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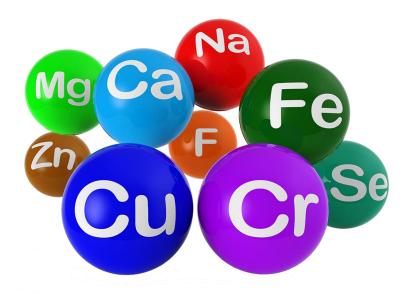
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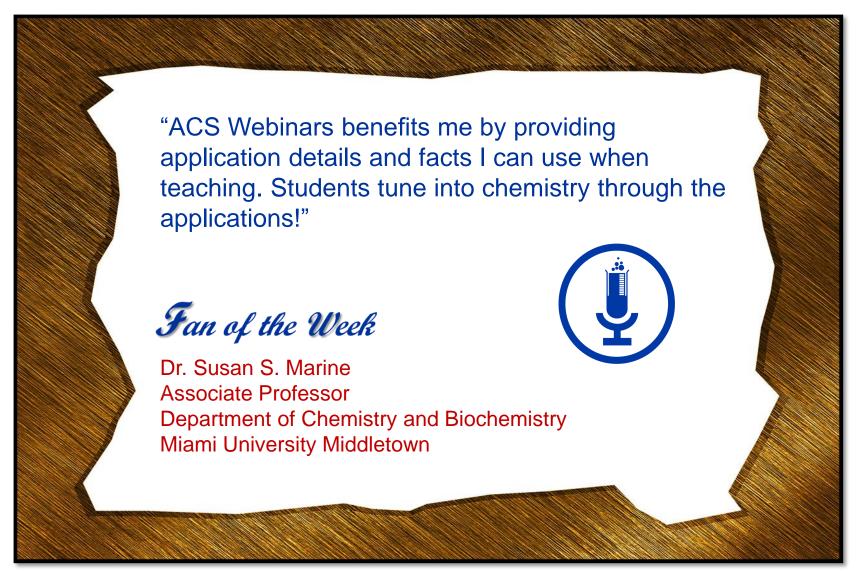
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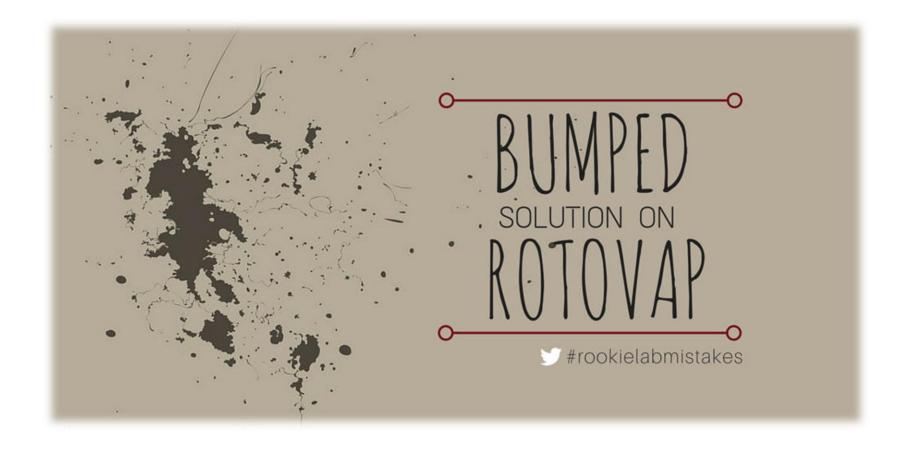






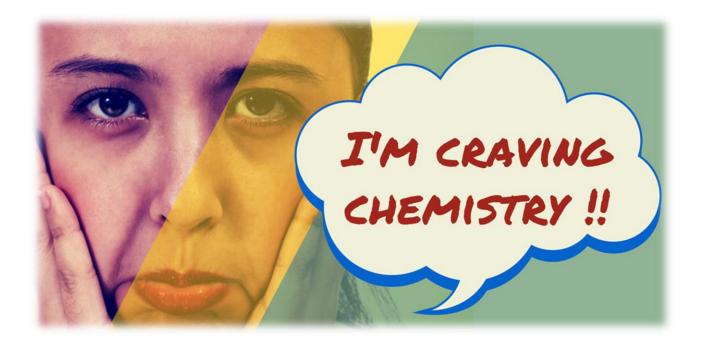












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Thursday, January 22, 2015

## "3D Printing: From Molecules to Manufacturing"

**Dr. Timothy Long, Professor, Department of Chemistry, Director of Macromolecules and Interfaces Institute, Virginia Tech University** 

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# We all want to avoid A Nightmare Scenario...



## **A Nightmare Reaction**

#### To Begin With

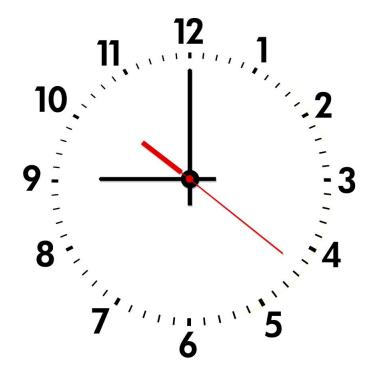


## Theory suggests that the experiment should work. However, the only precedent you find is either:

- a) in another language
- b) from 1927
- c) has no experimental details

## **A Nightmare Reaction**

To Begin With



It's 9 PM. None of your glassware is clean. You can't decide what scale to run it on and you don't have any of the reagents.

# A Nightmare Reaction Setting Up

#### You need to weigh four different reagents:

- 1. a hygroscopic solid that gets liquidy in the air,
- 2. 0.05 mg of catalyst,
- 3. a liquid that clogs syringes and must be distilled immediately before use, and
- 4. your precious reactant, which is heat and acid sensitive.

The reaction must be done at -30°C under argon using a complex glass apparatus, and requires three flasks for successive dropwise addition via cannula.

## **A Nightmare Reaction**

### **Monitoring the Reaction**



Progress cannot be monitored by TLC.

## **A Nightmare Reaction**

#### Workup

When an aqueous solvent is added to the diluted reaction mixture, an emulsion forms. All efforts to resolve the layers fail, your solution has swollen to gargantuan proportions, and you can't find or can't lift a separatory funnel large enough to hold it.

OR



# A Nightmare Reaction Workup

The product mixture is *highly reactive* and requires *dropwise addition* of water to prevent a volcano-like exothermic eruption

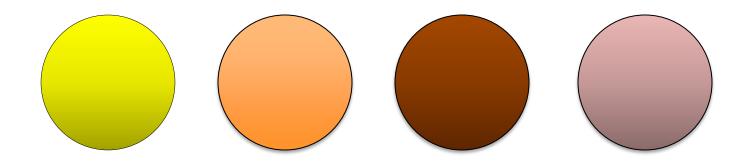
#### OR





# A Nightmare Reaction Workup

The aqueous solution you use to wash the organic layer turns yellow, orange, brown or pink- and ten washes later, it's still there!



# A Nightmare Reaction Purification

#### IMPURITIES

Your compound is an oil. No purification method has been reported for its isolation. The crude reaction mixture has your product and three or four minor impurities, all with the same  $R_f$  value.

## Inherent challenges

+

## The Wizardry of Expert Chemists





## **Not Voodoo:**

## Demystifying Organic Laboratory Technique

# In 2004: 11 Rookie Mistakes In 2014: >250 Rookie Mistakes

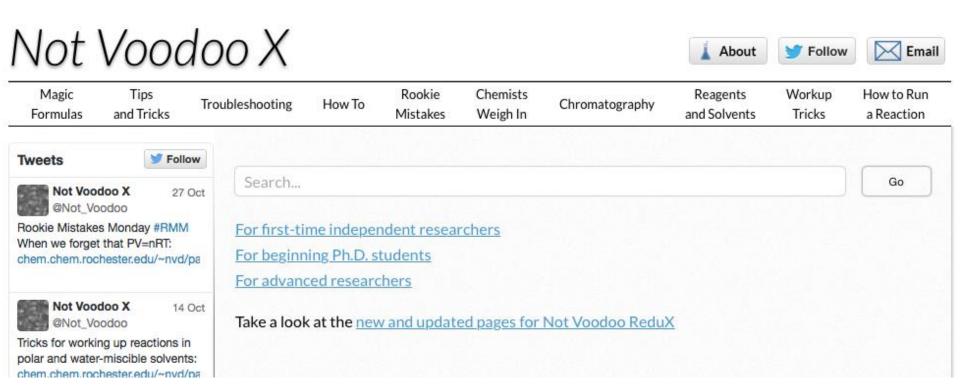
- About Not Voodoo: <u>Development</u>, <u>Wanted Items</u>, <u>Charter Contributors</u>, <u>Contributors</u>
- Browse by Experience Level:
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  - First-Year Ph.D. Students
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  - Advanced Researchers
- The Tour of Collective Wisdom: Rookie Mistakes, Toxic Reagents, Pyrophoric and I A Day in the Life, May Require Mojo, 1, 2, 3... Ph.D., Q&A
- Search Not Voodoo:

  Search



## In September 2014: Not Voodoo X:

http://chem.chem.rochester.edu/~nvd/?page=home



## Audience Survey Question

#### Which of these Rookie Mistakes is the MOST common?

- Forgot to pre-weigh your round-bottom flask
- Burned hand on hot plate because it didn't look hot!
- Didn't check for cracks on clips for rotovap, or didn't use a clip.
   When vacuum is switched off, flask containing precious compound drops in bath.
- Didn't label a flask. One week later, have NO idea what is inside.
- Tried to drain sep funnel with stopper still in.

## **According to Site Visitors** (2004-2014)

- Forgot to pre-weigh your round-bottom flask #2
- Burned hand on hot plate because it didn't look hot! #9
- Didn't check for cracks on clips for rotovap, or didn't use a clip. When vacuum is switched off, flask containing precious compound drops in bath.
   #6
- Didn't label a flask. One week later, have NO idea what is inside. #5
- Tried to drain sep funnel with stopper still in. #1





5: "Didn't label a flask. One week later, have NO idea what is inside."





4. "Set up reaction under Ar, added in reagents and forgot to add stir bar."





3. "Poured a reaction mixture into a sep funnel without closing the tap. Recovered reaction mixture from the bottom of the fume hood."





2. "Forgot to pre-weigh your round-bottom flask"





1. "Tried to drain sep funnel with stopper still in."



- 5. Didn't label a flask. One week later, have NO idea what is inside.
- 4. Set up reaction under Ar, added in reagents and forgot to add stir bar.
- 3. Poured a reaction mixture into a sep funnel without closing the tap. Recovered reaction mixture from the bottom of the fume hood.
- 2. Forgot to pre-weigh your round-bottom flask
- 1. Tried to drain sep funnel with stopper still in

# **An Observation:**

#### **Everyone Forgets**



- 5: *Didn't label* a flask. One week later, have NO idea what is inside.
- 4. Set up reaction under Ar, added in reagents and *forgot to add* stir bar.
- 3. Poured a reaction mixture into a sep funnel without closing the tap. Recovered reaction mixture from the bottom of the fume hood.
- 2. Forgot to pre-weigh your round-bottom flask
- 1. Tried to drain sep funnel with stopper still in



## Routines Help You Remember

When you come into the lab, you wear eye protection. You'd feel wrong without it.

#### Other things that should look wrong

- An occupied round-bottom flask without a label
- A sep funnel without an Erlenmeyer flask under it.
- An empty round-bottom flask under argon

#### 2. Forgot to Pre-weigh Your Round-Bottom Flask



**Tip:** For all of your flasks, write the weight twice on the inside of the joint in pencil.

# Lessons Learned: *More Advice for Rookies*

#### **Always and Never**

http://chem.chem.rochester.edu/~nvd/pages/collective wisdom
.php?page=always and never

#### Tips and Tricks to Improve Your Yield

http://chem.chem.rochester.edu/~nvd/pages/tips.php?page=im prove\_yield

#### Rules of Thumb

http://chem.chem.rochester.edu/~nvd/pages/tips.php?page=rules of thumb

### Trends Emerging from the Mistakes

Rookie

Mistakes

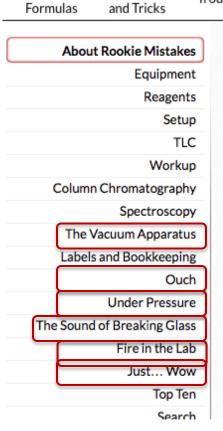
How To

#### Not Voodoo X

Troubleshooting

Magic





This collection of pages began with a list of eleven mistakes in September 2004. The idea was that beginning experimentalists might learn from experienced chemists, chemists who have run hundreds of reactions, and made lots of mistakes.

The Rookie Mistakes did not exactly work out that way. What began as an innocent compilation of beginner bungles evolved into an entertaining catalog of honest errors, freak accidents, relatively innocuous events that cascaded in horrific directions, and incidents worthy of a Darwin award. After a few years of this, reading the list involved scrolling through a vast catalog of catastrophe encompassing all the classes of chemical experimentation.

Over time, I learned that "Rookie Mistakes" was appreciated for reasons far beyond its intended role as a guide to help people avoid common pitfalls in the lab. Incredibly, students told me that the list was an unexpected source of solace after a frustrating day in the lab. That's partly because it's funny, but also because you don't feel quite so incompetent after reading about how other people accidently destroyed their experiments.

# **Ouch**



"Sat down with NMR tubes in the back pocket of pants."

## <u>Under Pressure</u> aka don't forget PV=nRT



"Attempted to dissolve something by putting the flask in a hot water bath ... without removing the stopper."

#### Vacuum Apparatus

low pressure is as tricky as high pressure



"Attached air line to vacuum desiccator without first breaking the vacuum seal. Lid burst off, went about 18" in the air and crashed down on top of the dessicator shattering into a thousand pieces."

## **The Sound of Breaking Glass**



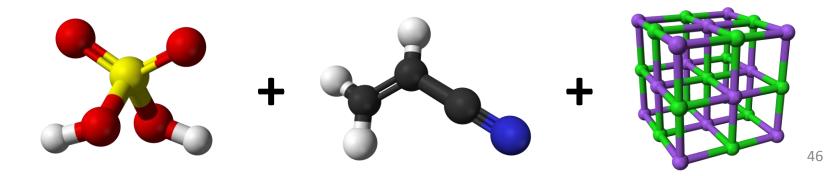
"Dropped freshly washed glassware and tried to save it with my foot, but ended up kicking it across the lab."

#### Just...wow!

"Melted shoe to the ground with HCl."



 "Added concentrated sulphuric acid to a mixture of acrylonitrile and sodium chloride.....whoa! within seconds the entire reaction setup (flask, thermometer, condenser) got blown off and the overhead motor flew like a missile...."



#### **Audience Survey Question**



# Which piece of equipment is most difficult to master?

- The Rotovap
- The Separatory Funnel
- The Glass Pipette
- The Glovebox
- Vacuum Apparatus

### **The Glass Pipette**



"While transferring small amount of product to an NMR tube, accidentally squeezed the bulb of the pasteur pipette, dumping sample onto the bench."

#### Vacuum Apparatus



"The hose from the manifold vacuum port dropped into the oil bath and sucked the entire contents into the manifold."

## The Rotovap



"Put product on rotovap at 40C and came back half an hour later to find that compound was very volatile and that flask is COMPLETELY empty."

# Lessons Learned: How to Handle Volatile Compounds

- Reduce the vacuum strength on your rotovap as much as possible. If your compound is still ending up in the solvent trap, try removing the solvent using conventional distillation, using heat at atmospheric pressure.
- To run a reaction at elevated temperature with a volatile reagent, use a *Vigreaux condenser* or consider *sealed-tube apparatus*/ techniques.
- To purify a volatile product using column chromatography, choose your solvent system carefully. For example, you can substitute *pentane* for hexanes, and *avoid ethyl acetate*.
- Store extra-volatile compounds at low temperature.

## **The Sep Funnel**

"Accidentally dropped a small sep funnel stopper into a large sep funnel."

Rookie Mistakes #1 and #3 involve sep funnels,
Also, we use sep funnels for workup...



### **Even More Nightmares at Workup:**

Combination of organic and aqueous solutions gives a gooey or insoluble precipitate, which floats between the two layers and obscures the border.

#### OR

When an aqueous solvent is added to the diluted reaction mixture, an *emulsion* forms.

#### OR

Addition of aqueous solution to your black organic reaction mixture leads to a *uniform black mixture*.

# Lesson Learned: Workup Tips

**Problem:** Insoluble Goo

**Tip**: Keep washing with water until most of the goo is removed. Then use lots of drying agent, and with luck, the goo will be absorbed and you will be able to filter it away.

# Lessons Learned: How to Handle an Emulsion

**Problem**: An emulsion forms. A brine wash fails to resolve the layers.

#### Tips:

- Evaporating the reaction solvent before workup
- Wait.
- Add solid NaCl
- Dilute with copious organic solvent
- Filter the whole thing through Celite

# Lessons Learned: Uniform Black Mixture

**Problem**: The solution in your sep funnel is opaque, and you can't see the border between the organic and aqueous layers.

**Tip**: Try adding ice, which will float on the water, between the layers.

#### The Glovebox



"Tried to scratch an itch on my face... while my hands were inside the glovebox."

### **How about Magnetic Stir Bars?**



"Added stir bar to flask. Stir bar smashes a hole in bottom of the flask, contents of flask now all over fume hood."

# **Searching the Rookie Mistakes...**

Magic Formulas	Tips and Tricks	Troubleshooting	How To	Rookie Mistakes	Chemists Weigh In	Chromatography	Reagents and Solvents	Worku Trick	
	Reagents			Search b	y Keyword:				
Setup		stir bar Go							
TLC				Jen Dan					
	Workup	May we suggest:	acetone. fo	orgot, oven.	auench, stir	bar, heat, acid, dr	opped, condense	er. roto	vap, glove
Column Chror	The state of the s	box, bromine, w						.,	.,,
	pectroscopy	box, bromme, w	ater, ree,	ocp runner					
The Vacuum Apparatus		Mistake					Voto	# Rookies	
Labels and B					iviistake			vote	# ROOKIES
	Ouch	Set up reaction under Ar, added in reagents and forgot to add stir bar.					8	240	
Under Pressure		Used a little stir bar with a big flask.					-	1/5	
he Sound of Breaking Glass							œ	165	
	re in the Lab	While cleaning b	eakers wi	th stir bars i	nside, poure	d the stir bars do	wn the drain.	8	159
	Just Wow	5 1 1						T	00
Top T	Twenty-Five	Poured stir bar i	nto sep fui	nnel, decide	d to shake it	anyway and shat	tered the funnel	. ୯	39
	Search	Poured beaker of	of solvent i	nto organic	waste conta	iner forgot there	e was a stir bar		
		inside Found o	ut plastic i	s too thick f	or magnet to	retrieve stir har		8	32
		inside. Found out plastic is too thick for magnet to retrieve stir bar.							
		Added stir bar to	o flask. Stir	bar smashe	s a hole in b	ottom of the flask	, contents of	6	26
		flask now all over fume hood.					G	20	
		Lost a magnetic stir bar in the solid waste container.						8	12

#### **Audience Survey Question**



#### Which reagent is most difficult to work with?

- Triphenylphosphine
- Thiols
- DMSO
- Dicyclohexylcarbodiimide (DCC)
- Tributyltin hydride

#### **Rookie Mistake #8**



"Upset coworkers (and/or self) by handling sulfur compounds or other noxious volatiles outside of the fume hood."

# Lessons Learned: Working with Thiols

A **Thiol** is an organosulfur compound that contains a carbon-bonded sulfhydryl (–C–SH or R–SH) group (where R represents an alkane, alkene, or other carbon-containing group of atoms).

- BLEACH!
- Zip-Lock Bags!
- Latex gloves!



# **Workup Tricks**

Magic Tips Rookie Chemists Workup How to Run Reagents Troubleshooting Chromatography How To Formulas Mistakes Weigh In and Solvents a Reaction and Tricks Tricks

About Workup Tricks How to Manage an Emulsion

Drying Methods

Aluminum Hydride Reductions

DCC Coupling

mCPBA Oxidation

Chromium Oxidations

#### Removing Tin Byproducts

Removing Copper Salts

Removing Triphenylphosphine

Removing Titanium Byproducts

Removing Bromine or Iodine

Removing Amines

Removing Alcohols

Reactions in Benzene

Reactions in THF/Dioxane

Reactions in Acetonitrile

Reactions in DMF or DMSO

Rookie Mistakes

#### Workup for Removing Tin Byproducts

Six different workup methods for removal of tin byproducts from a reaction mixture are listed below:

- Byproducts of tin based reactions such as Bu<sub>3</sub>SnBr can be removed by treatment with AlMe<sub>3</sub> to create the nonpolar Bu<sub>3</sub>SnMe or NaOH to create the polar Bu<sub>3</sub>SnOH. See: P. Renaud, E. Lacote, L. Quaranta Tetrahedron Lett. 1998, 39, 2123. (partially taken from the Merlic Group at UCLA, The Organic Companion)
- 2. Filter through a mixture of KF/Celite
- 3. a. Dilute rxn with suitable organic solvent
  - b. Add aqueous phase (water, sat. NH<sub>4</sub>Cl, etc.)
  - c. Remove aq layer and wash organic phase 2-3 times with 1M KF aq solution. Shake in sep funnel for up to 1 minute for each wash. Solid  $Bu_3SnF$  precip may form at organic/aqueous interface. If this is a problem, filter through celite.
  - d. Wash aq 1 X brine, dry organic phase and remove solvent
- 4. In many Stille reactions, the Bu<sub>3</sub>SnX junk can be almost entirely removed by filtering through silica made up with ~2-5% triethylamine in the eluent (or immediately purifying by standard column chromatography). Run the flash column using the same solvent. This method is quicker than stirring with aq, KF, and more fun than grinding a big bowl of toxic KF with silica or celite for a good dispersion. (contributed by Graham Cumming)

# Audience Survey Question

#### Which reagents most commonly cause fires in labs?

- Lithium aluminum hydride
- Sodium hydride
- Palladium on carbon
- Sodium metal
- Ether

## **Visitor Experience** 2004-2014

Magic Tips Tro rmulas and Tricks	oubleshooting How To Rookie Chemists Chromatography Mistakes Weigh In	Reagents \\ and Solvents	Workup Hov Tricks a R
About Chemists Weigh In	To keep accurate data, please come back and record each fire/e	xplosion you witne	ss.
Rookie Mistakes		Fires	Explosions
Pyrophoric Reagents		1 0.3	Explosions
Should I Buy it or Make it Myself?	Sodium metal	289	84
Can I use it right out of the	Lithium aluminum hydride (LAH, LiAlH4)	283	63
bottle?	3. Palladium on carbon (Pd/C)	301	31
May Require Mojo			
Desert Island Oxidants	4. tert-Butyllithium (t-BuLi)	240	4
ert Island Protecting Groups	5. Sodium hydride (NaH)	221	16
A Day in the Life	27 (27 (27 (27 (27 (27 (27 (27 (27 (27 (	1800000	
1, 2, 3 Ph.D.	6. Diethyl ether (Et2O)	136	20
Proverbs	7. n-Butyllithium	131	6
Quotations And Advice			*****
Always and Never	8. Potassium Metal	101	25
First Time Through	9. Sodium Hydride (NaH; dry, oil free)	101	3
Leaving the Lab	7. Sociality and Citari, any, on meet	101	0
Kende's 20 Points	10. Raney nickel (dry)	96	4
ore Desert Island Resources		Page	

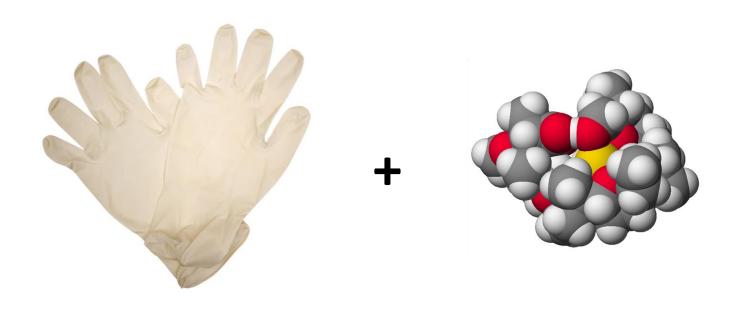
http://chem.chem.rochester.edu/~nvd/pages/collective\_wisdom.php page=pyrophoric\_reagents<sup>65</sup>

# 20 of the top 25 pyrophoric reagents on the list (80%) are:



- Alkali metals and other elemental metals, metal alloys
- Hydrides (NaH, KH, R<sub>2</sub>AlH)
- *Metal Alkyls* (RLi, R<sub>2</sub>Zn, R<sub>3</sub>Al, R<sub>3</sub>B)

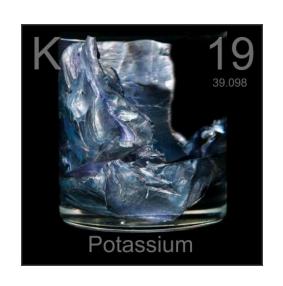
# Rookie Mistakes: FIRE



"Had to sneeze whilst handling **sodium** - covered my mouth - gloves on fire!!"

## Rookie Mistakes: FIRE

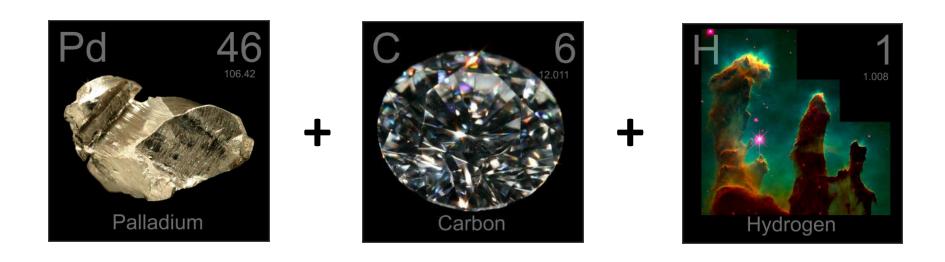






"Didn't believe post-doc when he said "KH is much more reactive than NaH"...sink fire."

# Rookie Mistakes: FIRE

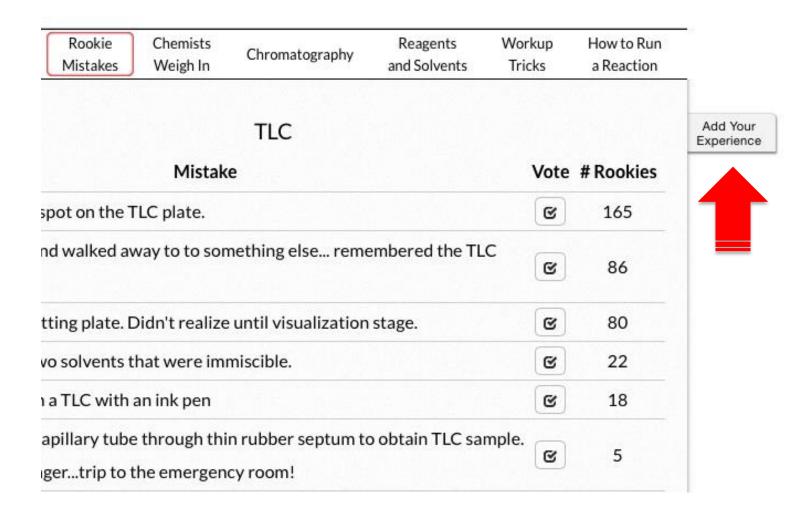


"Added **Pd/C** catalyst to an ongoing **hydrogenation** without removing the H<sub>2</sub> first: fire!!"

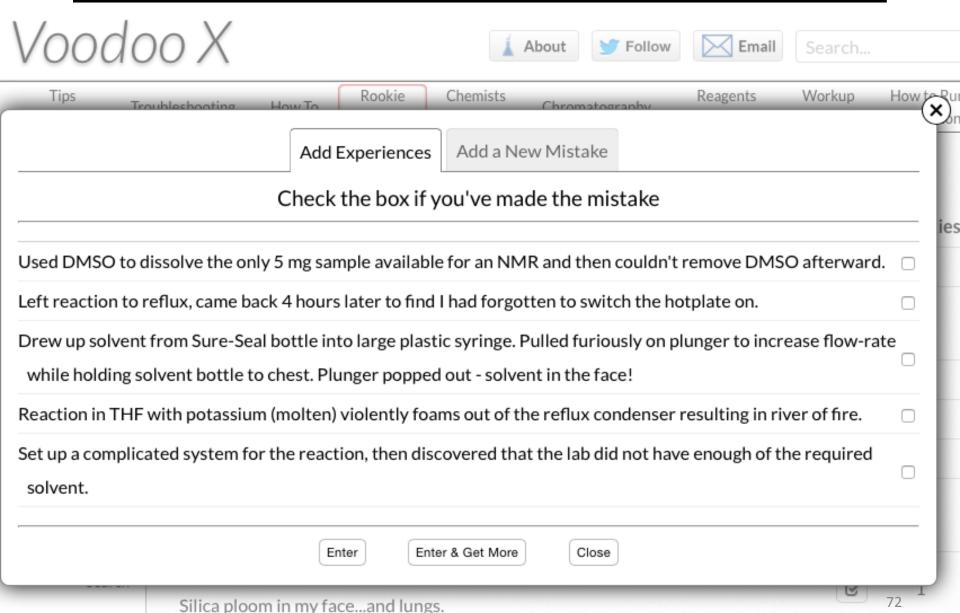
#### **Beware: Pyrophoric and Explosive Reagents**

#### lot Voodoo X About Follow Email Search... Magic Rookie Chemists Reagents Workup How to Run Tips Troubleshooting How To Chromatography ormulas and Tricks and Solvents Tricks Mistakes Weigh In a Reaction About Chemists Weigh In Many lab fires and explosions are caus by the same few common reagents. The list below is provided Rookie Mistakes to emphasize the dangers associated with working with these reagents. However, even if your reagent **Pyrophoric Reagents** is not on this list, It could still cause a fire or explosion. Should I Buy it or Make it Myself? NEW: UCSD Instructional Videos - Working with Pyrophoric Reagents Can I use it right out of the bottle? Check out this pyrophorics bulletin and this pyrophorics video May Require Mojo Desert Island Oxidants To keep accurate data, please come back and record each fire/explosion you witness. sert Island Protecting Groups A Day in the Life Fires Explosions Vote 1, 2, 3... Ph.D. Sodium metal Proverbs 289 84 C Quotations And Advice Lithium aluminum hydride (LAH, LiAlH4) 283 63 3 Always and Never First Time Through Palladium on carbon (Pd/C) 301 31 8 Leaving the Lab tert-Butyllithium (t-BuLi) 240 8 4 Kende's 20 Points More Desert Island Resources Sodium hydride (NaH) 221 16 8 (Coming Soon)

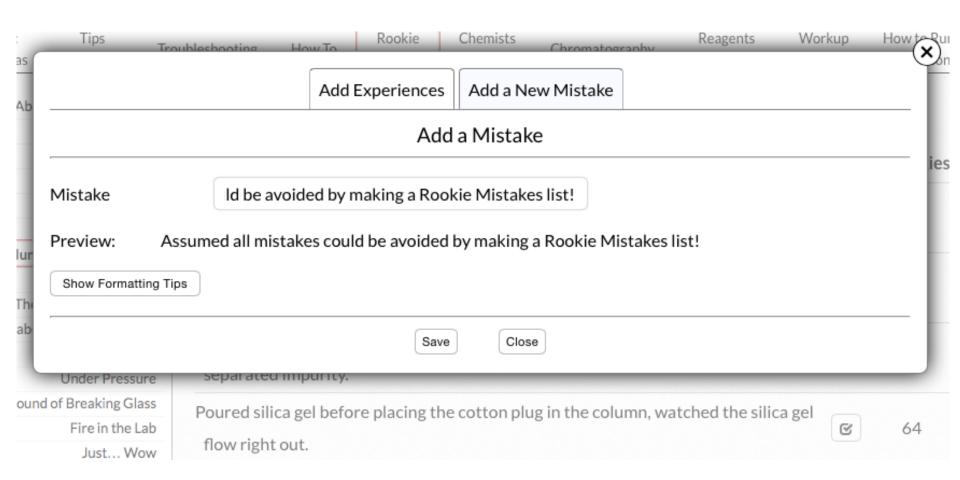
#### **How to Add Your Rookie Experiences**



## **How to Add Your Rookie Experiences**



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## **Acknowledgements**

- Harry Stern
- Hiatt Zhao
- Colin Kinz-Thompson
- Chris Bauer
- Website visitors since 2004
- NSF (Division of Chemistry)





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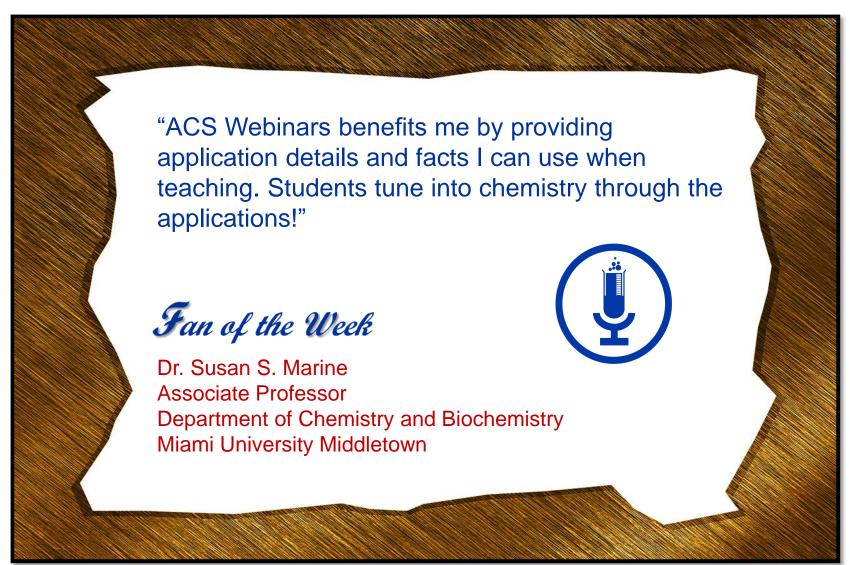
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