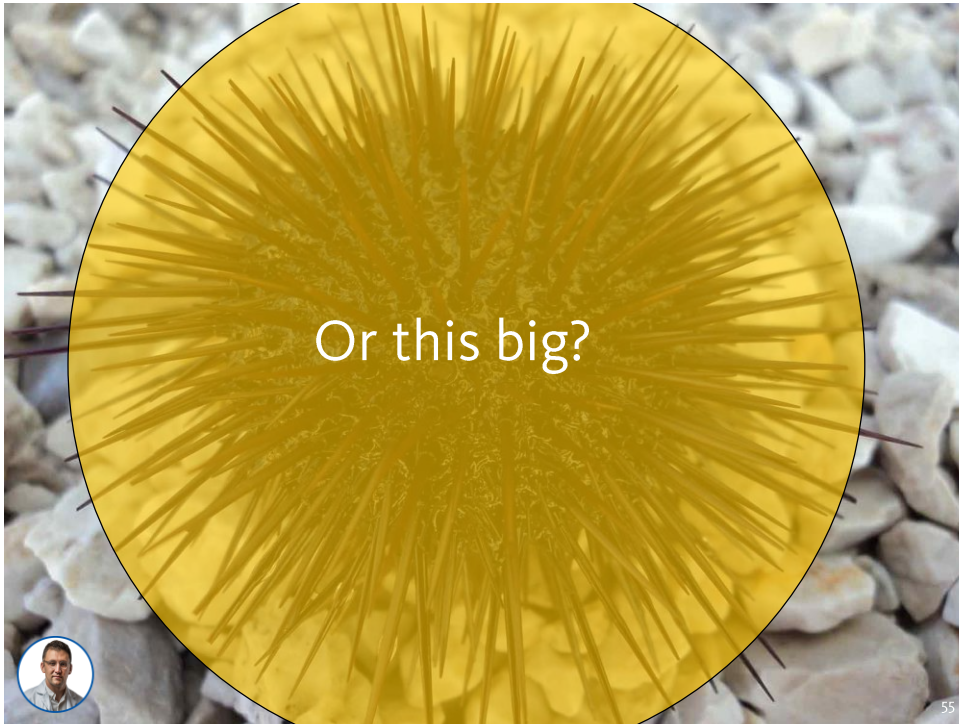
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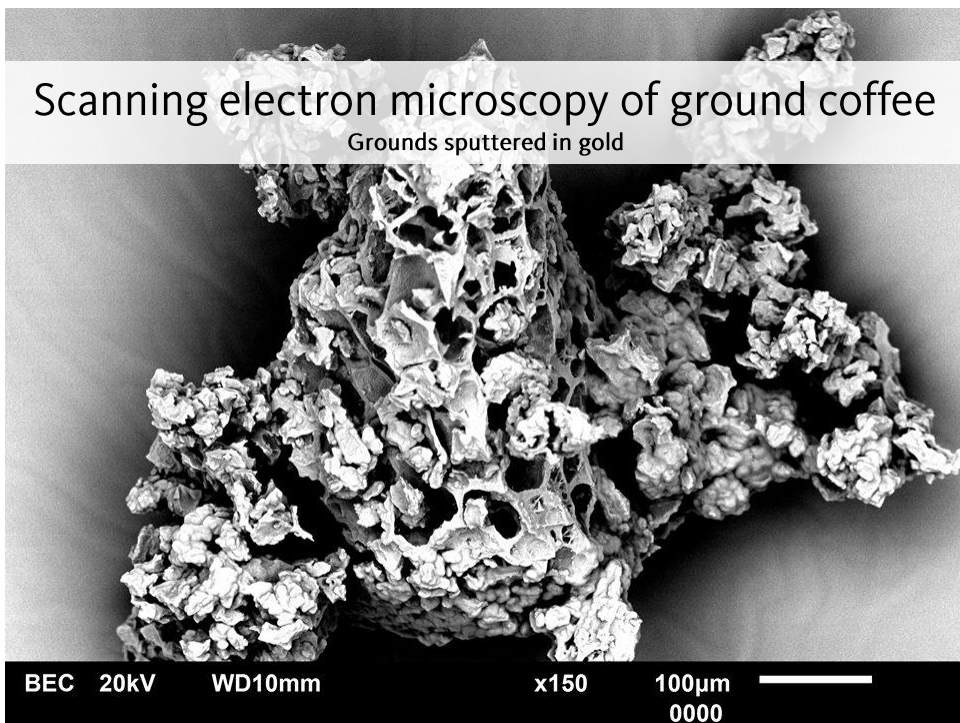


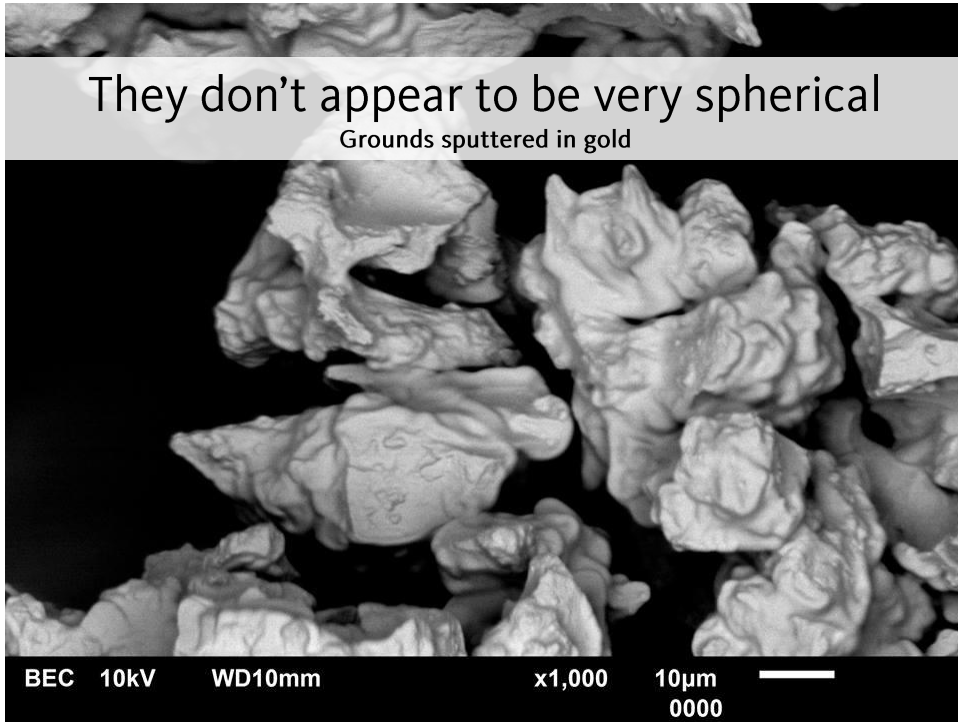
This big?



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Journal of Food Engineering 150 (2015) 106–116



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A new methodology to estimate the steady-state permeability of roast and ground coffee in packed beds





B.R. Corrochano^{a,b,*}, J.R. Melrose^b, A.C. Bentley^b, P.J. Fryer^a, S. Bakalis^a

^aCentre for Formulation Engineering, Department of Chemical Engineering, University of Birmingham, Edgbaston, Birmingham B15 2TT, UK
^bMondelēz International, Coffee Global Centre of Excellence, Ruscote Avenue, Banbury OX16 2QU, UK

- Little particles are closely approximated by a sphere
- Coffee **is** a bit porous (BET measurements are ongoing)
- **Spherical approximation is good enough**








The effect of changing grind setting

Grinding finer make more fine particulates, and small large particulates

In preparation

61

Fracturing of coffee likely proceeds through volcanic rock decomposition pathway

A theoretical explanation of grain size distributions in explosive rock fragmentation

A. C. Fowler^{1,2} and Bettina Scheu³

¹MACSI, University of Limerick, Limerick, Republic of Ireland

²OCIAM, University of Oxford, Oxford, UK

³Earth and Environmental Sciences, LMU München, München, Germany

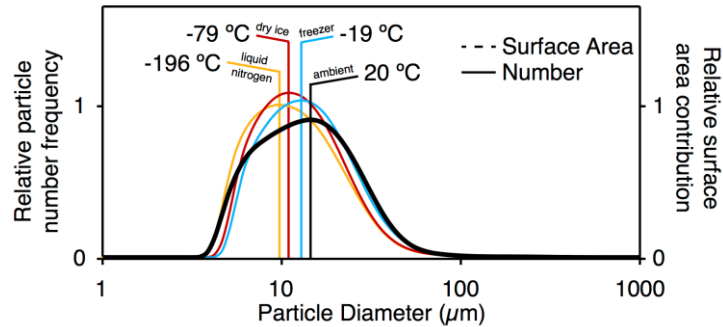
ACF, 0000-0002-2062-6372

Proc. R. Soc. A, 2015, 472, 0843

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Cooling coffee before grinding augments the fine particle sizes

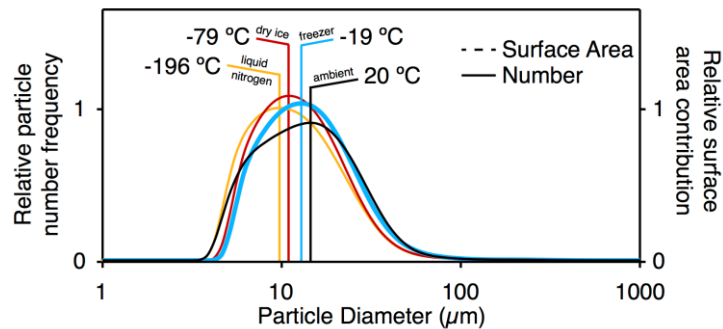


Sci. Rep., 2016, 6, 24483

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Cooling coffee before grinding augments the fine particle sizes

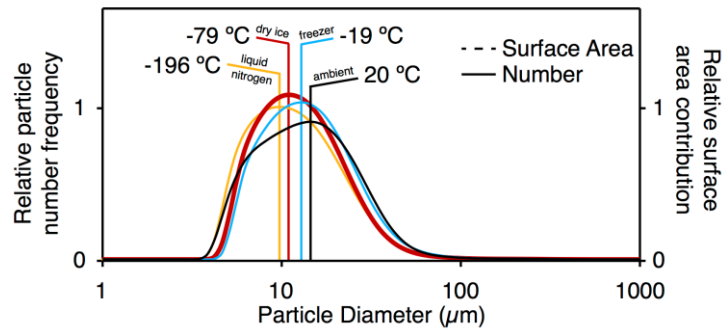


Sci. Rep., 2016, 6, 24483

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Cooling coffee before grinding augments the fine particle sizes

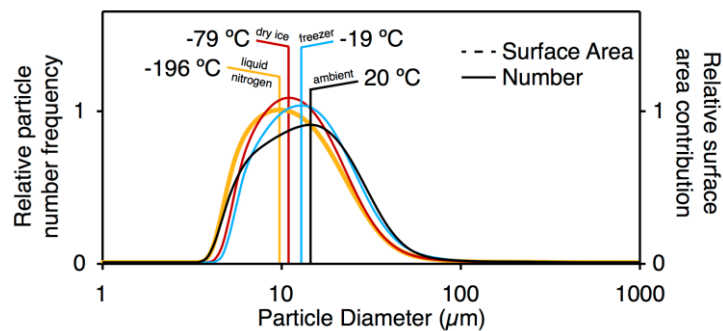


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Cooling coffee before grinding augments the fine particle sizes




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USA Barista Champion 2017 Kyle Ramage

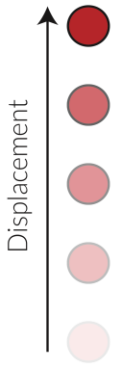


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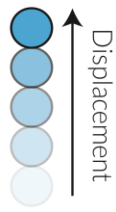
Added benefits from cooled coffee preservation

T = 20 °C



Displacement


T = 10 °C



Displacement

from to the Arrhenius equation
 (and later formalized by Eyring)

 '...the rate of a reaction doubles
 for every 10 °C increase in T...'



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If you are going to store coffee in the fridge or freezer, store it

air tight

roasted coffee is extremely hygroscopic

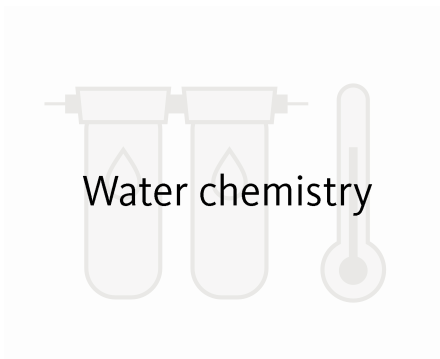


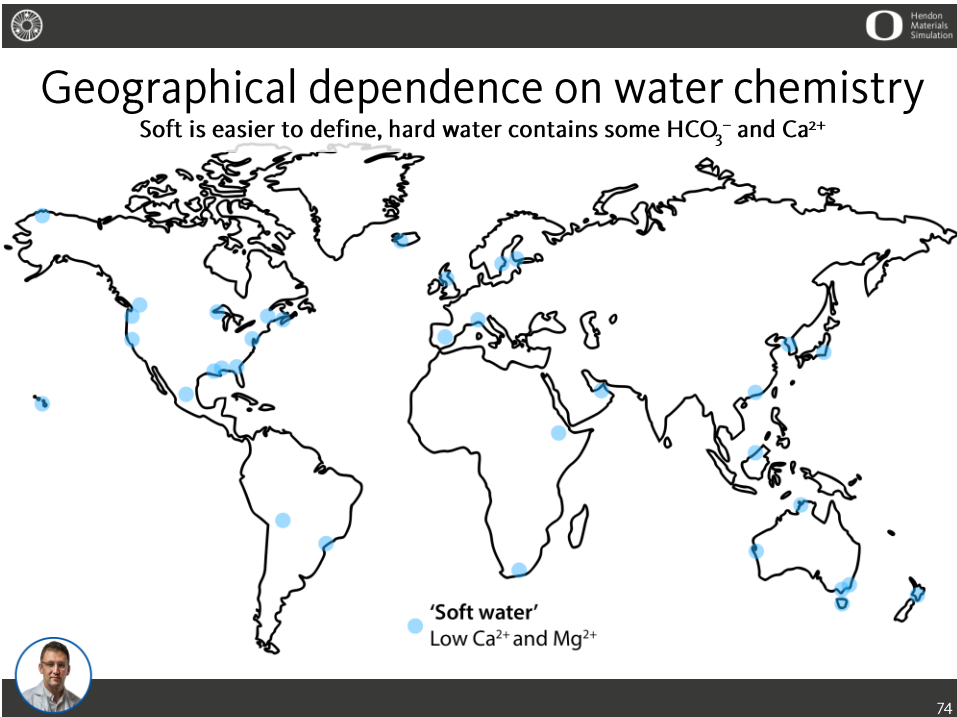
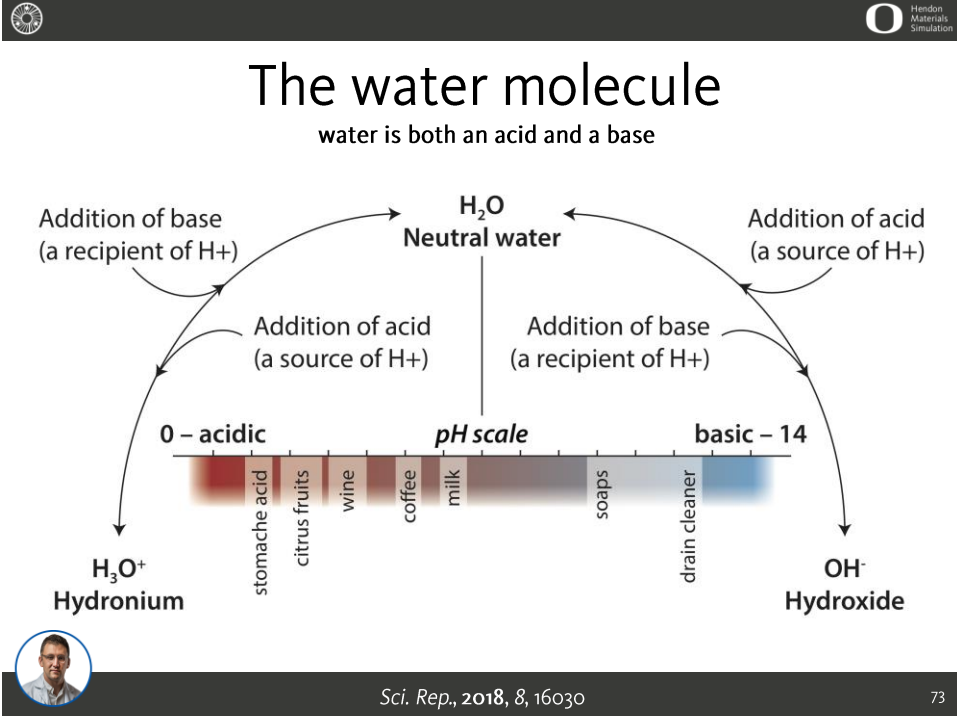
69





Image courtesy of Michael Cameron ⁷¹





Atomic Number		1		-1,+1		Stable oxidation states			
Atomic Symbol		H		2.20		Electronegativity			
Atomic Name		hydrogen							
1	-1,+1	H	2.20	hydrogen	2	He	helium		
3	+1	Li	0.98	lithium	4	+2	Be	1.57	beryllium
5	+3	B	2.04	boron	6	-4.....+4	C	2.55	carbon
7	-3,+3	N	3.04	nitrogen	8	-2	O	3.44	oxygen
9	-1	F	3.98	fluorine	10		Ne		neon
11	+1	Na	0.82	sodium	12	+2	Mg	1.31	magnesium
13	+3	Al	1.61	aluminium	14	-4,+4	Si	1.90	silicon
15	-3,+3	P	2.19	phosphorus	16	-2,+2	S	2.58	sulfur
17	-1,+1	Cl	3.16	chlorine	18		Ar		argon
19	+1	K	0.82	potassium	20	+2	Ca	1.00	calcium
31	+3	Ga	1.81	galium	32	-4,+2	Ge	2.01	germanium
33	-3,+3	As	2.18	arsenic	34	-2,+2	Se	2.55	selenium
35	-1,+1	Br	2.96	bromine	36	+2	Kr		krypton

← **Ionic** **Polarised** **Covalent** →

(Na⁺) (Cl⁻) (O^{δ-} δ⁺H) (C) (H)

Atomic Number		1		-1,+1		Stable oxidation states			
Atomic Symbol		H		2.20		Electronegativity			
Atomic Name		hydrogen							
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7	-3,+3	N	3.04	nitrogen	8	-2	O	3.44	oxygen
9	-1	F	3.98	fluorine	10		Ne		neon
11	+1	Na	0.82	sodium	12	+2	Mg	1.31	magnesium
13	+3	Al	1.61	aluminium	14	-4,+4	Si	1.90	silicon
15	-3,+3	P	2.19	phosphorus	16	-2,+2	S	2.58	sulfur
17	-1,+1	Cl	3.16	chlorine	18		Ar		argon
19	+1	K	0.82	potassium	20	+2	Ca	1.00	calcium
31	+3	Ga	1.81	galium	32	-4,+2	Ge	2.01	germanium
33	-3,+3	As	2.18	arsenic	34	-2,+2	Se	2.55	selenium
35	-1,+1	Br	2.96	bromine	36	+2	Kr		krypton

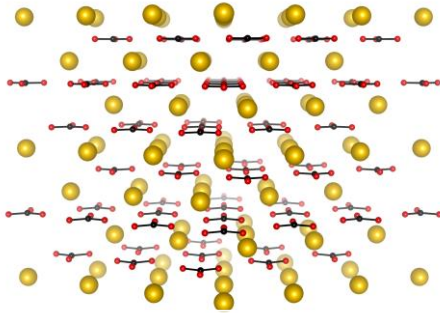
← **Ionic** **Polarised** **Covalent** →

(Na⁺) (Cl⁻) (O^{δ-} δ⁺H) (C) (H)



Calcium carbonate

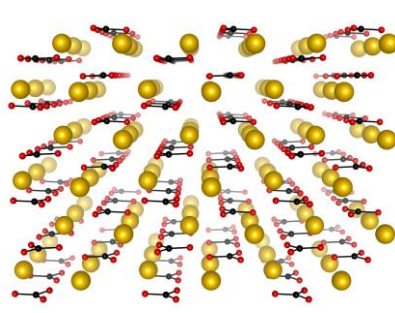
$\text{Ca}^{2+} + 2(\text{HCO}_3^-)$ to yield CaCO_3 , a white insoluble solid



Calcite

Sheet-like

Shows up on the bottom of flat kettles



Aragonite

Jagged

Found on the end of taps



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Audience Challenge Question

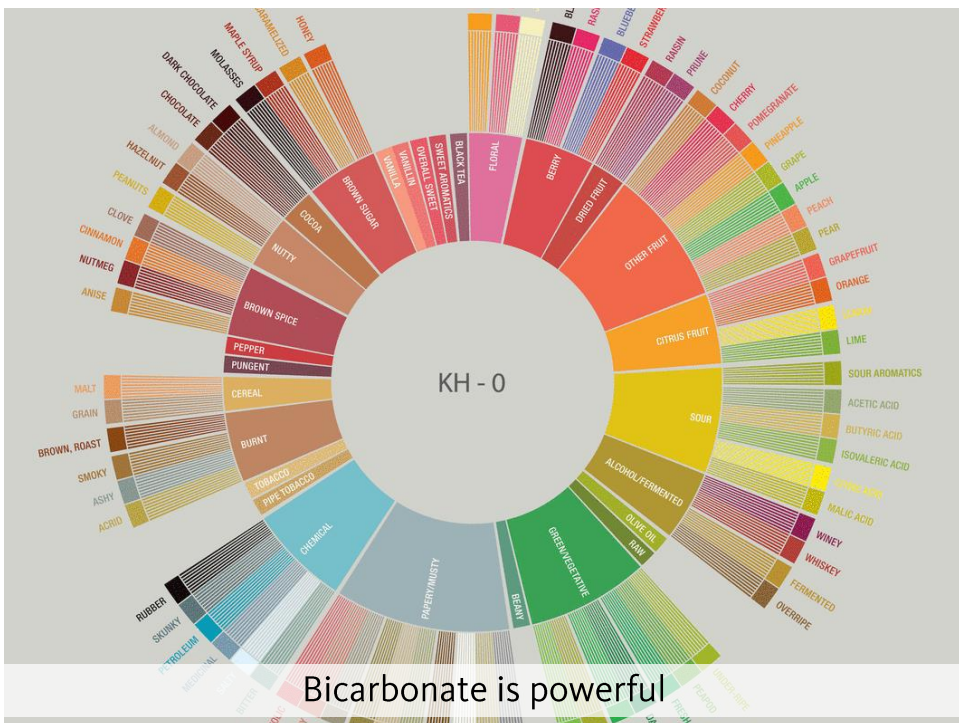
ANSWER THE QUESTION ON BLUE SCREEN IN ONE MOMENT



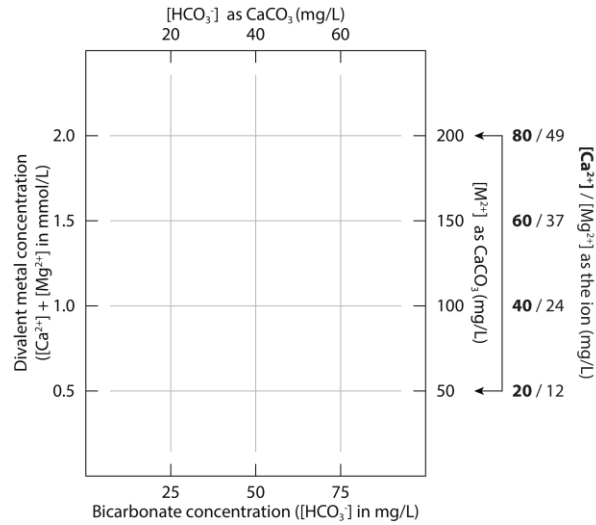
Is your tap water high in Ca^{2+} , HCO_3^- , and other minerals?
In other words, is your water hard?

- My water is hard
- My water is soft
- I don't have a clue

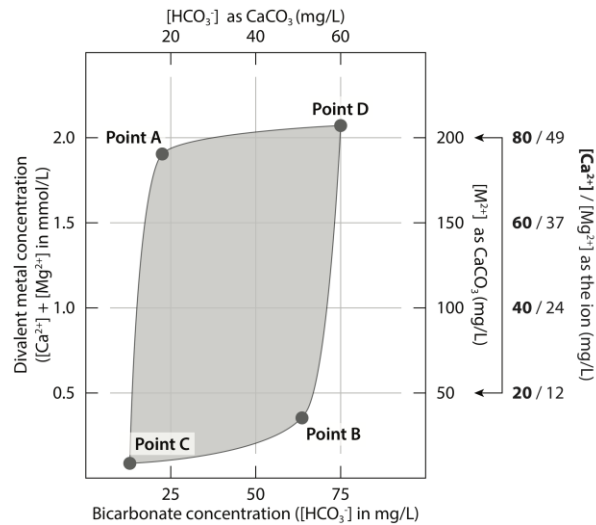
80



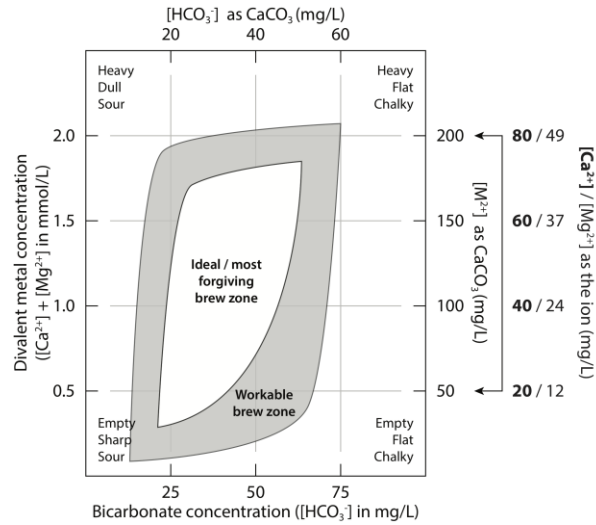
What water do we want for coffee?



Not too much of anything

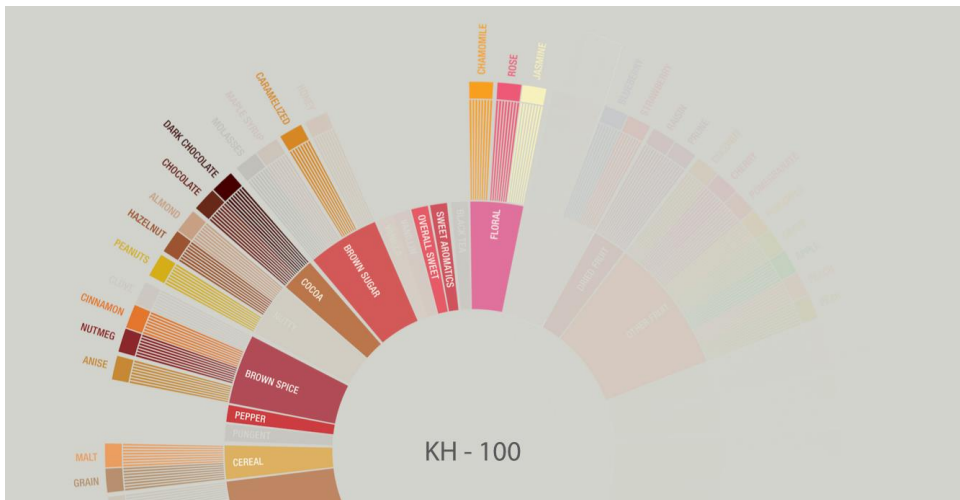


Our empirical ideal brew zone

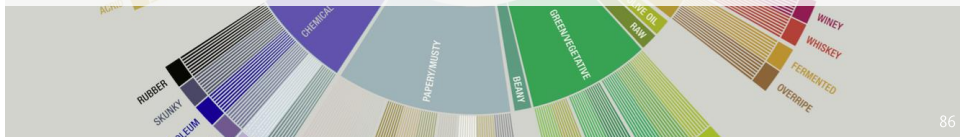


Water For Coffee 2, 2019

85



Brazilian, Sumatran, Colombian, and most naturals
Coffees with translational flavours



86

The Roman Baths were Really Hard

SPA WATER ANALYSIS

Minerals present in milligrams per litre (2012 analysis)

Sulphate (SO ₄)	891.0000
Calcium (Ca)	406.4000
Chloride (Cl)	333.6000
Sodium (Na)	205.0000
Bicarbonate (HCO ₃)	151.0000
Magnesium (Mg)	53.7000
Silica (SiO ₂)	21.4200
Potassium (K)	17.5000
Strontium (Sr)	6.6000
Fluoride* (F)	3.2500
Bromide (Br)	1.9300
Iron (Fe)	0.8000



Some handy water recipes

for better or worse

The front and center

0.25 g/L MgSO₄·7H₂O (epsom salt)

~25 ppm Mg²⁺ as Mg²⁺

0.05 g/L NaHCO₃ (baking soda)

~35 ppm HCO₃⁻ as HCO₃⁻

The 7 n' 7

0.3 g/L CaSO₄·2H₂O (gypsum salt)

~70 ppm Ca²⁺ as Ca²⁺

0.11 g/L NaHCO₃ (baking soda)

~70 ppm HCO₃⁻ as HCO₃⁻

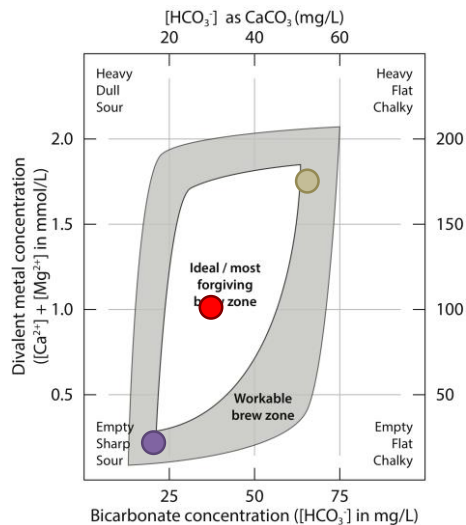
The double rizzi banger

0.05 g/L MgSO₄·7H₂O (gypsum salt)

~5 ppm Mg²⁺ as Mg²⁺

0.02 g/L NaHCO₃ (baking soda)

~15 ppm HCO₃⁻ as HCO₃⁻

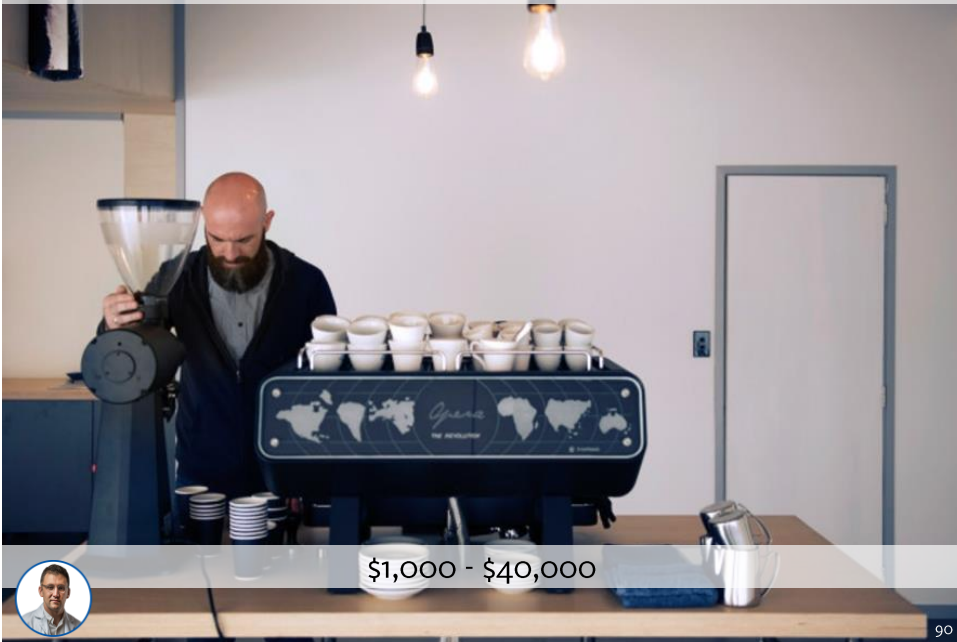




Brewing



What do you need to prepare espresso and do experimental coffee science?



\$1,000 - \$40,000





The definition of *espresso*

The Specialty Coffee Association (SCA) defines espresso as “a **25-35mL** beverage prepared from **7-9 grams of coffee** through which clean water of 195°- 205 °F (**92°-95°C**) has been forced at **9-10 atmospheres of pressure**, and where the grind of the coffee is such that the brewing ‘flow’ time is approximately **20-30 seconds.**”



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The definition of *espresso*

The Specialty Coffee Association (SCA) defines espresso as “a **25-35mL** beverage prepared from **7-9 grams of coffee** through which clean water of 195°- 205 °F (**92°-95°C**) has been forced at **9-10 atmospheres of pressure**, and where the grind of the coffee is such that the brewing ‘flow’ time is approximately **20-30 seconds.**”



7 g vs. 20 g baskets



92



The definition of *espresso*

The Specialty Coffee Association (SCA) defines espresso as “a **25-35mL** beverage prepared from **7-9 grams of coffee** through which clean water of 195°- 205 °F (**92°-95°C**) has been forced at **9-10 atmospheres of pressure**, and where the grind of the coffee is such that the brewing ‘flow’ time is approximately **20-30 seconds.**”

Nobody makes espresso anymore



93



Time: The one gospel

The Specialty Coffee Association (SCA) defines espresso as “a **25-35mL** beverage prepared from **7-9 grams of coffee** through which clean water of 195°- 205 °F (**92°-95°C**) has been forced at **9-10 atmospheres of pressure**, and where the grind of the coffee is such that the brewing ‘flow’ time is approximately

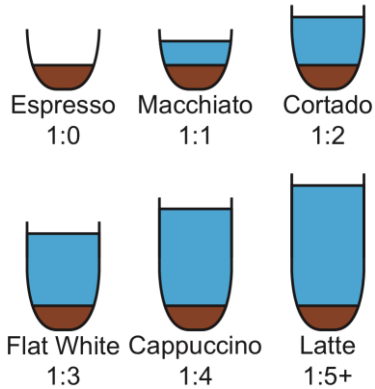
20-30 seconds.”



94



The modern espresso menu



Espresso is a drink prepared with an espresso machine, and typically features about **10% coffee mass per mass of liquid**

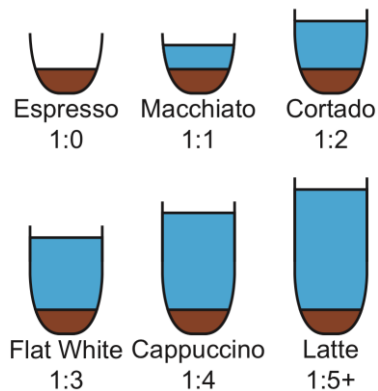
Implication: The volume/mass of the espresso determines the volume/mass of milk required to achieve drink definition.



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The Australian's ruined everything



A single espresso is half of the volume and physical shot produced when a 20 g basket is used.

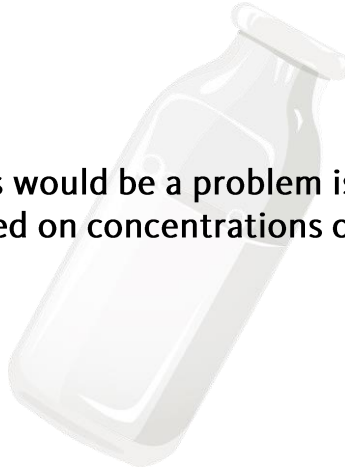
A double espresso is the entire liquid produced in a single extraction.



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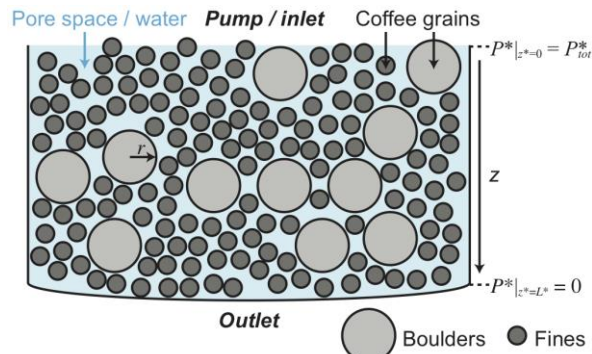
None of this would be a problem if we all made beverages based on concentrations of coffee in milk.



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Development of a numerical model for extraction from a granular bed



Ω_s – the volume fraction occupied by coffee grains
 Ω_l – the volume fraction occupied by liquid



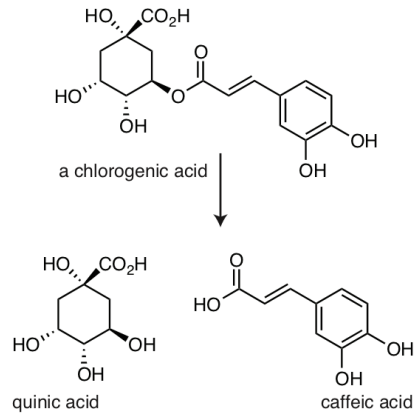
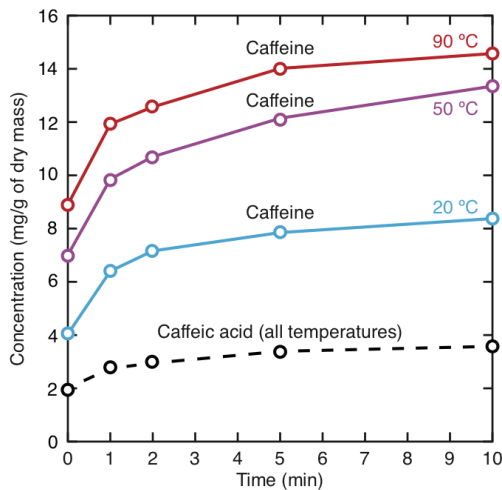
In preparation

98



Experimental kinetics

isolating temperature and molecular dissolution rates



Addressing audience pre-questions about rate of extraction

99



Implications, Conclusions, and Future Directions

- Many biochemical unanswered questions in processing (Nature/Pulped/Washed), as well as fermentation stage.
- No quantitative roasting studies on flavor development
- Very few relevant studies on extraction kinetics
- Room for improvement in grinder manufacturing
- Hundreds of other exciting questions, which are the basis for both my coffee lab and also the UC Davis endeavor



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The collaborators

Roasters

George Howell (Boston, MA)
 Colonna (Bath, England)
 Roseline (Portland, OR)
 Tailored (Eugene, OR)
Supreme (Brisbane, Australia)
 Spark (Sendai, Japan)
 Gracenote (Boston, MA)
 Counter Culture (Durham, NC)
 Kittel (Montreal, Canada)
 Lomi (Paris, France)
 Belleville (Paris, France)
 Stephen Leighton (Stafford, UK)

Baristas

Maxwell Colonna-Dashwood
Lesley Colonna-Dashwood
Michael Cameron
Dechen Morisco
 Brian Sung



Benjamin Put
 Charlotte Malaval
 Ben Kaminsky
Kyle Ramage
 Matt Lewin
 Craig Simon
 Jérôme Grenier-Desbiens
 Hidenori Izaki
 Matthew Perger

Equipment manufacturers

Beckman Coulter
 Mahlkönig
 San Remo
 Puqpress
 La Marzocco
 Reg Barber

Academics

Jamie Foster (Portsmouth, UK)
William Lee (Huddersfield, UK)
Justin Wilkinson (Cambridge, UK)
 Zachary C. Kennedy (PNNL, WA)
 Sean A. Fontenot (Oregon, OR)
 Brent Melot (USC, CA)
 Keith, T. Butler (Oxford, UK)
 Rory W. Speirs (Melbourne, AUS)

And many many more

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Some actionable information

Brew recipe: **60 g of coffee / L**

The most common mistake in home brewing is using too little coffee and extracting for too long

Coarse grind (French Press, 4 min)

Medium grind (pour over, 2.5 min)

fine grind (Aeropress, 1.25 min)

Water chemistry: **Start with RO/DI/Milli-Q water**

Keep bicarbonate below 50 mg/L

0.25 g/L $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ (epsom salt)

~25 ppm Mg^{2+} as Mg^{2+}

0.05 g/L NaHCO_3 (baking soda)

~35 ppm HCO_3^- as HCO_3^-

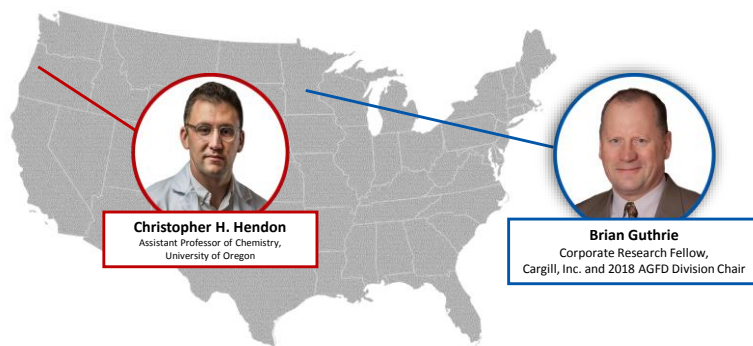
Coffee preference: *VERY APPROXIMATELY*

Acidic = East Africa, Chocolate and nuts = South/Central America

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Coffee: A Chemical and Physical Perspective



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University of
Gothenburg



Alexander Kapustin
AstraZeneca



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Marshall Brennan
ChemBiv



Lauren Wolf
Chemical &
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Claire Hansell
Nature



Michael Torrice
Chemical &
Engineering News



Jake Yeston
Science

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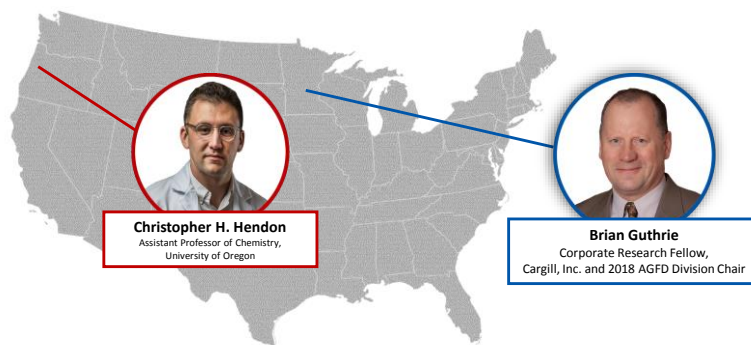


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