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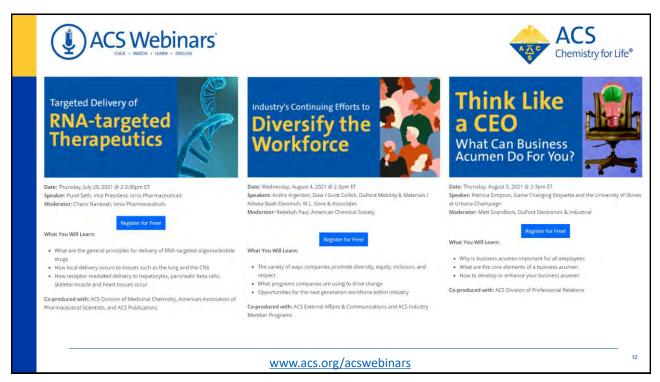
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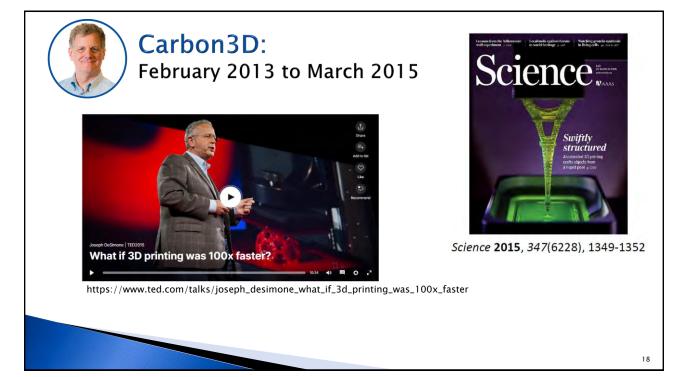




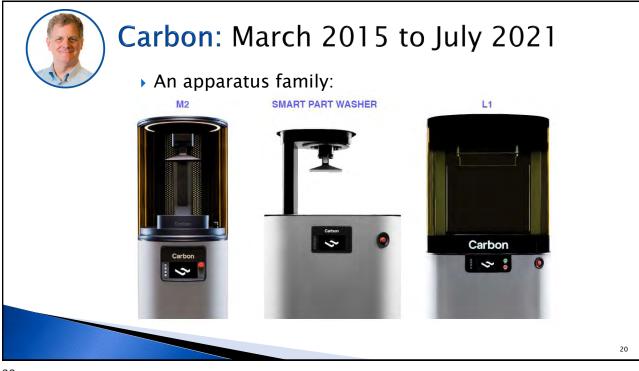






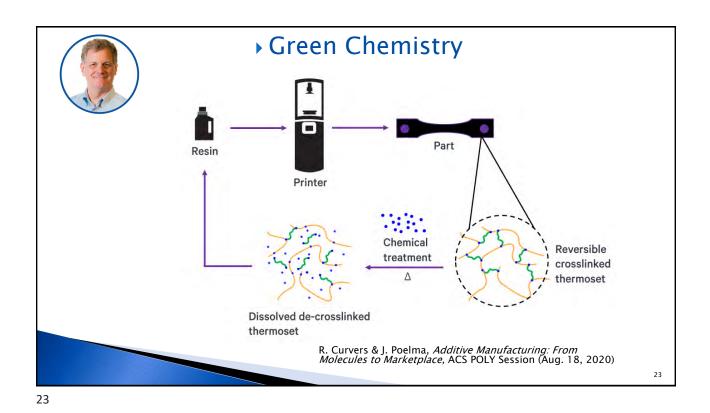


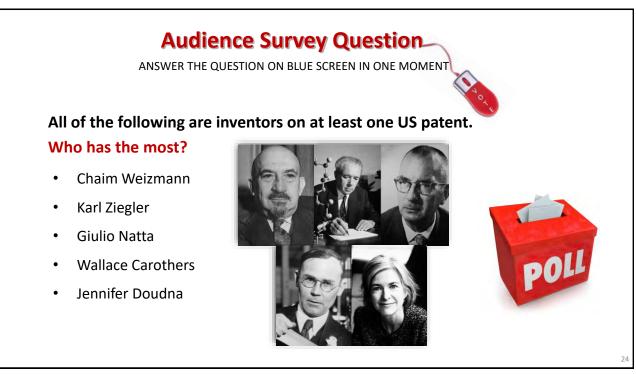
		(12) United States Patent DeSimone et al.		(10) Patent No.: US 9,216 (45) Date of Patent: *Dec.		546 B2 2, 2015
	(12) United St DeSimone et	tates Patent al.	<ul><li>(10) Patent No.:</li><li>(45) Date of Pater</li></ul>	US 9,211, nt: *Dec. 1		i, 401, 497 tory.
	United States Pa DeSimone et al.				8, 401, 497 story.	
	CONTINUOUS LIQUID INTH PRINTING Applicant: Carbon3D, Inc., Rev (US)	CPO	d of Classification Search D B29C 2033/0005; B29C 33/- B29C 33/62; B29C 35/ B29C 67/0051; B29C 67/0066; B29C 67/007	08; B29C 41/02; C 67/0062; B29C		
(72)	Inventors: Joseph M. DeSimon (US); Alexander Er Hill, NC (US); Nikit Chapel Hill, NC (US Samulski, Chapel Hi	moshkin, Chapel See ta Ermoshkin, (56) S); Edward T. (56)	PC	B29C 67/0092 0.1, 338, 401, 497 rch history.		anslational
(73)	Assignee: Carbon3D, Inc., Red (US)	dwood City, CA 4,575	U.S. PATENT DOCUMEN 330 A 3/1986 Hull 477 A 1/1989 Fudim		i-143 (2012).	Sibley &
(*)	Notice: Subject to any disclai patent is extended o U.S.C. 154(b) by 0 d	or adjusted under 35 lays.	(Continued) FOREIGN PATENT DOCUM	ENTS 31	Sibley &	is carried build plate permeable
	This patent is subject claimer.	ct to a terminal dis-	103029301 A 4/2013 203254661 U 10/2013 (Continued) OTHER PUBLICATIONS		t, is carried	urface and id with the e semiper- hibitor; (b)
(22)		Medicine, N	"Engineering Complex Tissues", Sc lov. 14, 2012, vol. 4, Issue 160, 11 P	ience Translational n ages.	surface and	, the poly- irradiating ce a solid orming or
(65)	Prior Publication US 2015/0097315 A1 Apr. 9 Related U.S. Application	9, 2015 Primary E (74) Attor	(Continued) xaminer — Leo B Tentoni ney, Agent, or Firm — Myers A.	Bigel Sibley & in	he semiper- hibitor; (b) d, the poly- irradiating	f the poly- olymerized
(63)	Continuation of ap PCT/US2014/015506, filed on F Provisional application No. 61/9	providing	ABSTRACT of forming a three-dimensional a carrier and an optically transpa surface, the carrier and the build	object, comprises	uce a solid forming or of the poly- olymerized	
	23, 2013, provisional applicati filed on Aug. 14, 2013, provisio 61/763,746, filed on Feb. 12, 201	ion No. 61/865,841, a build reg onal application No. polymeriz	surface, the carrier and the build gion therebetween; filling the build able liquid; irradiating the build r ransparent member to form a so	ild region with a egion through the		

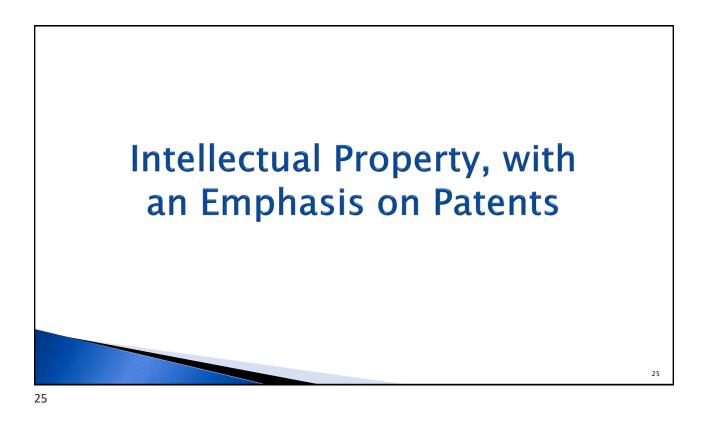


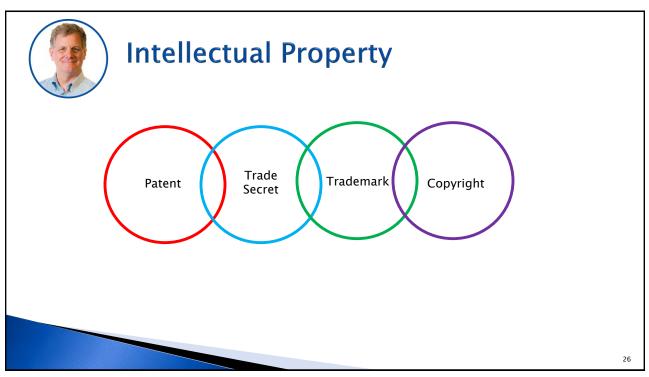


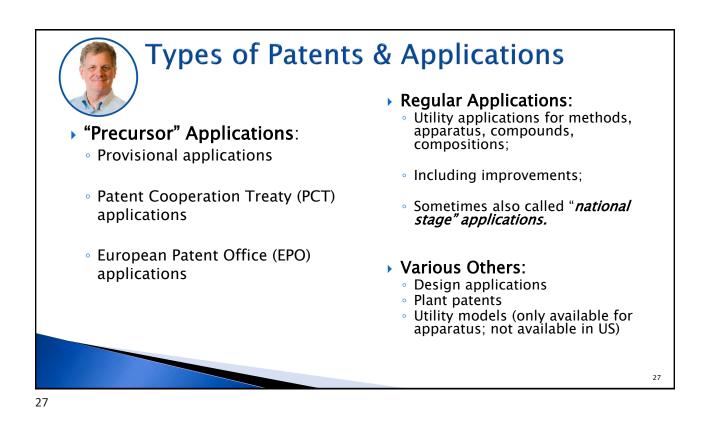


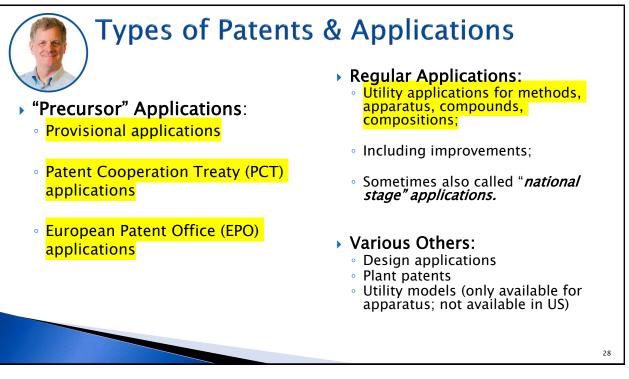


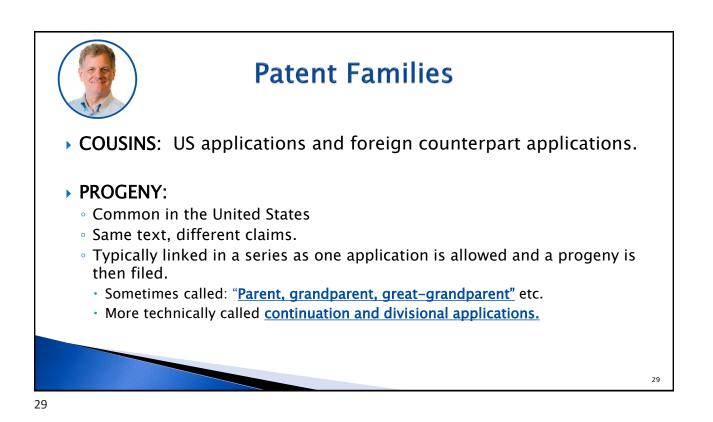












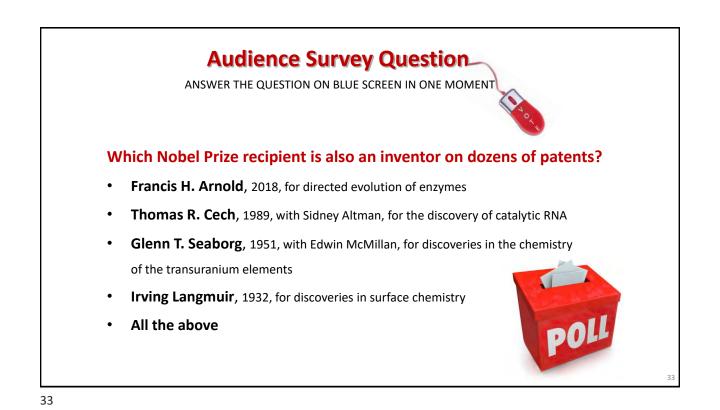


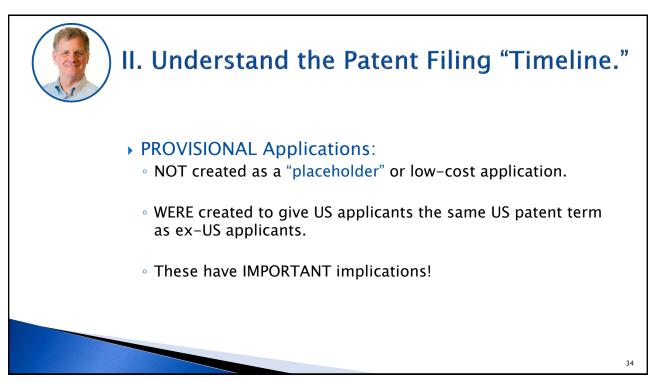


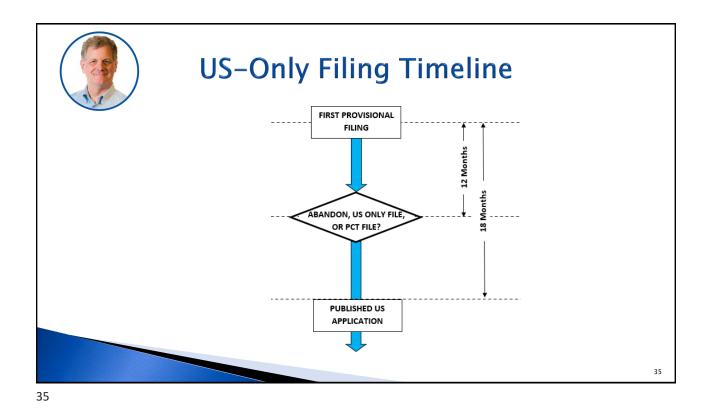


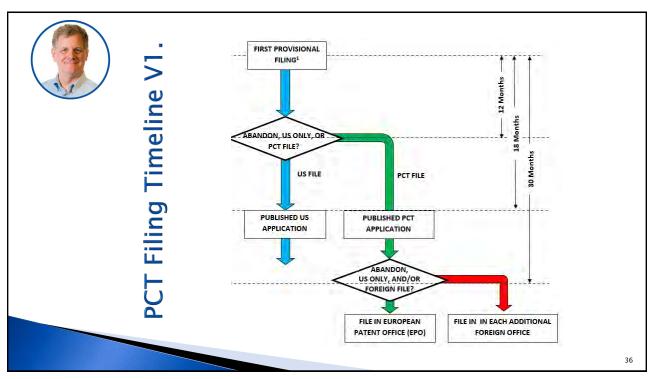
## I. Distinguish Patentability from Freedom to Operate (FTO).

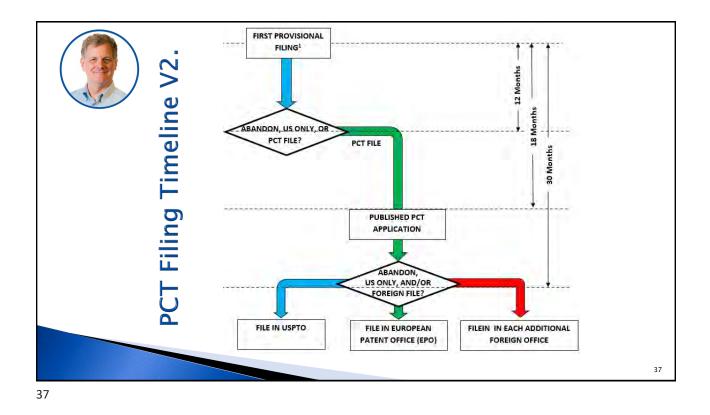
- A patented invention can be blocked from commercialization by one or more earlier "<u>blocking</u>" or "<u>dominating</u>" patent(s).
- Should you search for blocking patents or not? If so, then how much and how often? Widely different opinions exist!
- > Potential investors may ask, or may do their own searching and then ask.
- No general rules, so discuss early with your patent counsel and decide what is best for you.
- "Landscape" vs. "FTO" searches.

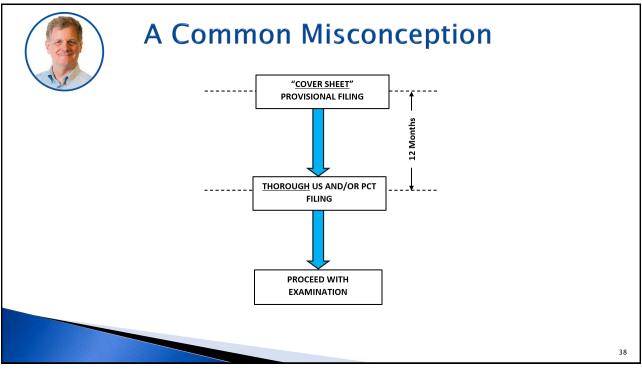


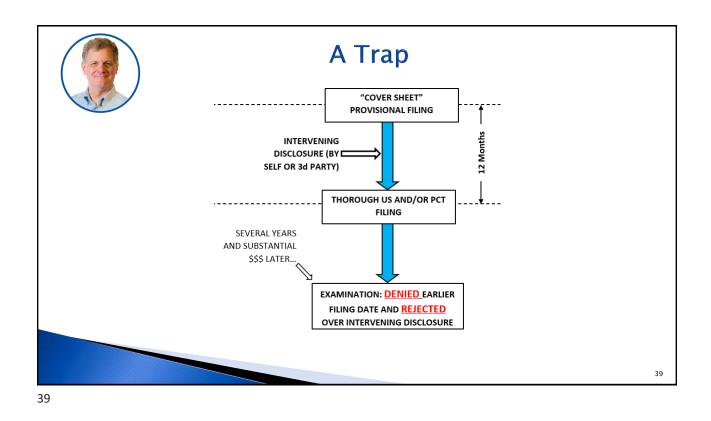


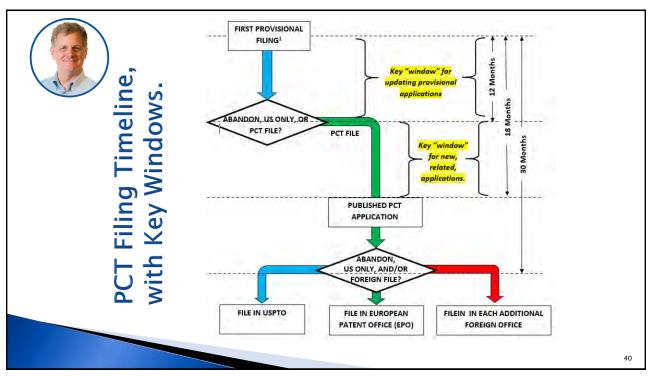


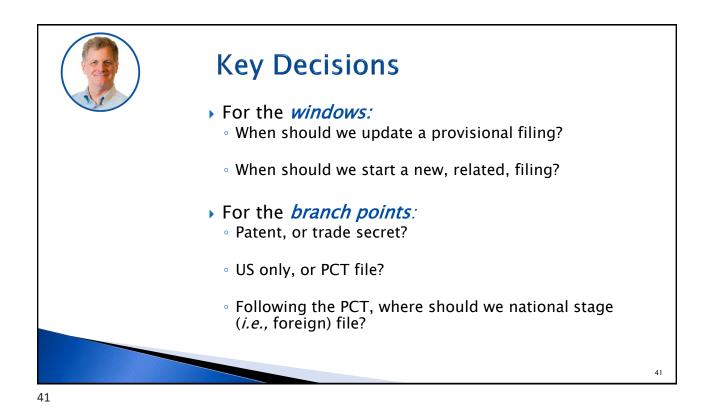










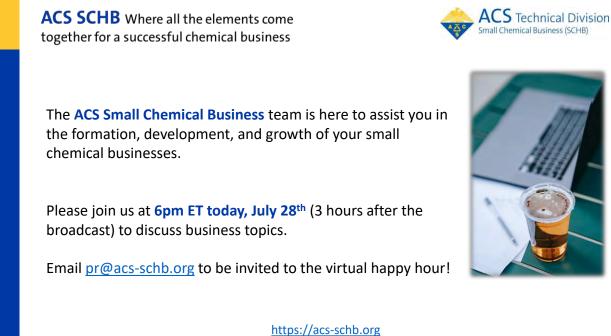








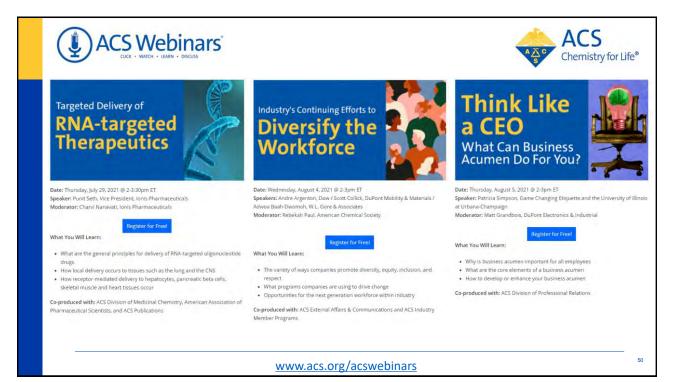


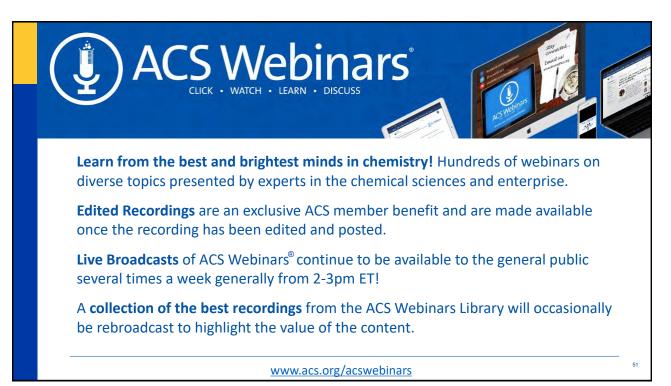




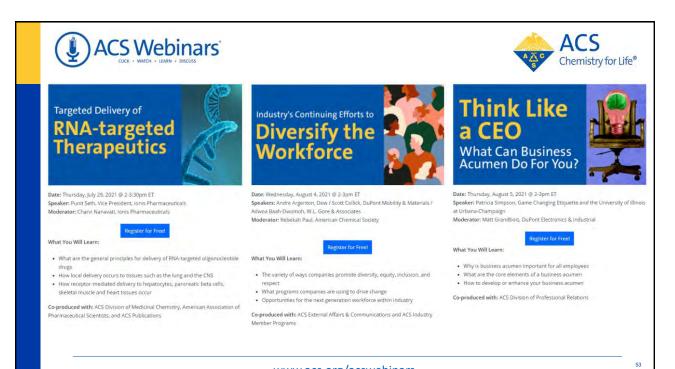












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