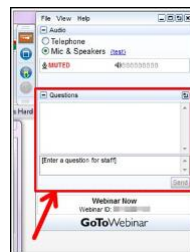
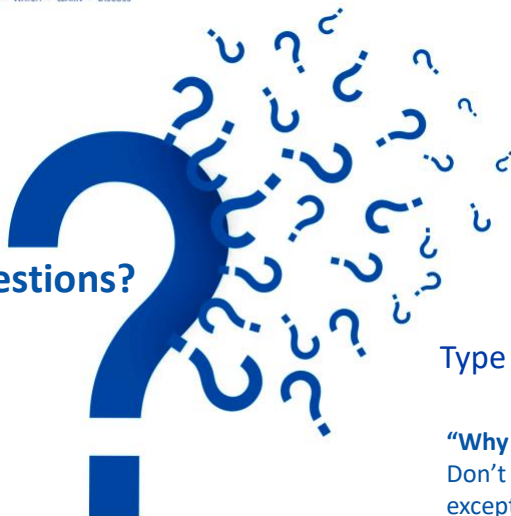




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Charlotte Synder, MS
 Green and Environmental Chemistry, George Washington University
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#HeroesofChemistry ACS Heroes of Chemistry Award



Inspiring Hero Stories



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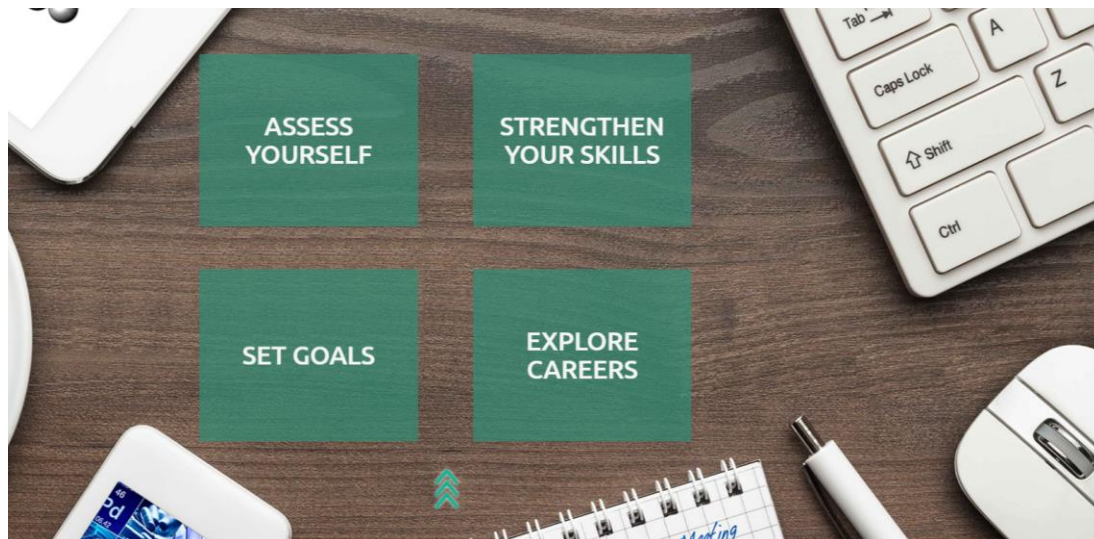
2018 Winners:



www.acs.org/heroes

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An individual development
planning tool for you!



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9

Upcoming Spanish Language Broadcast!

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Máquinas Moleculares Artificiales

Dr. Jorge Tiburcio Báez
Departamento de Química, Cinvestav

WEBINAR GRATUITO | Mier., Oct. 16 a las 2pm EDT

<https://www.acs.org/content/acs/en/acs-webinars/spanish/maquinas-moleculares.html>

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<https://www.acs.org/content/acs/en/acs-webinars/drug-discovery/treating-diabetes.html>

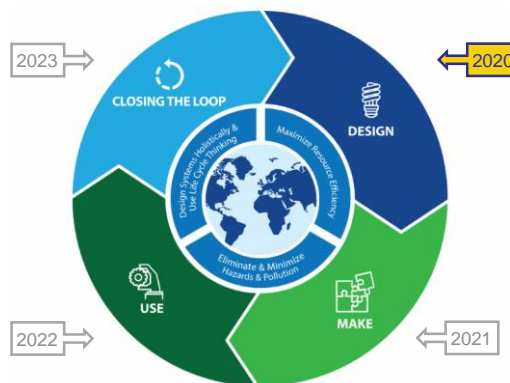
11

24th Annual Green Chemistry & Engineering Conference



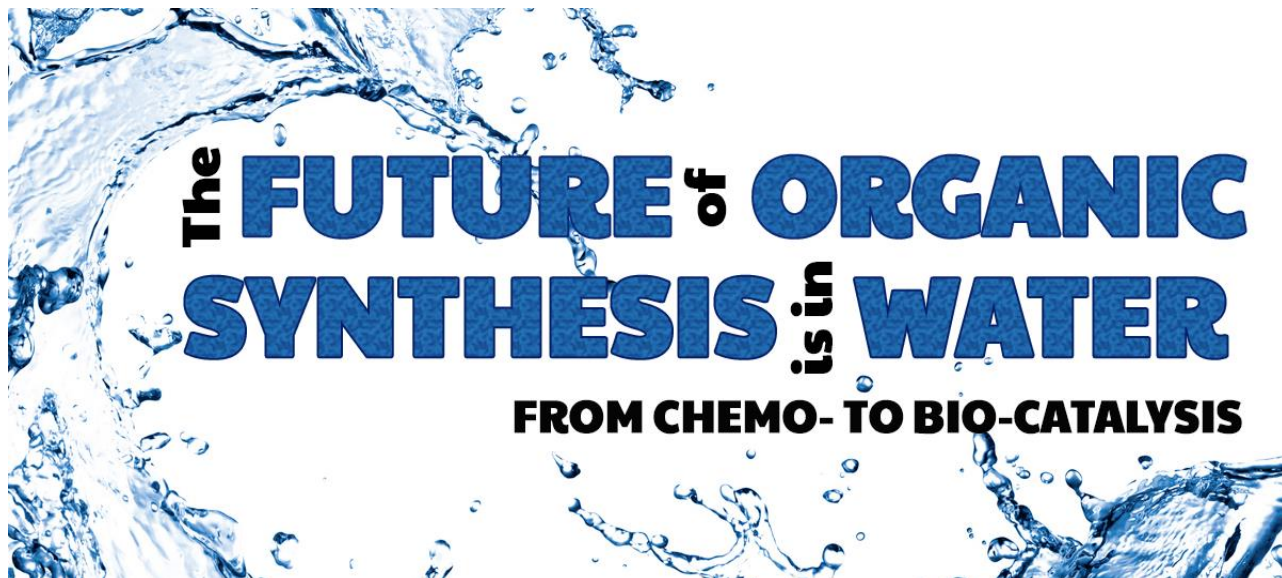
- Symposia due by **October 4, 2019**
- Abstracts open January 4, 2020

Theme: *Systems-Inspired Design*



<https://www.gcande.org/call-for-symposia>

12

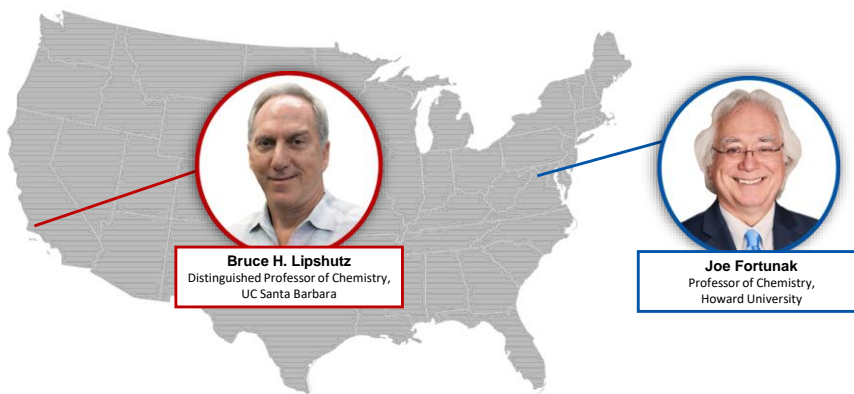


THIS ACS WEBINAR WILL BEGIN SHORTLY...

13



The Future of Organic Synthesis is in Water: From Chemo- to Bio-catalysis



Bruce H. Lipshutz
 Distinguished Professor of Chemistry,
 UC Santa Barbara

Joe Fortunak
 Professor of Chemistry,
 Howard University

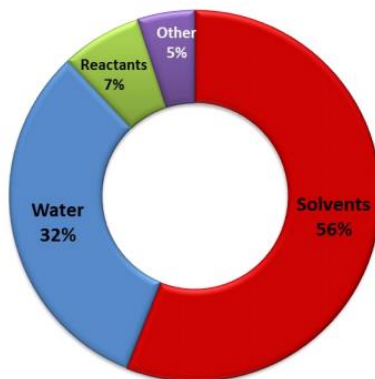
Presentation slides are available now! The recording will be edited and posted at a later date.

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This ACS Webinar is co-produced with the ACS Green Chemistry Institute

14

Impact of Solvents and Water within the Pharmaceutical Industry



ACS Green Chemistry Institute
Pharmaceutical Roundtable

Source: 2008 ACS Green Chemistry Institute Pharmaceutical Roundtable benchmarking exercise of 10 member companies

<https://www.acs.org/content/acs/en/greenchemistry/industry-roundtables/pharmaceutical.html>

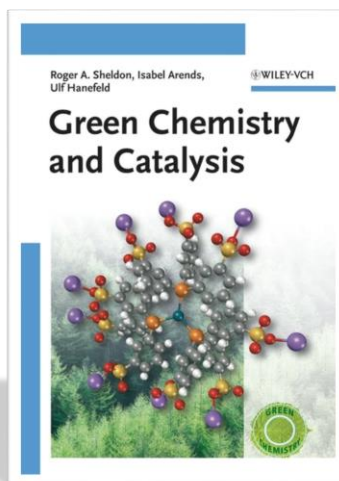


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“The medium is the message.”



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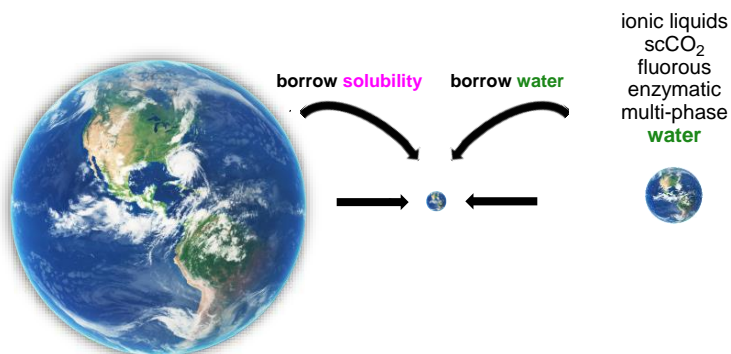
Making the switch to green chemistry...



~~Two~~ Three Worlds of Organic Chemistry

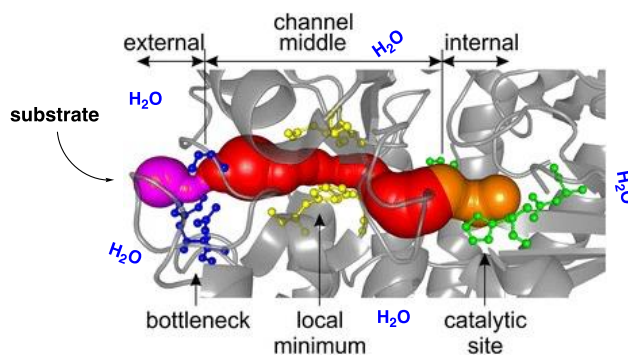
Traditional, in organic solvents

Nontraditional, in alternative media



Looking Towards Nature as the Perfect Model

bio-catalysis in water; why not chemo-catalysis?



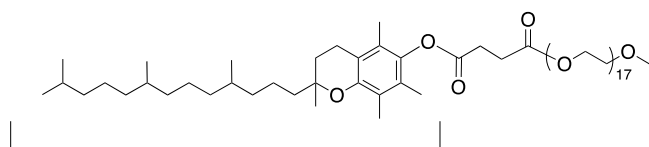
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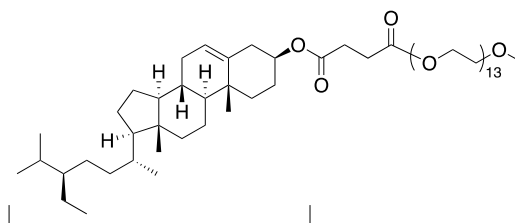
“Directed Evolution” in Micellar Catalysis: Nanomicelles as “Nanoreactors” in Water

TPGS-750-M



racemic vitamin E

Nok



β-sitosterol

Benign by design “designer” surfactants (available from Aldrich)

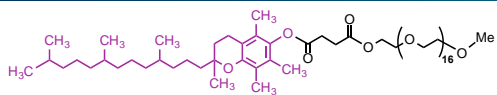


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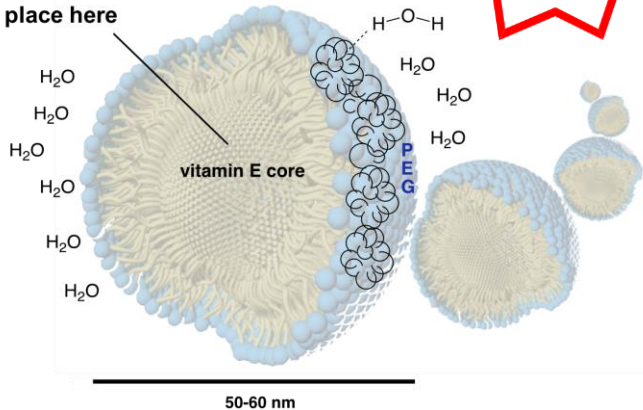


20

Chemistry in nanoreactors...in water @ room temperature



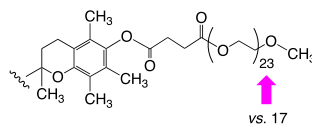
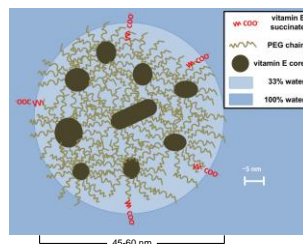
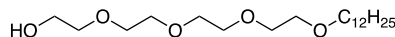
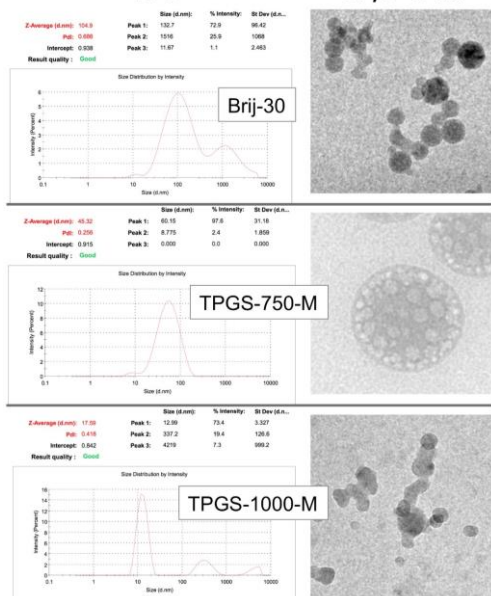
reactions take place here



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DLS

Cryo-TEM

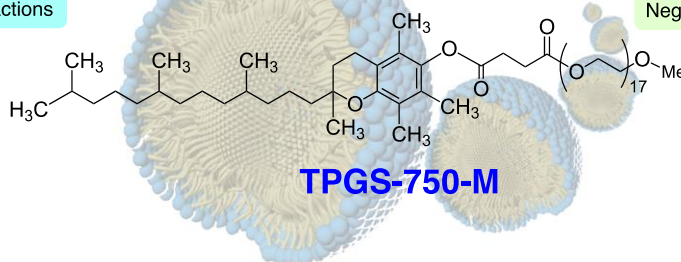


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Applications of Nanomicellar Technology

chemistry in water at rt

- | | | | |
|-----------------------------|----------------------------|----------------------------|----------------------|
| peptide couplings | Sonogashira couplings | asymmetric CuH reactions | C-H activation |
| Stille couplings | Suzuki-Miyaura couplings | allylic aminations | aromatic borylations |
| Heck couplings | NO ₂ reductions | Cu-catalyzed 1,4-additions | allylic silylations |
| aryl aminations | olefin metathesis | | click reactions |
| S _N Ar reactions | | | Negishi couplings |



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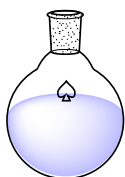


23

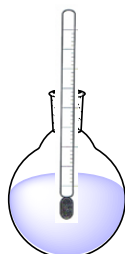
~~Three Key Reaction Parameters~~

~~One~~

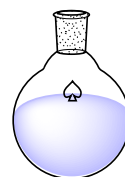
left...



~~solvent/medium~~



~~reaction temperature~~



catalyst

?

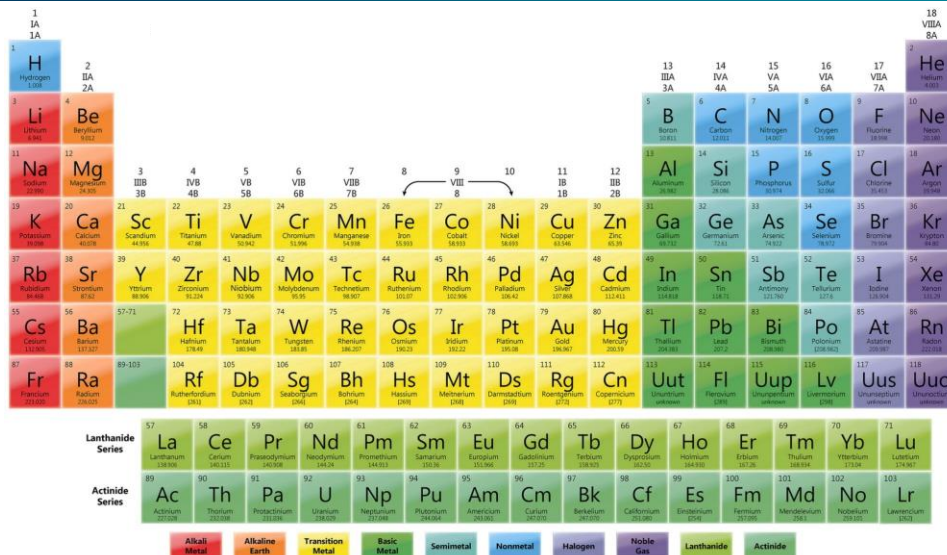


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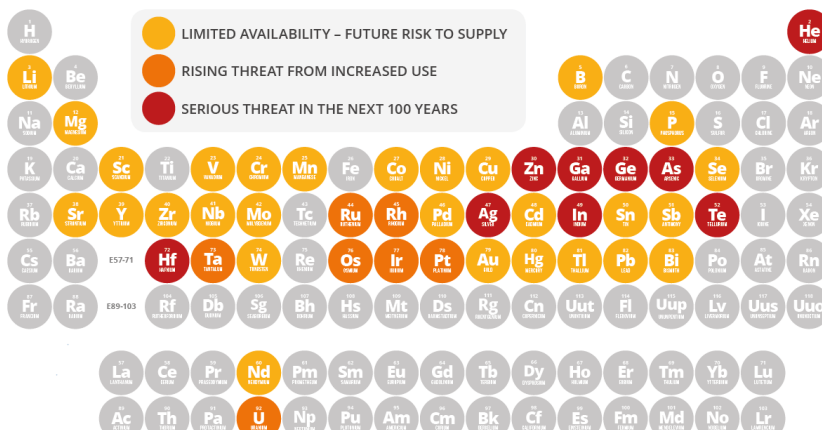


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The Periodic Table of the Elements



The Periodic Table of Endangered Elements



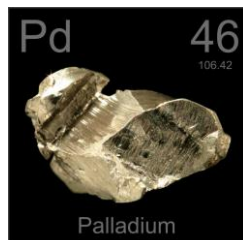
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Cost of Pd over time: At what point does it become too high?

The current price of palladium as of October 01, 2019 is \$1,630.70 per ounce.



<https://periodictable.com/Elements/046/index.html>



<https://www.macrotrends.net/2542/palladium-prices-historical-chart-data>

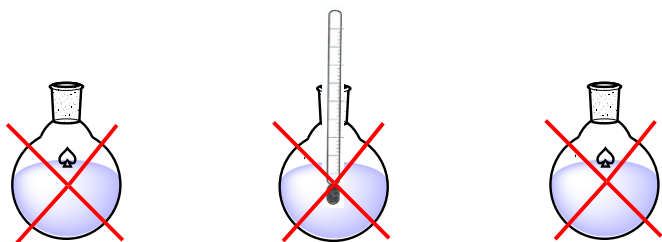


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Environmentally responsible, sustainable synthetic chemistry, in route towards “zero waste”



NO organic solvent

reaction temperature
room

practically no catalyst

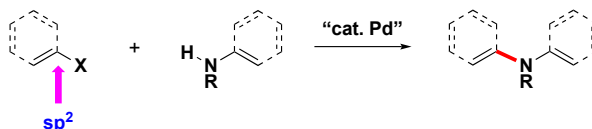


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Buchwald-Hartwig aminations: From the green chemistry perspective



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Applications of Palladium-Catalyzed C–N Cross-Coupling Reactions

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Paula Ruiz-Castillo and Stephen L. Buchwald*

View Author Information

Cite this: *Chem. Rev.* 2016, 116, 19, 12564-12649
 Publication Date: September 30, 2016
<https://doi.org/10.1021/acs.chemrev.6b00512>
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<https://pubs.acs.org/doi/abs/10.1021/acs.chemrev.6b00512>

Abstract

Pd-catalyzed cross-coupling reactions that form C–N bonds have become useful methods to synthesize anilines and aniline derivatives, an important class of compounds throughout chemical research. A key factor in the widespread adoption of these methods has been the continued development of reliable and versatile catalysts that function under operationally simple, user-friendly conditions. This review provides an overview of Pd-catalyzed N-arylation reactions found in both basic and applied chemical research from 2008 to the present. Selected examples of C–N cross-coupling reactions between nine classes of nitrogen-based coupling partners and (pseudo)aryl halides are described for the synthesis of heterocycles, medicinally relevant compounds, natural products, organic materials, and catalysts.

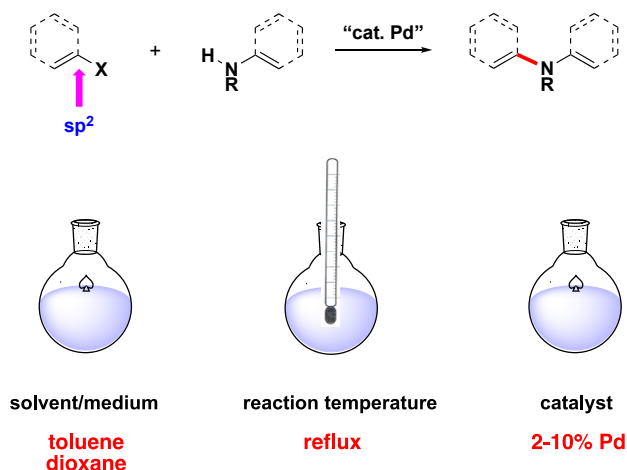


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Buchwald-Hartwig aminations: From the green chemistry perspective



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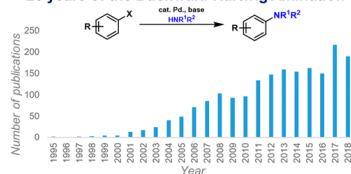


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The 25th Anniversary of the Buchwald–Hartwig Amination: Development, Applications, and Outlook

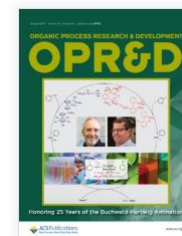
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25 years of the Buchwald-Hartwig Amination



Abstract

The palladium-catalyzed cross-coupling of amines and aryl (pseudo)halides, now commonly known as the Buchwald–Hartwig amination, was first reported 25 years ago. Since the simultaneous breakthrough reports of Buchwald and Hartwig in 1995, this reaction has transformed the way synthetic chemists think about synthesizing aromatic amines. In this highlight article, a short showcasing discussion about the genesis of this reaction is provided, along with selected examples showing the impact of this transformation in synthetic chemistry in both academic and industrial settings.



Paola A. Forero-Cortés and Alexander M. Haydl*

• Cite this: *Org. Process Res. Dev.* 2019, 23, 8, 1478-1483

Publication Date: July 2, 2019 -
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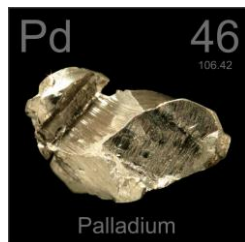


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Cost of Pd over time: At what point does it become too high?



<https://periodictable.com/Elements/046/index.html>

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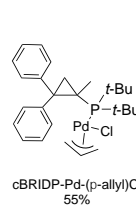
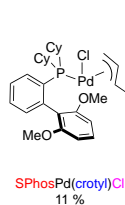
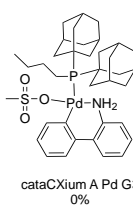
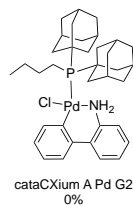
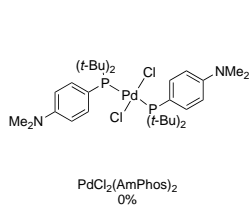
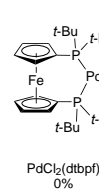
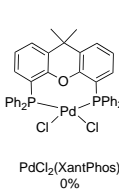
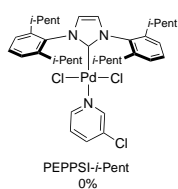
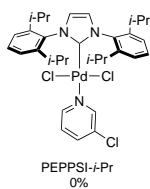
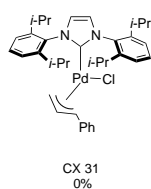
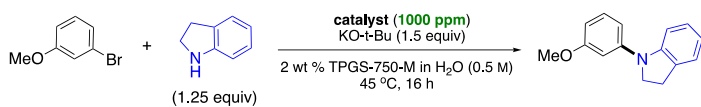


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1000 ppm Pd-Catalyzed aminations in water: New catalyst



Chem. Sci. 2019

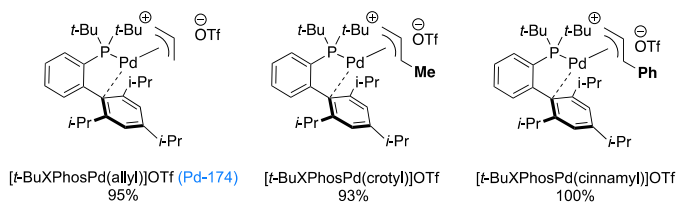
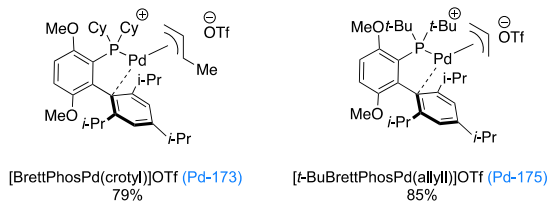
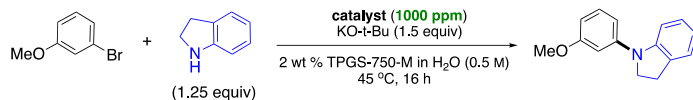


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1000 ppm Pd-Catalyzed aminations in water: New catalyst



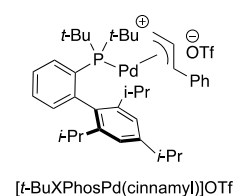
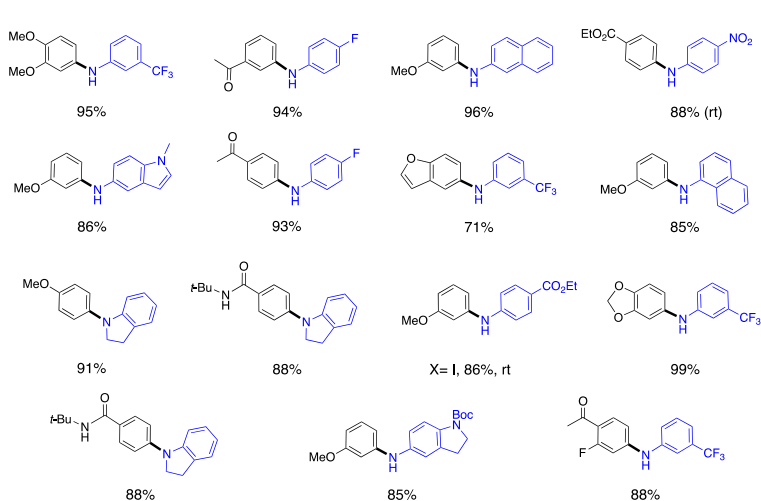
Colacot, T. J. et. al., *J. Org. Chem.* **2015**, *80*, 6794.



35

1000 ppm Pd-Catalyzed aminations in water

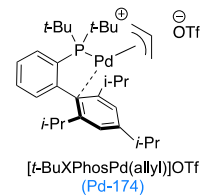
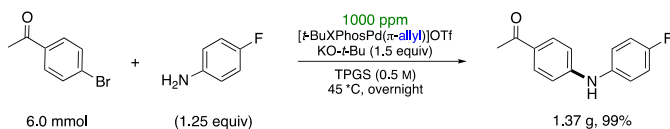
Representative examples



36

1000 ppm Pd-Catalyzed aminations in water

At gram scale



$$\text{E Factor} = \frac{\text{total organic waste (kg)}}{\text{product (kg)}} = 0.5$$

(typical pharma E Factors = 25-100)



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Audience Survey Question

ANSWER THE QUESTION ON BLUE SCREEN IN ONE MOMENT



Although this amination forms the desired C-N bond virtually quantitatively using only 1000 ppm of a Pd catalyst, *from the standpoint of the student taking introductory organic chemistry, what's confusing about this reaction shown?*

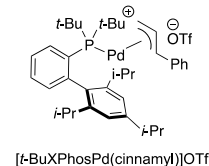
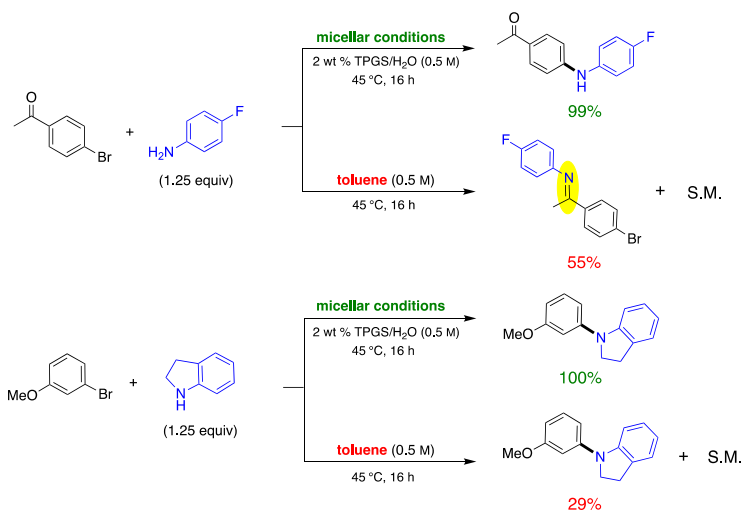
- The yield is too high
- The amine is an aniline and so, it's an unfair choice
- There is a carbonyl group in one of the reaction partners
- Additional Pd must have been added at some point along the reaction coordinate
- The catalyst formed is not the expected species and is far more active than that anticipated

** If your answer differs greatly from the choices above tell us in the chat!*

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1000 ppm Pd-Catalyzed aminations in water

Still prefer organic solvents? *Tenga cuidado*



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Applications to targets in pharma

medicinal target	key intermediate	literature conditions	this work
 murrastifoline B <i>J. Org. Chem.</i> 2015 , <i>80</i> , 5666		10 mol % Pd(OAc) ₂ 10 mol % XPhos Cs ₂ CO ₃ toluene reflux, 24 h 100%	1000 ppm [t-BuXPhosPd(cinnamyl)]OTf 2 wt % TPGS-750-M/H ₂ O t-BuOK 45 °C, Ar, 16 h 89%
 liver X receptor agonist <i>Bioorg. Med. Chem. Lett.</i> 2010 , <i>20</i> , 526		2 mol % Pd ₂ (dba) ₃ 10 mol % XPhos K ₂ CO ₃ t-BuOH 80-90 °C, 3 h 74%	1000 ppm [t-BuXPhosPd(cinnamyl)]OTf 2 wt % TPGS-750-M/H ₂ O t-BuOK 45 °C, Ar, 16 h 72%
 GNF5837 (TRK inhibitor) <i>J. Med. Chem.</i> 2012 , <i>55</i> , 470		2 mol % Pd(OAc) ₂ 3 mol % XantPhos Cs ₂ CO ₃ 1,4-dioxane 110 °C, o/n 85%	3000 ppm [t-BuXPhosPd(cinnamyl)]OTf 2 wt % TPGS-750-M/H ₂ O K ₃ PO ₄ +H ₂ O 35 °C, Ar, 24 h 80%

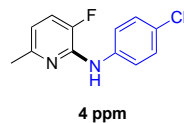
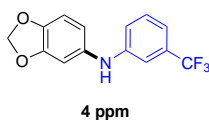
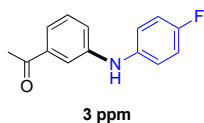


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Residual Pd in the products of amination



Allowance: 10 ppm Pd / dose

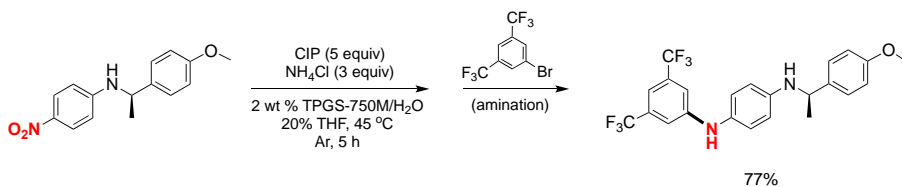


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1000 ppm Pd-Catalyzed aminations in water

Tandem reactions



simple filtration
through Celite

CIP
carbonyl iron powder
(*Org. Lett.* 2017, 19, 6518)

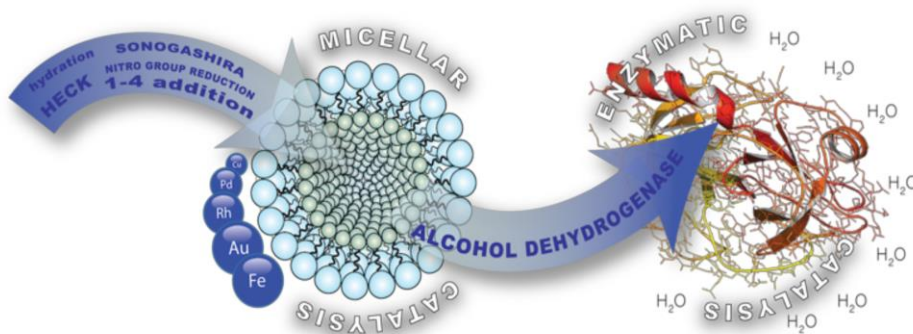


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Chemo-catalysis meets bio-catalysis in water

Tandem chemo- / bio-catalyzed reactions



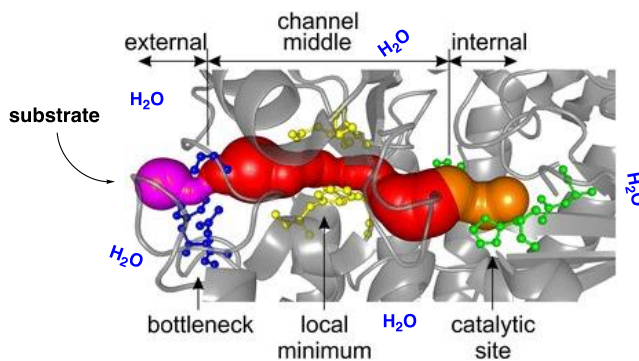
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Looking Towards Nature as the Perfect Model

Bio-catalysis: enzymes ... in water



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Selection of an enzyme

Attractive Features:

- low toxicity
- usually performed in H₂O
- mild and safe conditions
- catalytic processes
- reduction of waste
- atom economy

Types of Enzymes:

- oxidoreductases
- transferases
- hydrolases
- lyases
- isomerases
- ligases, etc.



alcohol dehydrogenase (ADH)

(from Johnson Matthey; enzyme kit)

- ADH101
- ADH105
- ADH110
- ADH112

Nat. Comm. **2019**, *10*, 2169.

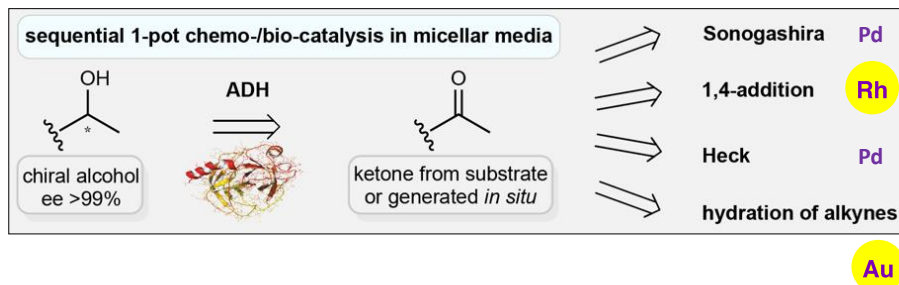


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Tandem reactions in water



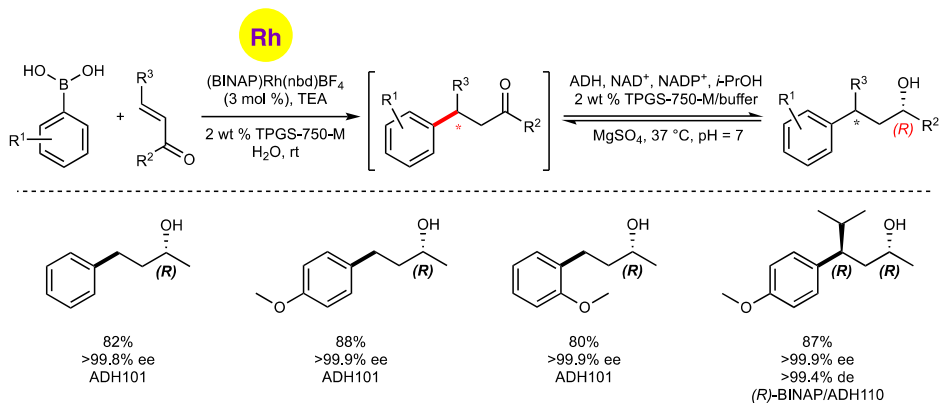
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Tandem reactions in water @ rt

1,4-addition, then ADH



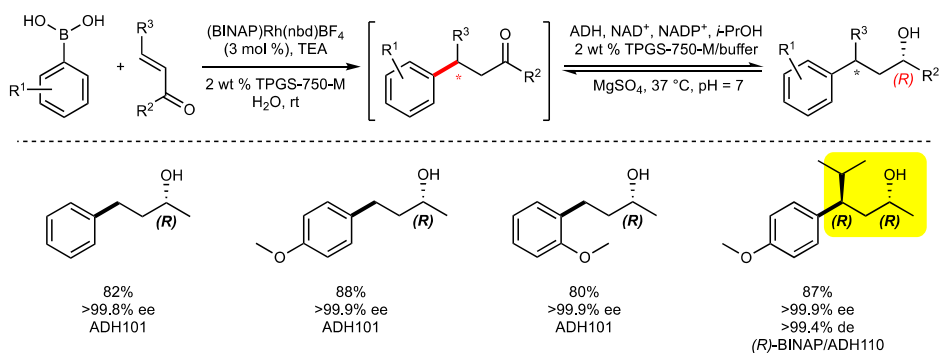
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Tandem reactions in water @ rt

1,4-addition, then ADH



1st stereocenter: ligand-controlled
2nd stereocenter: enzyme-controlled

implication: access to all 4 enantiomers



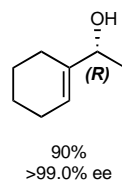
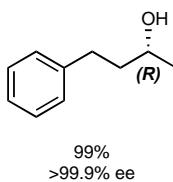
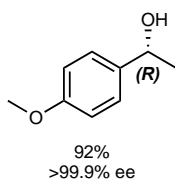
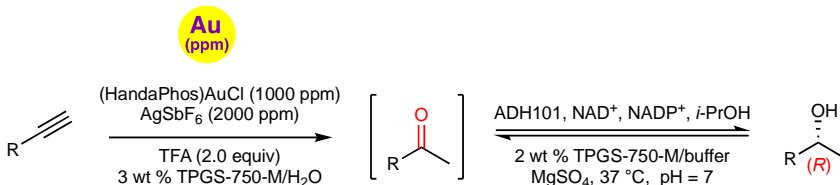
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Tandem reactions in water @ rt

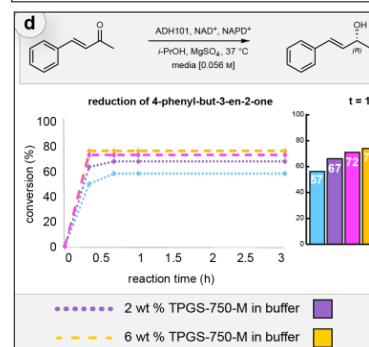
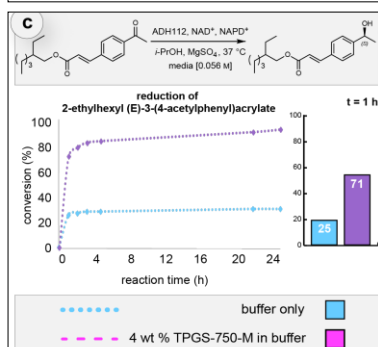
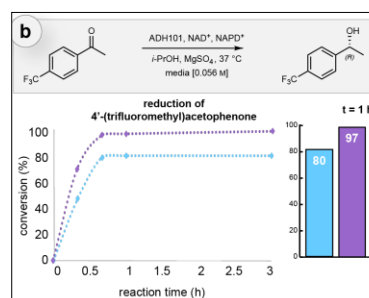
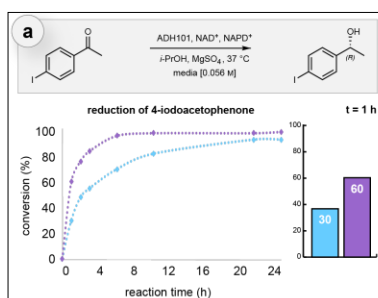
Alkyne hydration, then ADH



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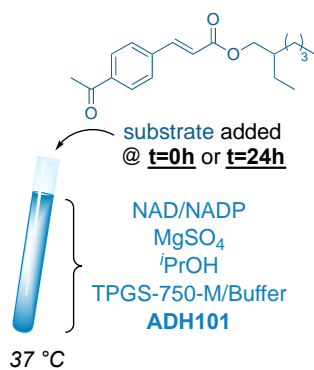


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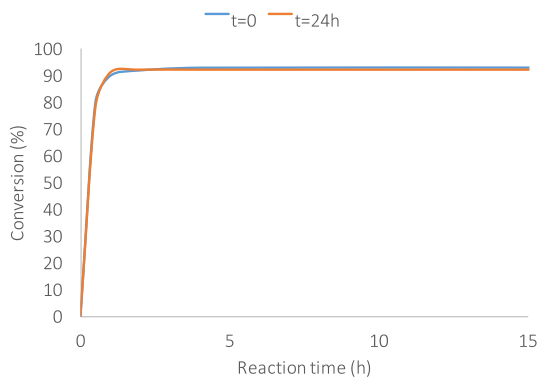


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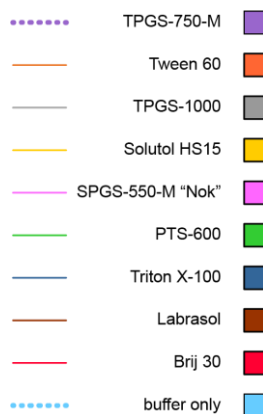
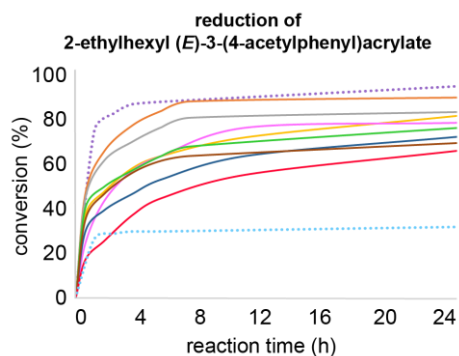
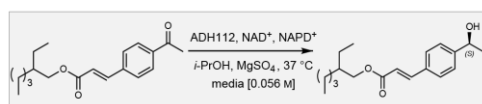
Stability of enzymes in the presence of TPGS-750-M



Stability of ADH101 in TPGS-750-M at t=24h



Comparisons: Surfactants



Reaction with TPGS-750-M present is fastest.



Audience Survey Question

ANSWER THE QUESTION ON BLUE SCREEN IN ONE MOMENT

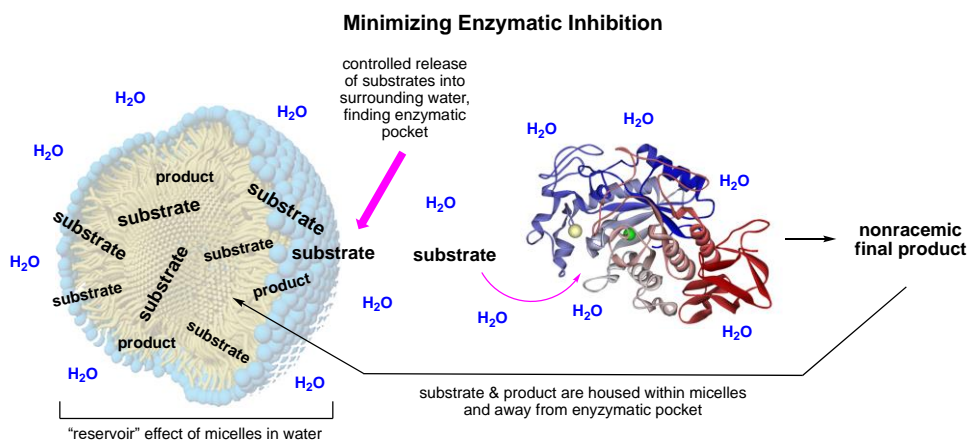


How can just the presence of a surfactant and its derived nanomicelles in the aqueous reaction medium lead to higher levels of enzymatic conversion and hence, greater yields of the desired product?

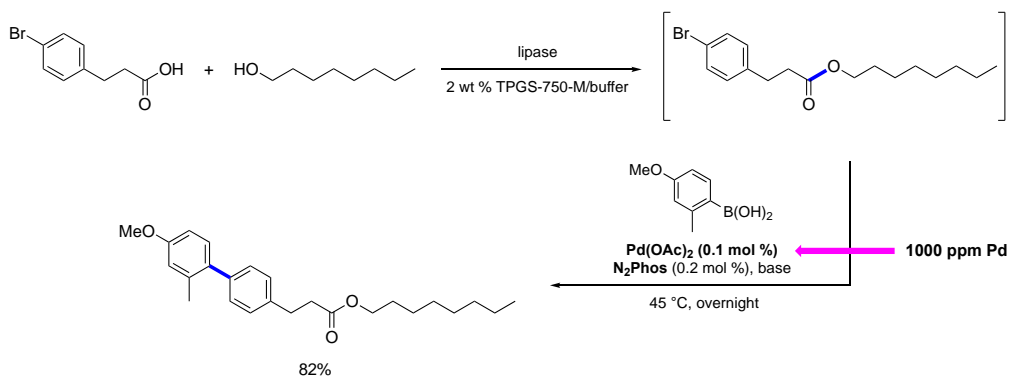
- By widening the entrance of the enzymatic cavity
- By inhibiting re-entry of the initial product
- By providing alternative housing for educts and products
- Via non-covalent bonding to enzyme, thereby changing its size and shape
- None of the above, explanation remains a mystery

** If your answer differs greatly from the choices above tell us in the chat!*

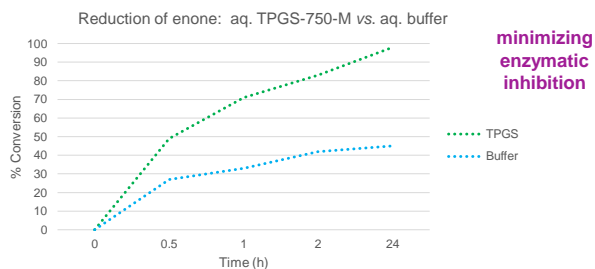
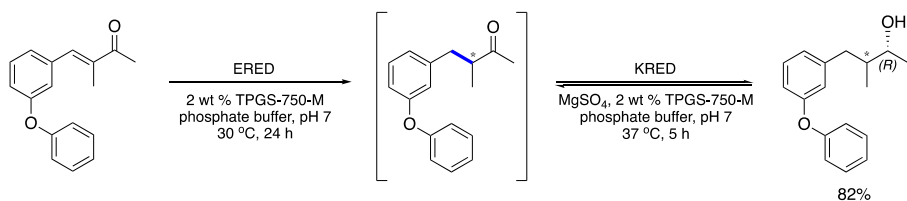
It's in the water: Just add TPGS



Tandem bio-/chemo-catalysis



Tandem bio-/bio-catalysis



Summary, Conclusions, and a look forward...

Traditional,
in organic solvents



Nontraditional,
in alternative media



new world with
new rules for
doing synthesis,
faster, better, cheaper
&
*environmentally
responsibly*

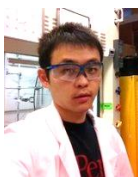


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Acknowledgements



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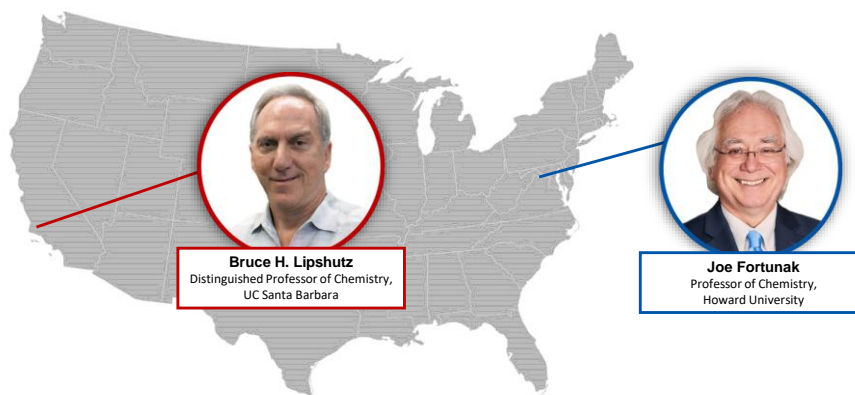
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Bruce H. Lipshutz
 Distinguished Professor of Chemistry,
 UC Santa Barbara

Joe Fortunak
 Professor of Chemistry,
 Howard University

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 and Student Trainee, TRI Program, Environmental Protection Agency

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Dr. Jorge Tiburcio Báez
Departamento de Química, Cinvestav

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