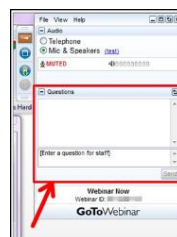




Have Questions?



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**“Why am I muted?”**

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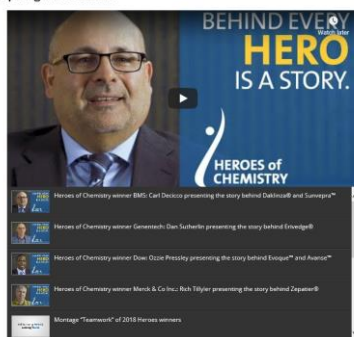
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*The ACS Heroes of Chemistry Award is the Annual award sponsored by the American Chemical Society that recognizes talented industrial chemical scientists whose work has led to the development of successful commercialized products ingrained with chemistry for the benefit of humankind.*

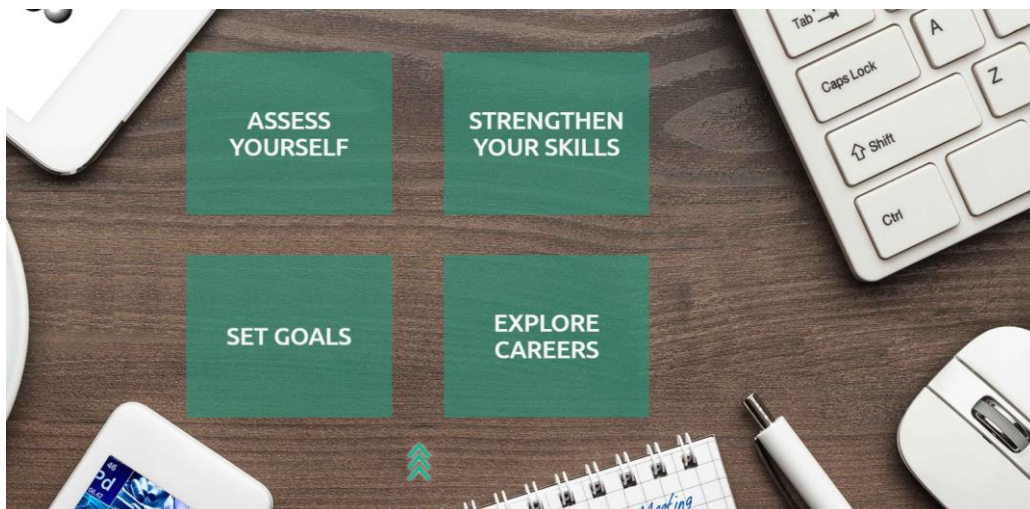
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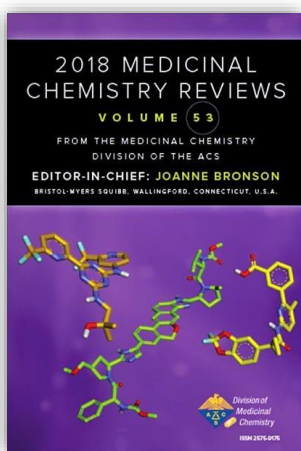


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The Implications of Drug Target Selection in Drug Design</b> Robert Copeland - Epizyme, Inc. Dan Mariani - Genentech Therapeutics</p> <p><b>2. Long Acting Injectable Medications: Strategies and Mechanistic Considerations</b> Amrita Bak - Merck</p> <p><b>3. Modified Release Formulations for Solubility Stalled Compounds</b> Mangye Hu - Merck John Morrison - AstraZeneca</p> <p><b>4. The Molecular Design of Tumor Specific Prodrugs</b> Ben Ramon - Actavis Raj Nargund - Merck Willy Schmitz - Takeda Oncology</p> <p><b>II - Target: Traditional Small Molecules</b></p> <p><b>5. Design of Innovative Small Molecules</b> Scott Leiby - UC Santa Cruz Howard Hamann - Eli Lilly</p> <p><b>6. Designing Big and Thinking Small: Applying Medicinal Chemistry Strategy to Antibody Drug Conjugates</b> A. Nathan Tully - Merck Heather Carter - Janice Silverman</p> <p><b>7. Nucleic Acid Therapeutics: Making Sense of Antisense Oligonucleotides</b> Burt East - Ionis Richard Ogden - Biogen</p> <p><b>8. Crystallography as a Drug Design and Delivery Tool</b> Robert Wenzel - Crystal Pharmaceutics Thomas Platt - AbbVie Andrew Brunell - Merck</p> <p><b>III - Pharmacokinetics Revisited</b></p> <p><b>9. Dealing with Reactive Drug Metabolites in Drug Discovery: Can We Predict Toxicities of Drug Candidates that Have Reactive Metabolites?</b> Doreen Decker - Pfizer Rebecca Peter - Genentech - Vanderbilt University</p> <p><b>10. Rational Design of Small Molecules Targeting RNA</b> Helen Zhang - Spryng Biopharma Amrita Bak - Merck</p> <p><b>11. Cell Penetration Approaches to Improve Cellular Drug Uptake</b> Debra Per - The Ohio State University Scott Hart - Bristol-Myers Squibb</p>	<p><b>I - Fighting Cancer</b></p> <p><b>1. Fighting Cancer: Targeting CD136/Macrophagy with Kinase Inhibitors</b> Timothy P. Heffron - Genentech Mark Wotman - Bristol-Myers Squibb</p> <p><b>2. Fighting Cancer: Epigenetic Targets for Oncology</b> Dustin Conroy - Celgene Shawn Baggi - AstraZeneca</p> <p><b>3. Fighting Cancer: Allospecific and Targeting Cancer Cell Metabolism</b> Bartek Gross - Ligand Scott Edmondson - AstraZeneca</p> <p><b>4. Cyclic Peptides: Discovery of CTR Modulators</b> Naveen Gopinath - Vale University Nick Mammone - Bristol-Myers Squibb</p> <p><b>II - Anti-Infectives</b></p> <p><b>5. Anti-infectives: Rational Approaches to the Design and Optimization</b> Jason Selig - Brown University Christy Hirsch - University of Minnesota</p> <p><b>6. Tuberculosis: An Introduction for Medicinal Chemists</b> Carl Nathan - Wall - Group Medicine Christopher Boyce - Merck</p> <p><b>7. Viral Hepatitis: The Search for a Cure</b> Mike Saffa - Arbutus Biopharma Stephan Karsan - Carillon Corporation</p> <p><b>8. Special Broadcast</b></p> <p><b>9. Spinal Muscular Atrophy</b> Kevin Hodgson - Merck Medical Science Ajayesh Weidmann - ACS Publications</p> <p><b>10. Precision Treatment and Novel Approaches</b> Frank Nagas - AstraZeneca John Morrison - Bristol-Myers Squibb</p> <p><b>11. Lonidox: Treatment and Novel Approaches</b> Laurence Maréchal - Bristol-Myers Squibb Mary Brotherton - Bristol-Myers Squibb</p>	<p><b>1. A New Strategy in Drug Discovery: Proton-Induced Protein Degradation</b> Sari Chuchani - Biogen/Ideco Aaron Balogh - Bristol-Myers Squibb</p> <p><b>2. Women in Drug Discovery and Development: How to Succeed as a Female in Academia and Industry</b> Amrita Bak - AstraZeneca Dorina Huryn - University of Pittsburgh Sita Arango - Bristol-Myers Squibb Nurhan Zaveri - AstraZeneca</p> <p><b>3. A Nanomedicine Overview for mRNA Delivery: Innovative Methods Using Lipid Nanoparticles</b> Mananna Yarnes Arista - AstraZeneca Doreen Lueck - Genentech</p> <p><b>4. Nanomedicines for Fighting Antibiotic Resistant Bacteria</b> Vincent Rollin - University of Massachusetts at Amherst Christopher England - American Chemical Society</p> <p><b>5. Advanced Nano-Delivery Systems: Facilitating Tumor Delivery and Mitigating Toxicity</b> Manoj Arora - Northeastern University Venkat Krishnamurthy - AstraZeneca</p> <p><b>6. Pitfalls and Promise of Central Nervous System Drug Discovery</b> Alicia Griebner - Vale University Nicholas Meanwell - Bristol-Myers Squibb</p> <p><b>7. How to Optimize Central Nervous System Therapeutics: Med Chem Strategies, Tactics, and Key Milestones</b> Craig Lindley - Vanderbilt Center for Neuroscience Drug Discovery and Research - Vanderbilt Research Program, Inc.</p> <p><b>8. A Novel Strategy for the Treatment of Chronic Pain: Antagonizing PAR2 with a Monoclonal Antibody</b> Nurhan Zaveri - AstraZeneca</p> <p><b>9. How to Predict Human CDD PK/PD: Preclinical Experiments and Advanced Mathematical Modeling</b> Elizabeth de Lange - London Academic Center for Drug Research Alexander Trappala - University of North Carolina</p> <p><b>10. Human Enzymes: An Ideal Vehicle for Delivery of Therapeutic RNAs to Cells and Organisms</b> Andrius Vainorius - University of Göttingen Alexander Kapustin - AstraZeneca</p>

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<p><b>Jan 31</b></p> <p><b>How to Succeed in Drug Discovery: Insight from Medicinal Chemists (1.5 hrs.)</b> John Lowe III - JLI3 Pharm Mark Murcko - Relay Therapeutics Ann Weber - Kallyope William Greenlee - MedChem Discovery Consulting</p>	<p><b>Jun 27</b></p> <p><b>Precision Control of CRISPR-Cas9</b> Amit Choudhary - Broad Institute of Harvard and MIT Venkat Krishnamurthy - AstraZeneca</p>
<p><b>Feb 28</b></p> <p><b>Cosolvent Molecular Dynamics: Mapping Protein Surfaces to Discover Allosteric Sites</b> Heather Carlson - University of Michigan Rommie Amaro - UC San Diego</p>	<p><b>Aug 8</b></p> <p><b>Transformation of Recombinant Cells to FDA Approved Products: Clinical Development to Marketplace (New Date)</b> Rodney Ho - University of Washington Venkat Krishnamurthy - AstraZeneca</p>
<p><b>Mar 28</b></p> <p><b>Women at the Interface of Computational Chemistry and Drug Discovery (1.5 hrs)</b> Zoe Cournia - Biomedical Research Foundation and JCM Kate Holloway - Gfree Bio Yvonne C. Martin - Previously of Abbott Laboratories Shana Posy - Bristol-Myers Squibb</p>	<p><b>Aug 22</b></p> <p><b>The Evolving Outsourcing Landscape in Pharma R&amp;D: Pros and Cons of Different Models</b> Bart DeCorte - MercachemSyncom Allen Reitz - Fox Chase Chemical Diversity Center</p>
<p><b>Apr 18</b></p> <p><b>Effective Exploration of Chemical Space in Hit-Finding</b> Hanneke Jansen - Novartis Institutes for BioMedical Research Zoe Cournia - Biomedical Research Foundation and JCM</p>	<p><b>Sep 19</b></p> <p><b>Thinking Outside the Pillbox: Lead Generation and Optimization in Crop Protection Research</b> Fides Benfatti - Syngenta</p>
<p><b>May 30</b></p> <p><b>Widening the Therapeutic Window: Kinetic Selectivity and Target Vulnerability</b> Peter Tonge - Stony Brook University and ACS Infectious Diseases Stewart Fisher - C4 Therapeutics</p>	<p><b>Oct 24</b></p> <p><b>Treating Diabetes: Designing the Once-Weekly and Oral GLP-1</b> Semaglutide Jesper Lau - Novo Nordisk A/S</p>
<p><b>Nov 28</b></p> <p><b>Prodrugs</b> Jarkko Rautio - University of Eastern Finland</p>	<p><b>Nov 28</b></p> <p><b>Prodrugs</b> Jarkko Rautio - University of Eastern Finland</p>

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Treating Diabetes: Designing the Once-Weekly and Oral GLP-1 Semaglutide



**Puneet Tyagi**  
Senior Scientist,  
AstraZeneca



**Jesper Lau**  
Vice President of Research Chemistry,  
Novo Nordisk A/S

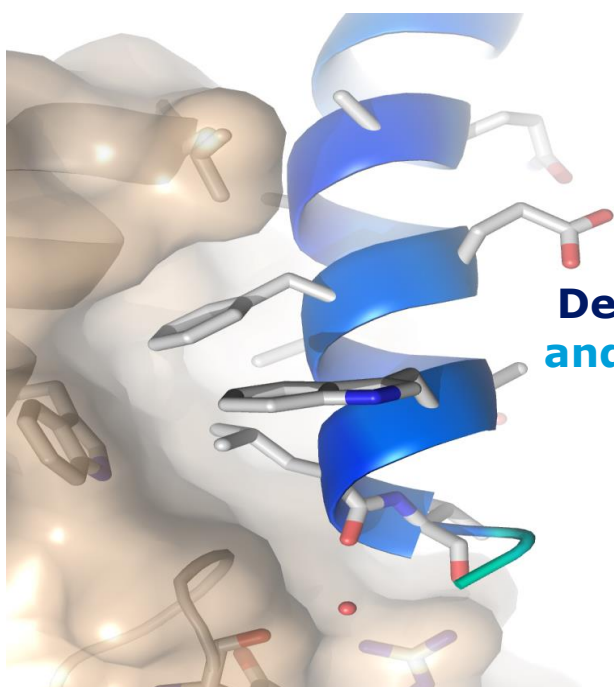
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## Designing the Once-Weekly and Oral GLP-1 Semaglutide

**Jesper Lau**  
Vice President  
Novo Nordisk



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### Audience Survey Question

ANSWER THE QUESTION ON BLUE SCREEN IN ONE MOMENT



#### What is Glucagon-like-peptide-1?

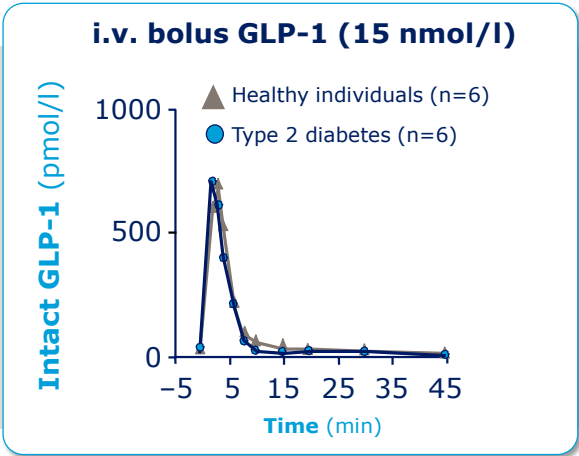
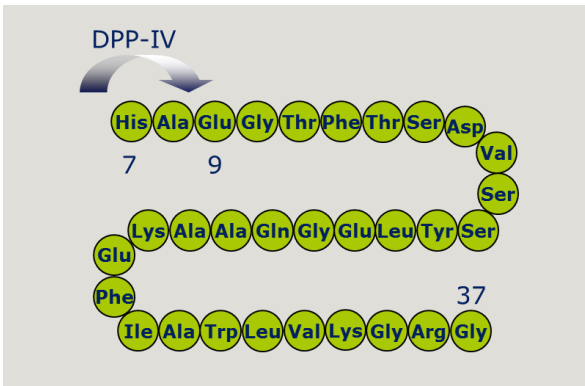
- A long acting artificial synthetic peptide
- A 32 amino acid natural peptide hormone
- A peptide released from the L-cells
- A peptide that increases appetite

*\* If your answer differs greatly from the choices above tell us in the chat!*



## Native GLP-1 has limited clinical value because of its short half-life

19



life-changing careers

PK data adapted from Vilsbøll et al. J Clin Endocrinol Metab 2003;88:220-224

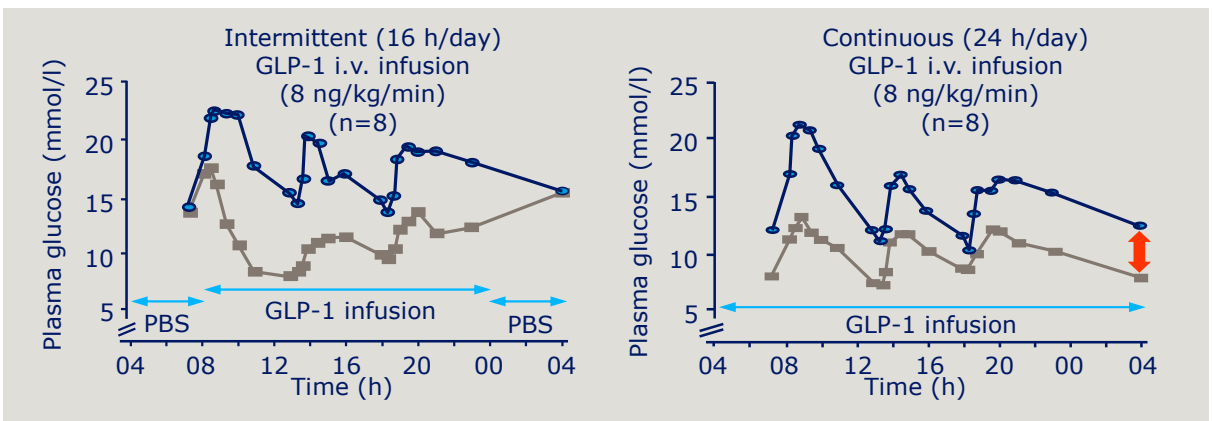
Enzymatic cleavage  
High clearance (4-9 l/min)

$t_{1/2} = 1.5-2.1$  minutes  
(i.v. bolus 2.5-25.0 nmol/l)



## Native GLP-1 must be administered continuously to realise full therapeutic potential

20



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Adapted from Larsen et al, Diabetes Care 2001;24:1416-1421.

Blood glucose profiles: Day 0 Day 7

PBS, phosphate-buffered saline.





# Discovery of the Insulinotropic Effect of GLP-1

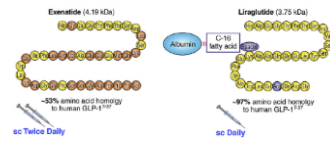
Bayliss and Starling proposed that intestinal mucosa contained a hormone which stimulated the exocrine secretion of the pancreas



## Early clinical potential

Kreymann, Williams, Gbatei and Bloom, Lancet 1987;1300-1303  
Nathan, Schreiber, Fogel, Mojsov and Habener, Diabetes Care 1992;15(2):270-276  
Nauck, Kleine, Ørskov, Holst, Willms and Creutzfeldt, Diabetologia 1993;36:741-744

## First two GLP-1 RA approvals 2005 and 2009



1902

1983

1987

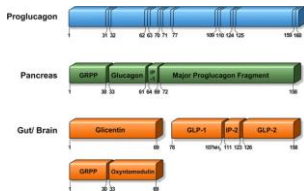
1989

2005

2017

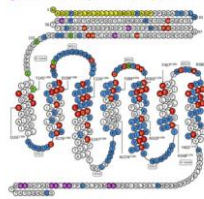
Biological & clinical recognition  
Technical evolution

Human proglucagon gene was cloned  
Bell, Nature 1983;302:716-718

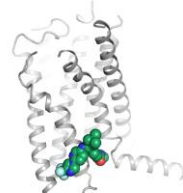


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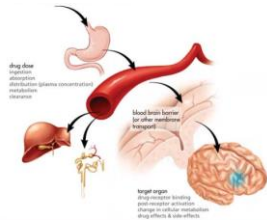
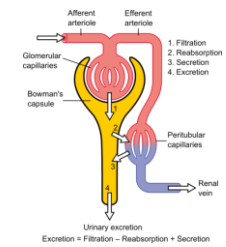
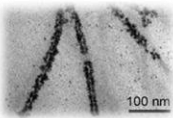
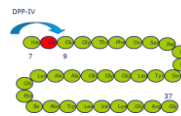
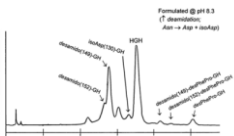
GLP-1 receptor cloned  
Thores, PNAS 1992;89:8641-45



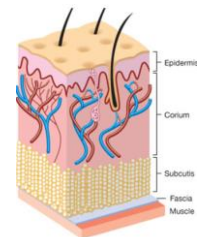
GPCR class B structures



# Key puzzle for successful GLP-1 engineering



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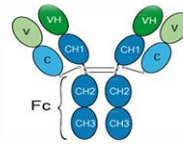
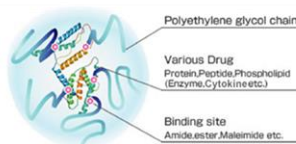
## Once weekly GLP-1: Parallel explorations of protraction enablers

### Several strategies have been explored by industry:

- **Sustained release:**
  - Bydureon (BMS/AstraZeneca), Taspoglutide (Roche/Ipsen)
- **Fusion proteins:**
  - Albiglutide (GSK)
  - Dulaglutide (GLP-1 Fc, LY2189265, Lilly)
  - GLP-1 transferrin (PF-4856883, Pfizer)
- **Pegylation:**
  - GLP-1 PEG (Lilly)
- **Reversible albumin binding**
  - **Semaglutide** (Novo Nordisk)



Close-up of a microsphere dissolving, gradually releasing medicine over time.



## Human serum albumin

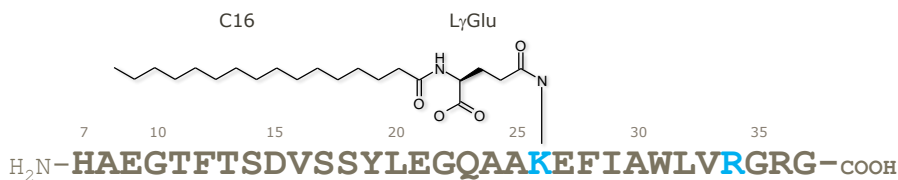
- Is a large (>60kDa) natural human protein
- Circulates in the blood in high concentrations (~40mg/ml)
- Has a long plasma T<sub>1/2</sub> (3 weeks)
- Binds fatty acids reversibly (transport and solubility)





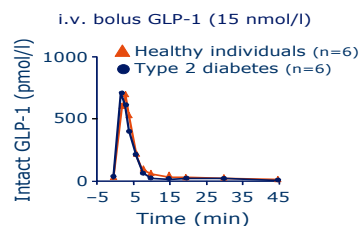
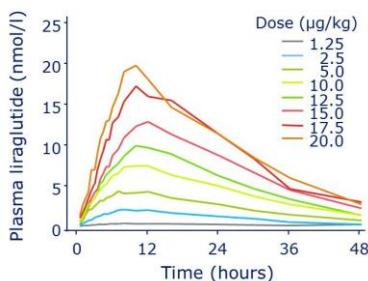
## Liraglutide obtains a once-daily profile by reversible binding to albumin

25



### PK parameters

- T<sub>max</sub>: 9–12 h
- T<sub>1/2</sub>: 11–15 h
- Bioavailability: 55%



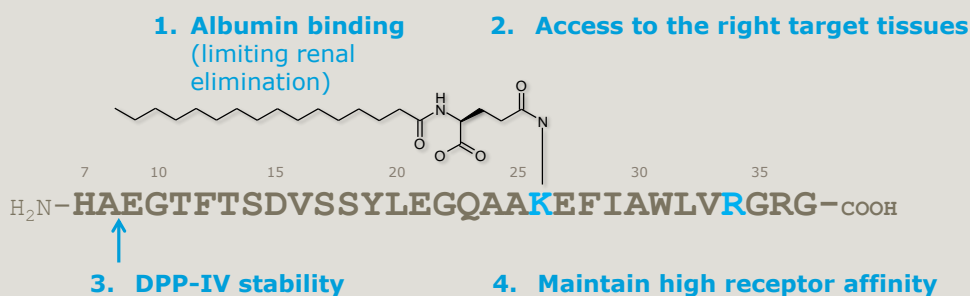
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Adapted from Elbrønd et al. Diabetes Care 2002;25:1398–1404. n=72 (n=8 for each dose)



## Four key hurdles to engineering a superior once - weekly GLP-1

26



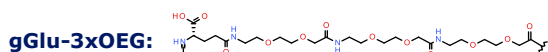
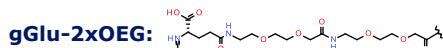
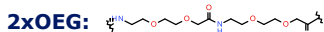
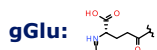
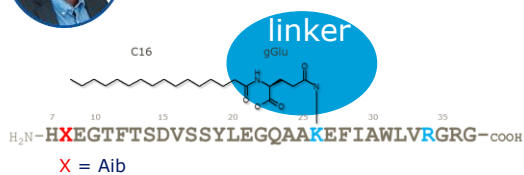
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Lau, J. et al J. Med. Chem; 2015, 58, 7370-7380





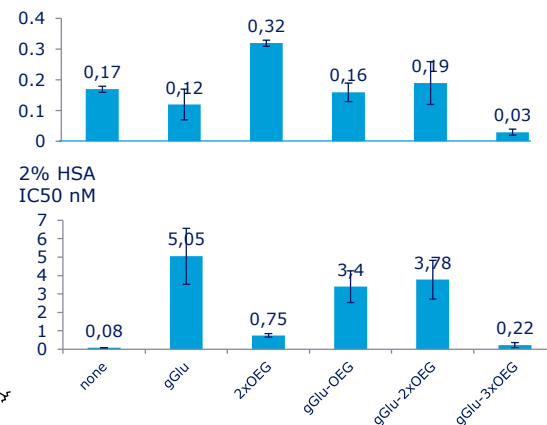
## Linker exploration of GLP-1



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0% HSA  
IC50 nM

### GLP-1R binding



2% HSA  
IC50 nM

0,08 5,05 0,75 3,4 3,78 0,22

RATIO  
2%/0  
% HSA

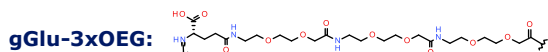
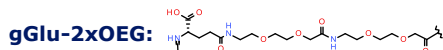
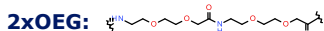
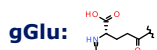
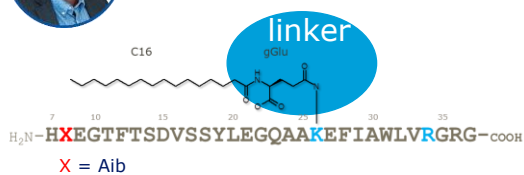
0,5 42 2,3 21 20 8,0



Lau, J. et al J. Med. Chem; 2015, 58, 7370-7380

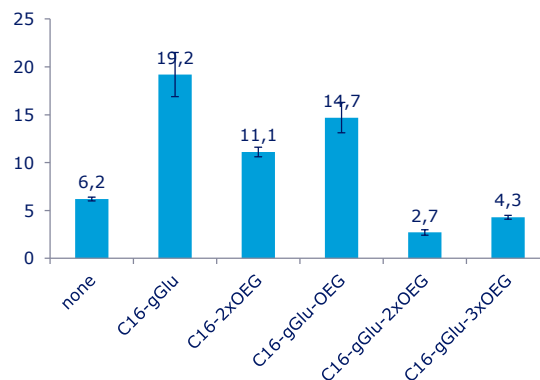


## Linker exploration of GLP-1



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### GLP-1R potency (EC50 pM)

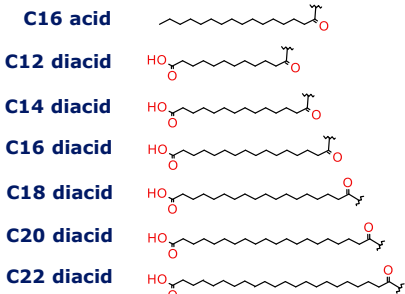
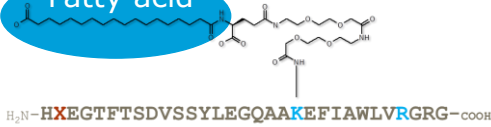


Lau, J. et al J. Med. Chem; 2015, 58, 7370-7380



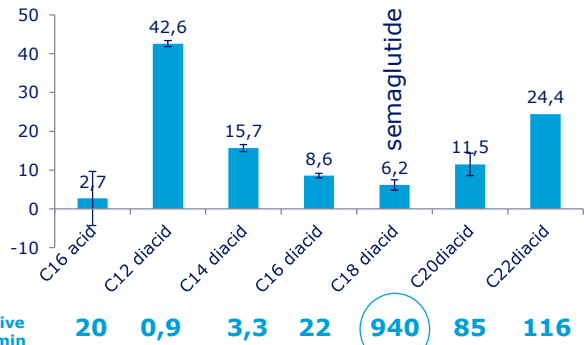
## Prolonging the half-life from once-daily to once-weekly by fatty acid exploration

Fatty acid



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GLP-1R potency (EC50 pM)

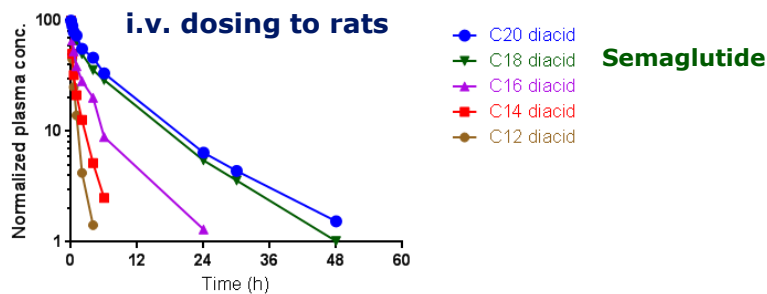
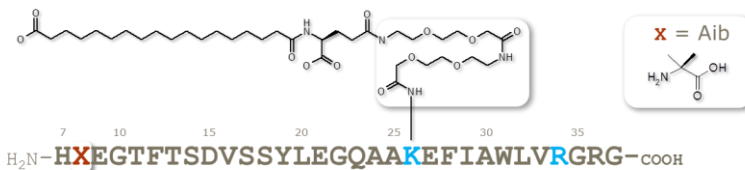


Lau, J. et al / J. Med. Chem; 2015, 58, 7370-7380



## Systemic half-life increases

- with increasing length of di-acid



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Lau, J. et al / J. Med. Chem; 2015, 58, 7370-7380

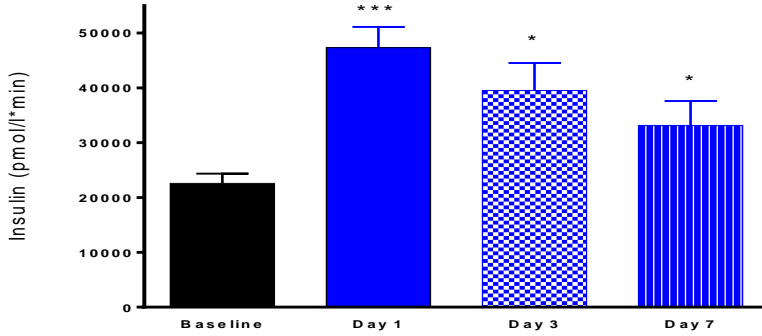
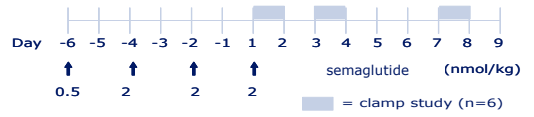


## 7 Days duration of action of semaglutide

- in mini pigs, hyperglycaemic clamp

31

protocol:



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unpublished



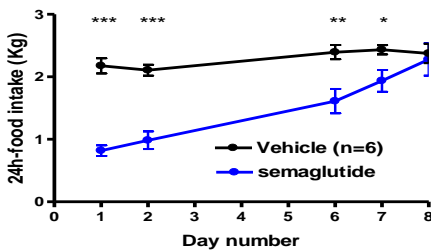
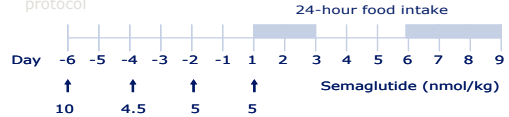
## Efficacy and duration of action of semaglutide

- in LYD pigs

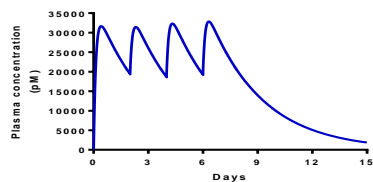
32

- **Effect on appetite in LYD pigs:**
  - Dose dependent effect on appetite
  - 7 days duration of action

protocol



PK simulation of semaglutide, s.c. in pigs



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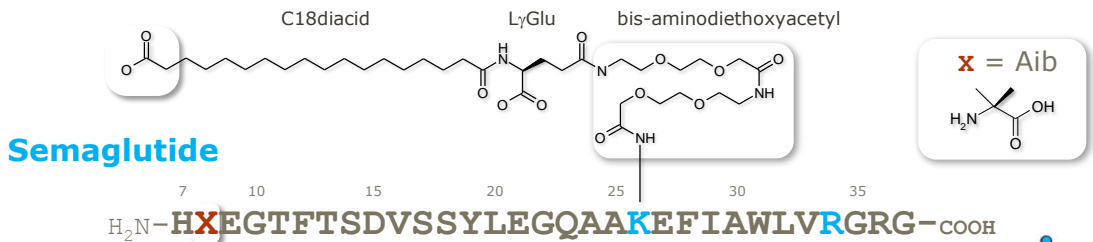
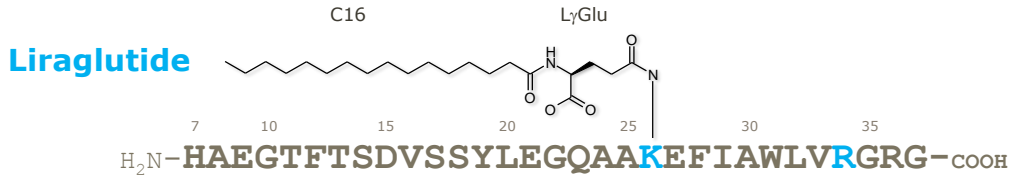
unpublished







## GLP-1 Once-daily vs Once-Weekly - Minor Structural differences



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## Semaglutide was selected as once weekly lead - based on animal data

	Liraglutide	Semaglutide
Mini pig s.c. availability	66%	94%
MRT minipig (s.c. dosing)	23hrs	64hrs
In vivo potency (db/db mice)	6.9 nmol/kg	0.3 nmol/kg
T <sub>1/2</sub> humans (s.c. dosing)	13hrs	?
Expected Human dose	<2mg/day	<2mg/week

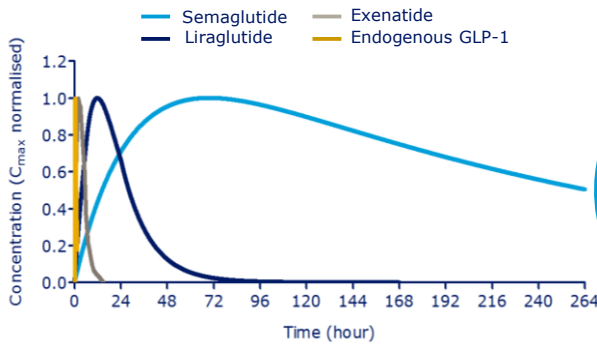
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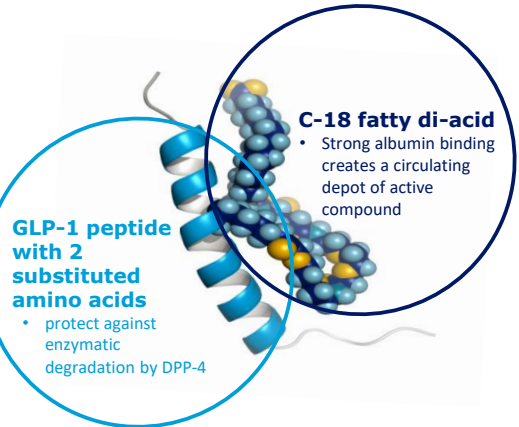


## Semaglutide has an optimal pharmacokinetic profile for once weekly dosing...

35



Simulation of pharmacokinetic profile



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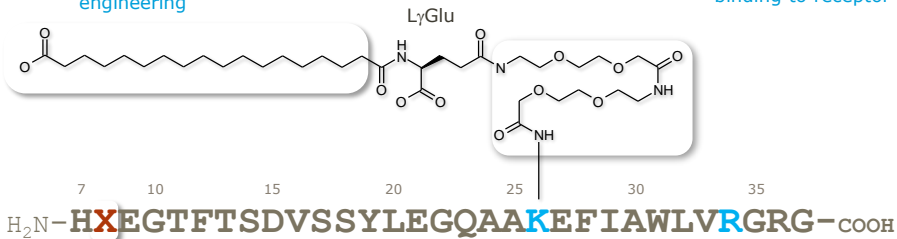


## Semaglutide is the result of a few smart modifications to the human GLP-1 molecule

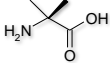
36

Fatty acid optimisation for strong albumin binding. NN protein chemical engineering

OEG linker for peptide flexibility and optimised binding to receptor



X = Aib



Aib is an unnatural amino acid for preventing peptidase degradation

Peptide chain based on liraglutide discovery (human GLP-1): NN protein chemical engineering and alanine scan

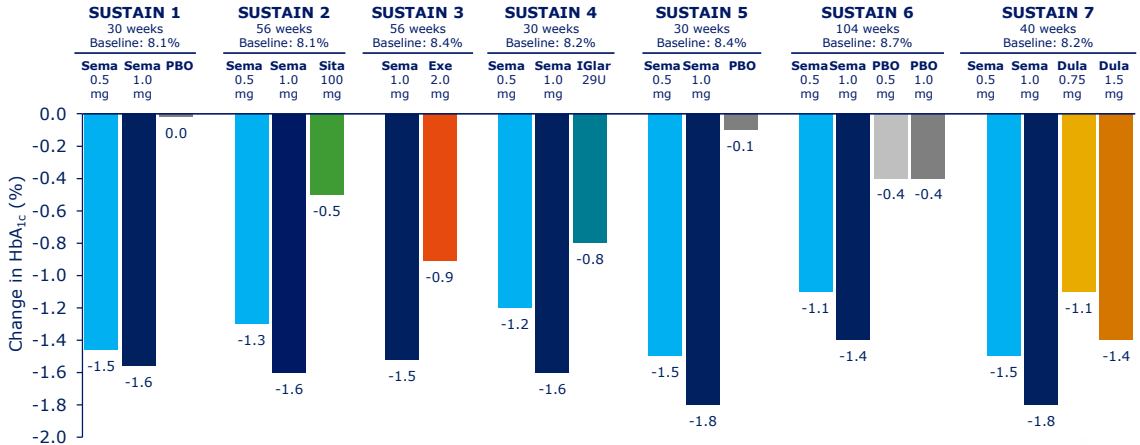
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## Once-weekly semaglutide provides unprecedented glucose regulation...

37



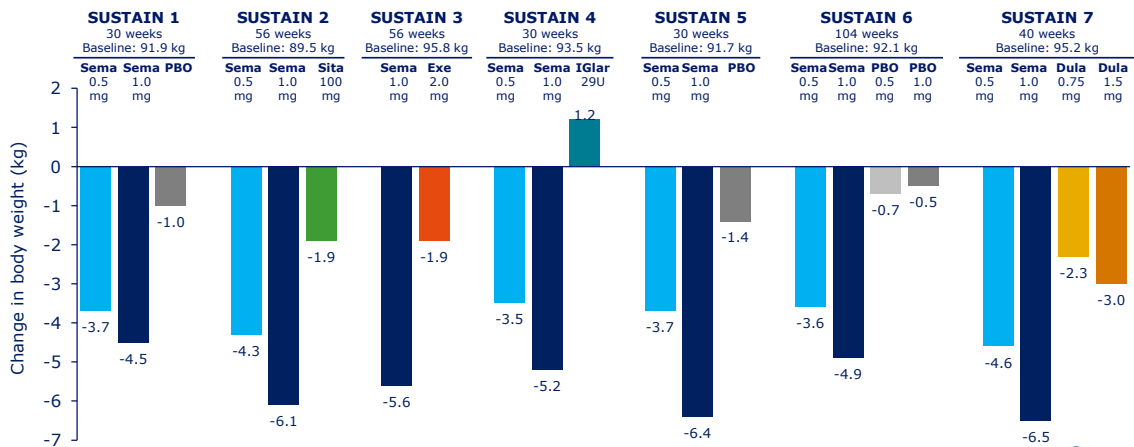
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Dula: Dulaglutide (Trulicity®); Exe: exenatide (Bydureon®); IGlar: insulin glargine (Lantus®); PBO: placebo; Sita: sitagliptin



## ... and unprecedented weight loss

38



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Dula: Dulaglutide (Trulicity®); Exe: exenatide (Bydureon®); IGlar: insulin glargine (Lantus®); PBO: placebo; Sita: sitagliptin

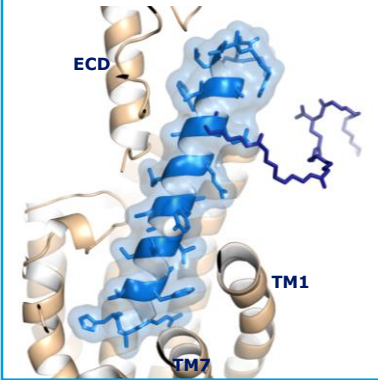




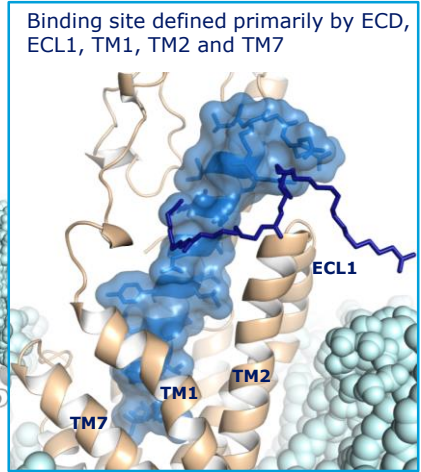
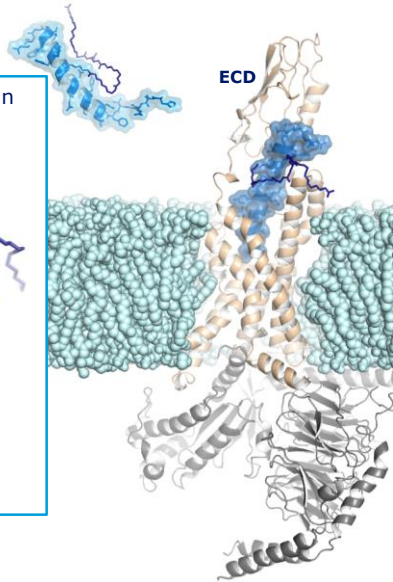
## ...and a highly selective binding to the human GLP-1 receptor

39

GLP-1 almost entirely  $\alpha$ -helical in the receptor-bound state



changing careers

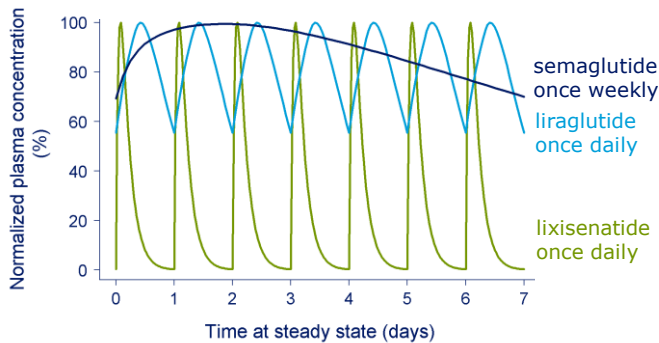


## Why is semaglutide different?

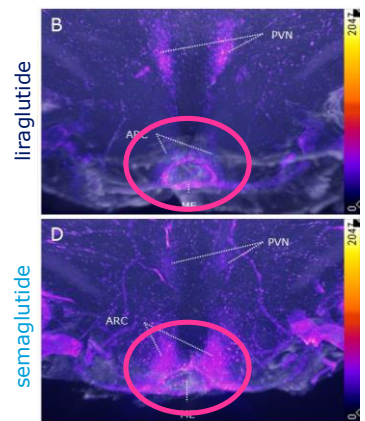
40

Continuous plasma exposure with little fluctuation and higher concentration in specific area of the appetite centre

### Simulated pharmacokinetic profiles



### Chronic administration

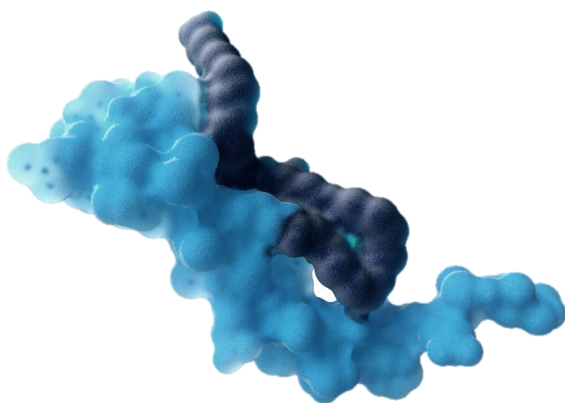


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PK modelling  
Sources: Watson E, et al., *J. Clin. Pharm* 2010; 50: 886-894 (liraglutide), meta-analysis ClinPharm trials (semaglutide - data on file) and Frank T (2013) *J Pharm Drug Deliv Res.* 2013; 2:1 (lixisenatide)



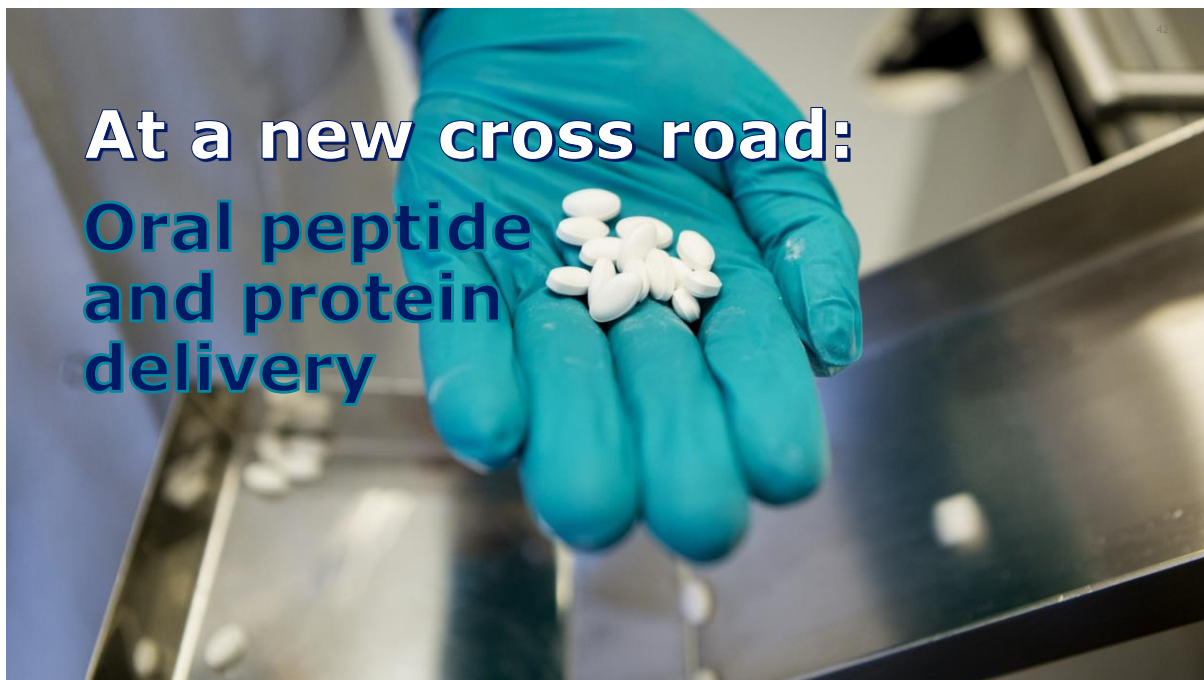
## Semaglutide - a convenient once-weekly GLP-1 with superior blood glucose regulation



### Semaglutide

- is an analogue of human GLP-1
- has a once weekly profile through binding to albumin
- has a high potency and long duration of action in animals which translate to an excellent profile in humans
- holds great opportunity for oral administration

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**At a new cross road:**  
**Oral peptide and protein delivery**

## Audience Survey Question

ANSWER THE QUESTION ON BLUE SCREEN IN ONE MOMENT



Which statement is wrong? **Oral GLP-1 peptide delivery is a challenge due to:**

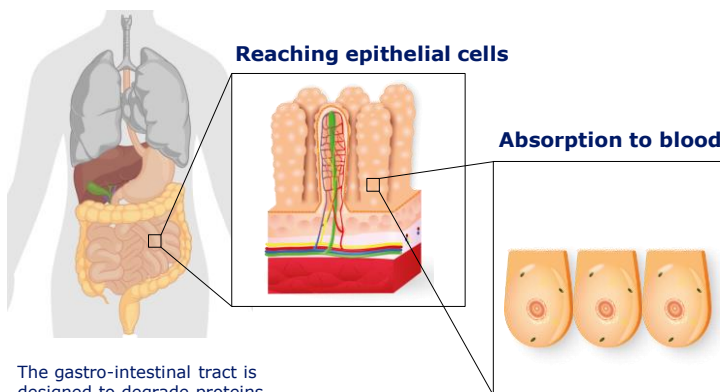
- Enzymatic degradation in the intestinal tract
- The intestinal uptake due to the size of the peptide
- The clinical trials are very difficult
- An absorption enhancer may be required

*\* If your answer differs greatly from the choices above tell us in the chat!*



## There are many barriers to oral protein delivery

### Avoiding degradation



The gastro-intestinal tract is designed to degrade proteins by enzymes and low pH

Proteins are lipophobic: no passive transport through the intestinal wall



## Oral delivery platforms

### Eligen®

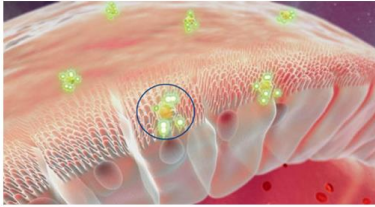
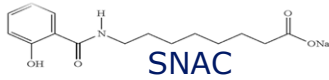
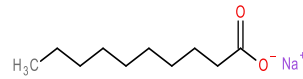
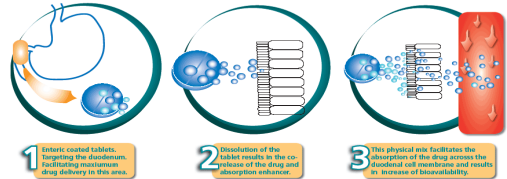


Fig. 1: Eligen Technology in action. As depicted inside the blue circle, delivery agents (small white dots) chaperone a therapeutic molecule (the green entity) entering into the outer membrane of an epithelial gastrointestinal cell. The gastrointestinal tract is on the top and the blood stream is on the bottom right

### GIPET®



#### HOW DOES GIPET® WORK?



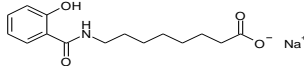
- Up to 46 Times more Drug Absorbed in Clinical Trials
- 20 Clinical Studies - Broad range drug types
- GRAS status simplifies development

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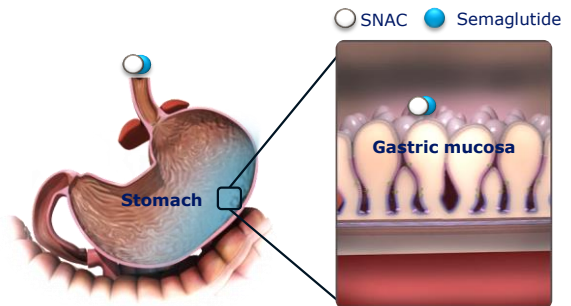


## Understanding the absorption of oral semaglutide/SNAC tablets

**SNAC** | Sodium N-[8-(2-hydroxybenzoyl)amino]caprylate



SNAC is an enhancer that facilitates absorption  
The available data for semaglutide co-formulated with SNAC support that absorption takes place in the stomach in a localised buffered environment  
The effect is strictly time- and size-dependent and occurs primarily via trans-cellular route



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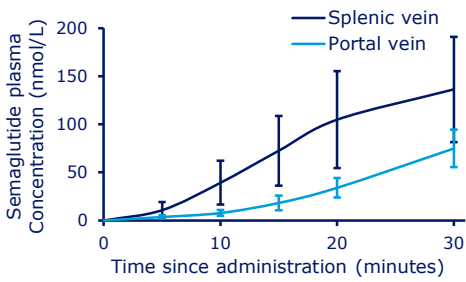




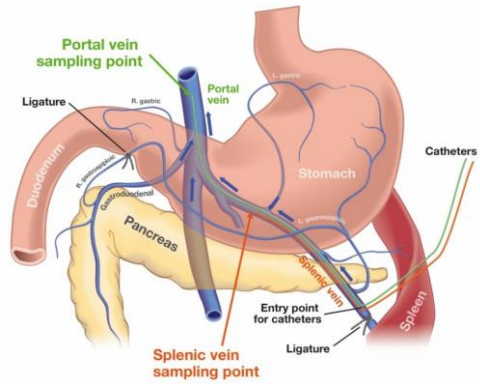
## Stomach is the predominant site of absorption

Highest concentration of semaglutide observed in vena linealis in dogs

### Plasma concentration of semaglutide after 10 mg oral dose in dogs



Semaglutide levels were higher in the splenic vein over the first 30 min after dosing ( $AUC_{0-30min}$  splenic/portal: 1.9)

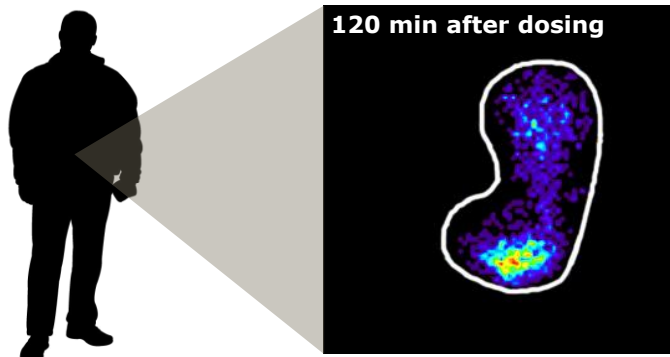


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## Complete tablet erosion of oral semaglutide occurs in the stomach

Scintigraphic imaging of an indium-111 labelled tablet



- Mean time to complete tablet erosion was 85 minutes (95% CI: [62;118])

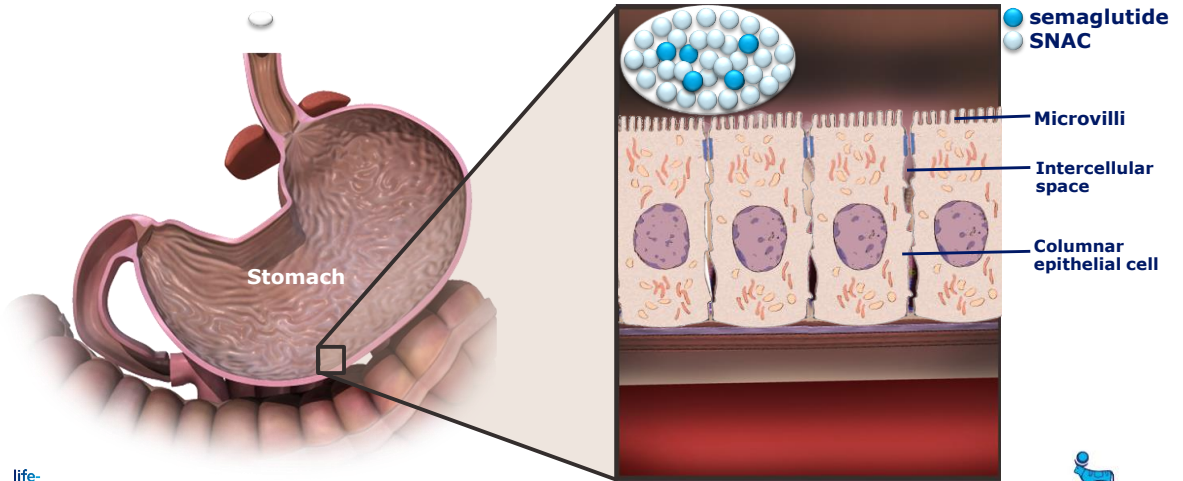
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## SNAC carrier facilitates semaglutide absorption



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SNAC: Sodium N-[8-(2-hydroxybenzoyl) Amino] Caprylate

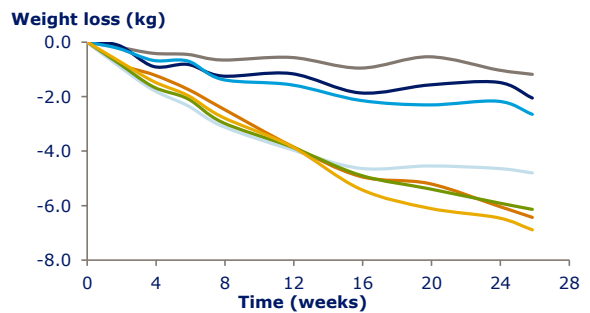
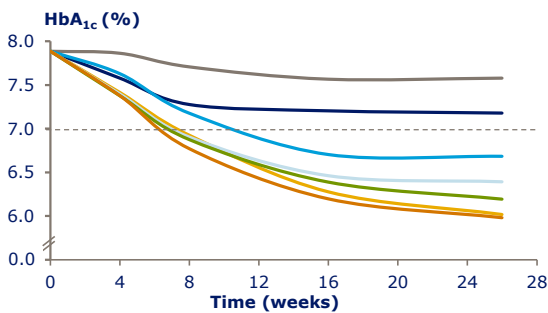


## Oral semaglutide dose dependently reduced HbA<sub>1c</sub> and body weight in phase 2 trial

HbA<sub>1c</sub> reduction from a mean baseline of 7.9%

Weight loss from a mean base line of 92 kg

— Placebo — sema 2.5 mg — sema 5 mg — sema 10 mg — sema 20 mg — sema 40 mg — sema 1 mg SC



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Data on graph are estimated mean +/- standard error of the mean  
SC: subcutaneous; Sema: semaglutide  
Main inclusion criteria: Type 2 diabetes; 7.0% ≤ HbA<sub>1c</sub> ≤ 9.5%; Treatment with diet and exercise +/- metformin  
Source: Trial NN9924-3790





## Conclusion

### Semaglutide:

- Is a once weekly GLP-1 analog that binds to albumin
- Is an analog of human GLP-1
- Was selected as once weekly candidate based on long duration of action in pigs
- Once weekly profile was confirmed in humans
- Has now shown great opportunity for both once weekly dosing and oral treatment



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Thanks to the Semaglutide Team



### Upcoming ACS Webinar!

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# COMBATING CLIMATE CHANGE

Ox1  
Red1  
Red2  
Ox2

## WITH NEW NANOBUGS

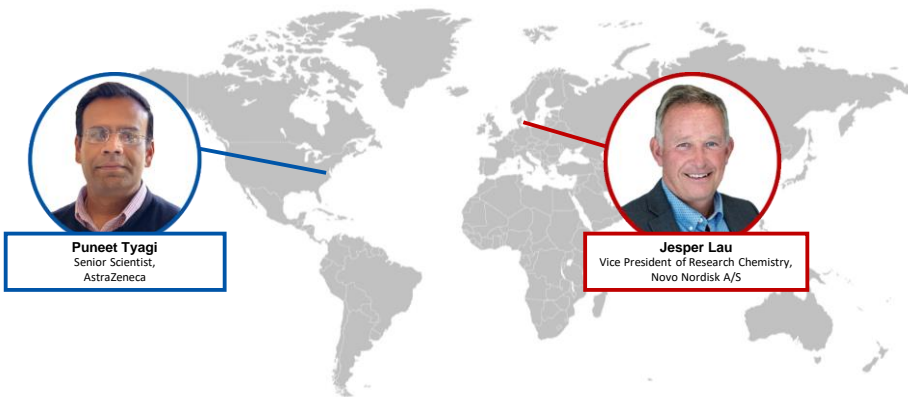
FREE | Thursday, Nov. 7 at 2pm ET

ACS Webinars

<https://www.acs.org/content/acs/en/acs-webinars/technology-innovation/nanobugs.html>



## Treating Diabetes: Designing the Once-Weekly and Oral GLP-1 Semaglutide



Presentation slides are available now! Recordings are an exclusive ACS member benefit.

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2014	2015	2016	2017	2018
<p><b>Drug Discovery Today #1 - Current Drug Discovery and Development Process</b> QD1 #1 Review the overview of the drug discovery and development process to learn the stages and challenges in drug discovery.</p> <p><b>Primer on Drug Target Classes</b> QD1 #2 Listen in on a discussion on the big drug targets for the future and the difference between small molecule and biologic targets.</p> <p><b>Key Concepts in Identifying Drug Leads</b> QD1 #3 Discover how drug classes in a disease context define the field of drug, and discover how lessons from the past may guide the present.</p> <p><b>Lead Optimization - Building Efficacy &amp; Safety</b> QD1 #4 Learn strategies on how to effectively optimize your molecule and rapidly assess your findings.</p> <p><b>Tips for Filing IND and Starting your Clinical Trial</b> QD1 #5 Hear the key you need to know when filing for Investigational New Drug applications to the United States Food and Drug Administration!</p> <p><b>The Role of Chemistry in Clinical Trials: The Big Expense &amp; Lessons Learned</b> QD1 #6 Learn how the properties of the candidate impact decisions in the clinical process.</p> <p><b>Pharmacokinetics and IP Strategies in Drug Development</b> QD1 #7 Review the basic principles of pharmacokinetics in drug development strategies and look at its role in determining health insurance coverage of drug products.</p> <p><b>Future of Drug Discovery - Challenges, Risks and Rewards</b> QD1 #8 Explore how new risks and challenges will be faced in the future and the key skill sets required of future medicinal chemists.</p>	<p><b>Designing Better Drug Candidates</b> QD1 #9 Learn how medicinal chemists can be used to improve candidate quality from the start.</p> <p><b>Strategies to Improve Stability of Drug Candidates (Part 1)</b> QD1 #10 Learn a number of different strategies for improving drug stability through structural modification.</p> <p><b>Program-Based Drug Design Strategies</b> QD1 #11 Discover how drug design is becoming increasingly efficient. Learn how focusing on the major problem can reduce risk.</p> <p><b>Screening Strategies</b> QD1 #12 Learn the pros and cons of different screening strategies.</p> <p><b>Adding PK/DK to your molecule optimization</b> QD1 #13 Learn how to integrate PK/DK into your molecule optimization process to avoid the rework of drug discovery.</p> <p><b>Assessing CMC Potential: Overview of Key Parameters</b> QD1 #14 Learn how to assess the CMC potential of a molecule and how to use this information to make better decisions on drug development.</p> <p><b>From CMO to CRO: The Role of Contract Manufacturing Organizations</b> QD1 #15 Learn how to choose the right CMO for your drug development project.</p> <p><b>Global Drug Development: The Role of Regulatory Agencies</b> QD1 #16 Learn how to navigate the regulatory landscape across different regions.</p> <p><b>Pharmacokinetics and IP Strategies in Drug Development (Part 2)</b> QD1 #17 Review the basic principles of pharmacokinetics in drug development strategies and look at its role in determining health insurance coverage of drug products.</p> <p><b>Future of Drug Discovery - Challenges, Risks and Rewards (Part 2)</b> QD1 #18 Explore how new risks and challenges will be faced in the future and the key skill sets required of future medicinal chemists.</p>	<p><b>1 - Time: The Fourth Dimension in Drug Discovery</b> Robert Copeland - Epizyme, Inc. Dan Krawman - Coriell The Institute</p> <p><b>Long Acting Injectable Medications: Strategies and Mechanisms</b> Julie Reman - Alkermes Amelia Bai - Vertex</p> <p><b>Molecular Models Formulations for Solubility Screened Compounds</b> Nehal Shah - Vertex John Morrison - BMS</p> <p><b>The Molecular Character of Tumors (Special Topic)</b> Jae Baruch - Amgen Ravi Kulkarni - Merck Ming Sheng - Novartis</p> <p><b>2 - Rapid Traditional Small Molecules</b></p> <p><b>Design of Deliverable Molecules</b> Scott Lerner - UC Santa Cruz Nicholas Charman - BMS</p> <p><b>Designing Big and Thinking Small: Applying Medicinal Chemistry Strategy to Antibody Drug Conjugates</b> Li-Nan Tang - Pfizer Rajar Sarker - Seattle Genetics</p> <p><b>Novel Acid Therapeutics: Making Sense of Benzamide Oligonucleotides</b> Furti Jain - BMS Richard Green - BMS</p> <p><b>Chromatography as a Drug Design and Delivery Tool (Special Topic)</b> Robert Webster - Cytel Pharmaceuticals Vincent Albert - Amgen Andrew Brunell - Merck</p> <p><b>Dealing with Reactive Drug Interactions in Drug Discovery: Can We Predict Toxicities of Drug Candidates that Form Reactive Intermediates?</b> Doreen Davis - Pfizer Rachael Green - Sunovion Hendrik-Ulrich University</p> <p><b>Rational Design of Small Molecules Targeting BTK</b> Matt Dangy - Sanofi R. Parisis Anshu Chatterjee - University of Michigan</p> <p><b>Cell Penetrating Peptides to Improve Cellular Drug Uptake</b> Debra Pei - The Ohio State University Scott Myers - Bristol-Myers Squibb</p>	<p><b>1 - Fighting Cancer</b></p> <p><b>Fighting Cancer: Targeting CD3 with Glycans with Kinase Inhibitors</b> Timothy S. 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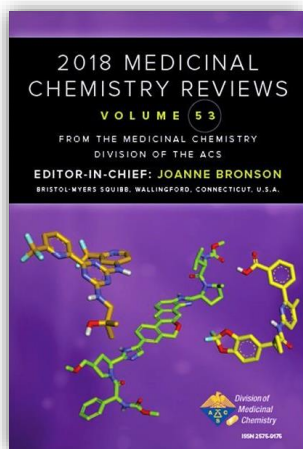
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